

Diamond tools and machines for the construction industry

English | 2023



Diamond tools and machines **Product catalogue**



The Tyrolit Group

Tyrolit is one of the world's leading manufacturers of grinding and dressing tools as well as a system provider for the construction industry.

Since 1919, our innovative tools have made an important contribution to the technological development in many industries. Tyrolit offers tailored grinding solutions for various applications, as well as a comprehensive assortment of standard tools for customers all over the world.

Headquartered in Schwaz (Austria), the familyowned business combines the strengths of being a part of the dynamic Swarovski Group with a century's worth of individual corporate and technological experience.



Tyrolit headquarters in Schwaz (Austria)

Facts & Figures



80,000+ products



29 production sites



4,000+
employees worldwide



36 sales locations



500+ worldwide patents

Sales companies in Argentina, Australia, Austria, Belgium, Brazil, Canada, China, Czechia, Denmark, Estonia, Finland, France, Germany, Hungary, India, Indonesia, Italy, the Netherlands, Norway, Poland, Portugal, Russia, South Africa, South Korea, Spain, Sweden, Switzerland, Thailand, the UAE, the UK and the USA. Distributors in 65 other countries.

Business units

METAL INDUSTRIES



Automotive industry

Our leading grinding solutions are used for the production of automotive parts with highest precision.



Steel & Foundry

With many years of experience in the machining of high alloyed steel we are the market-leader in the steel industry.



Precision industries

The extensive field of precision industries includes tools and system solutions for various highly specialised applications.



Industrial trade

Our comprehensive assortment for cutting, grinding and surface treatment for professional end users is available worldwide.

CONSTRUCTION



Construction professionals

We impress users with extensive know-how in the creation of perfectly optimised machines and tools and a fast repair service.



Trade & Rental

Our wide range of professional system solutions for construction-related applications is available worldwide.



Construction industry

The assortment of high efficency diamond tools is tailored for the specific needs of customers in the construction industry.



Project services

Our project services team develops individual system solutions for customer-specific special construction applications.

Leading through true innovation

A passion for technology, many years of experience and a strong innovative spirit have been incorporated into the manufacture of outstanding grinding solutions.



With **CERABOND X**, Tyrolit sets a milestone in the abrasives market. The combination of ceramic grain and the unique Tyrolit bond system enables consistent cutting ability of the discs, combined with unique durability.



Tyrolit Power revolutionised the finishing of hard surfaces. Sanding strips consisting of layers made from cactus hair and diamond provide extreme hardness, save time and significantly reduce vibrations for the user.



With the future-oriented new **P-technology**, our team of experts has developed a new, more sustainable method to create the artificial porosity in our vitrified grinding wheels. With the new P-Technology, the artificial pores are created without naphthalene and are therefore more environmentally friendly.



Our patented **lightweight core technologies** enable us to improve customers' precision grinding processes, saving them time and money. This is possible through computer-calculated targeted material reductions or the use of natural fibres.



With our modular assistance system **ToolScope** we set a milestone for the digitalisation of grinding technology. The system allows customers to utilise existing data and through increased process transparency optimise their whole production chain.



MoveSmart is a novel monitoring system for the construction industry, connecting Tyrolit machines to the Internet of Things and processing user data directly on site and in real-time. A smart move into the future.

International production and sales locations

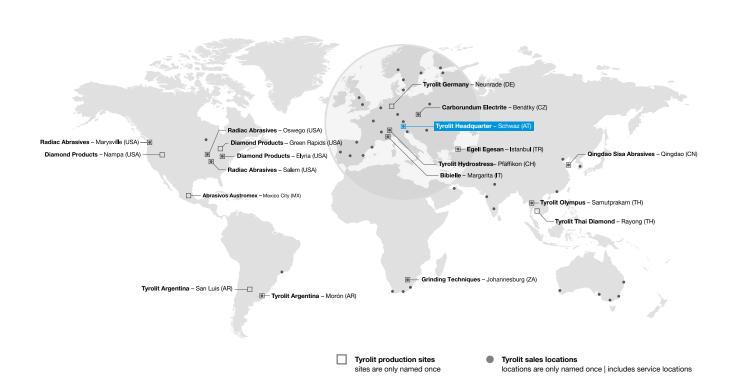
Tyrolit is represented in 29 countries through its own production and sales companies and cooperates in a further 65 countries with local partners.



Production location in Rayong (Thailand)



The European logistics centre in Benátky (Czechia)



QUALITY LINES 6

Quality lines

Tyrolit has been one of the leading manufacturers of tools for every professional and application for over 100 years.

To make your search for the ideal tool easier, we have divided our range into three performance levels. This enables us to offer the perfect solution for every application!



Maximum performance and highest lifetime for professional use.



Exceptional working comfort and efficiency for experienced use.



Quality tools for ideal working results in everyday use.



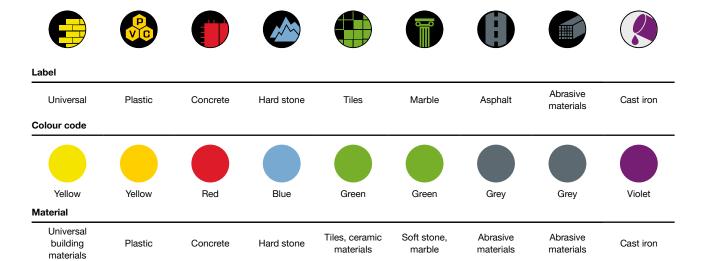
SPECIFIC INFORMATION 7

Specific information **Diamond tools**

Product label



Colour codes



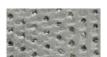
Convincing, technologies



Tyrolit diamond tools with TGD® technology feature intelligently distributed diamonds that enable even load distribution, optimised cooling and a constantly high cutting performance. This significantly extends the tool lifetime and the load on the machines is reduced.

Your advantages:

- + Long lifetime
- + High cutting ability
- + Enhanced efficiency



TGD® Seament



Conventional segment



P2® – PERMANENT POWER – is a high-frequency technology registered by Tyrolit, which combines the compact design of electrical systems with the reliability and performance of hydraulic systems in a single machine to optimum effect. This innovative drive concept is based on the principle of drive motors with permanent magnets and enables operation at a high torque, with simultaneously reduced motor speeds. The maintenance-friendly layout of the compact devices makes servicing easier and reduces costs.

Your advantages:

- + High reliability
- + Powerful performance
- + Compact design



Thanks to the Tyrolit Modular System, individual components can be used for the same area of application and for different applications. This not only makes the work easier and more efficient, it also saves on costs. One part of the Tyrolit Modular System is the ModulDrillTM quick clamping system, for example, which enables our drill motors to be rapidly attached to different Tyrolit drill rigs.

Your advantages:

- + High cost efficiency
- + Efficient working
- + Easy operation



With the MoveSmart Technology, Tyrolit machines are connected to the Internet for the very first time. The technology processes real-time user data directly at the construction site and makes it available on various end-user devices. The cloud-based MoveSmart Technology was developed in collaboration with the Austrian start-up ToolSense and provides users and business owners with important machine and usage data, helping them to get the most out of their equipment. Service hours, error reports and pending software updates, for instance, can be recalled anywhere and at any time. This enables better planning, as well as faster and more cost-efficient operation based on real data.

Your advantages:

- Increased productivity
- + Reduced service times
- + Targeted product development



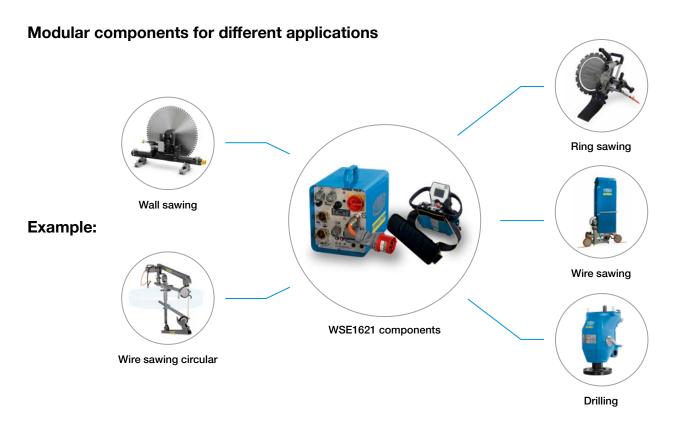
MODULAR SYSTEM 10

Tyrolit Modular System



Thanks to the Tyrolit Modular System, individual components can be used for the same area of application and for different applications. This not only makes the work easier and more efficient, it also saves on costs.

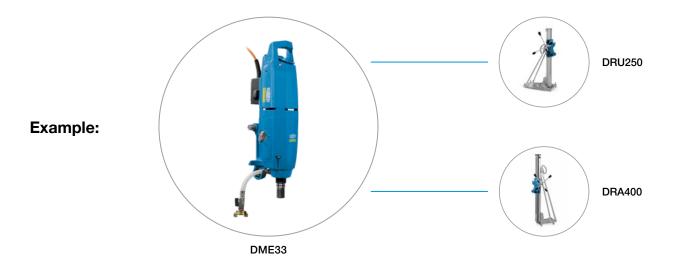
One part of the Tyrolit Modular System is the ModulDrill™ quick clamping system, for example, which enables our drill motors to be rapidly attached to different Tyrolit drill rigs.



	WSE1217	WSE1621	WSE2226
Wire saw WCU17	•	•	
Wire saw SB-E			•
Wire saw circular CCE25	•	•	
Drilling gearbox DGB1000	•	•	
Ring saw HRE410		•	

MODULAR SYSTEM 11

Modular components within the same area of application



ModulDrill™ clamping system

	DME24MW DME24UW	DME33MW DME33UW	DGB1000	Hydraulic options
DRA250	•	•		
DRU250	•	•		
DRU350	•	•		
DRA400	•	•		
DRU400	•	•		
DRA500	•	•	•	•
BC-2	•	•	•	•

Blade guards

	WSE1621	WSE2226	DZ-S2	WZ	FZ-2ST	FZ-4S
All-in-one blade guard 800	•	•	•	•	•	•
All-in-one blade guard 1000	•	•	•	•	•	•
All-in-one blade guard 1200	•	•	•	•	•	•
Blade guard 1460	•	•		•	•	•
Blade guard 1600	•	•		•	•	•
Blade guard 2200		•				•

Rail systems

	WSE1621	WSE2226	DZ-S2	WZ	FZ-2ST	FZ-4S
VAS rail system	•	•	•	•	•	
VS rail system	•	•	•	•	•	•





Core drilling _____ Information Tile drills Wet drill bits Core drill systems Dry drill bits Wall sawing _____ Machines Information Wall saw blades Wire sawing _____ Information Accessories Diamond saw wires Machines Floor sawing _____ Information Machines Floor saw blades Drives _____ Machines Free hand _____ Information Hand- and ring saw blades Dry cutting saw blades Machines Diamond cup wheels Table sawing _____ Information Machines Table saw blades Other ____ Filter presses Notes Pressing and crushing



Core drilling

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Diamond wet drill bits





Drill bits for wet drilling

Decades of experience in the production and application of core drill bits and core drill systems give Tyrolit the edge in the marketplace.

As a result, our products can be viewed as innovative solutions for large-scale projects while remaining cost-effective for everyday construction site use. Especially suitable for drilling reinforced or normal concrete. Can be operated on a drill rig or hand-held. Tyrolit core drill bits

are designed to work perfectly with Tyrolit Hydrostress machines.

TGD®-Technology

The Tyrolit GRAIN DISTRIBUTION achieves a constant and high cutting performance due to optimum diamond grain distribution.





HOHL1	TGD® segments
HOHL1D	Conventional segments with roof shape
HOHL2	Thin-walled wet drill bits with segments set in the carrier
HOHL3	Ring segment - to diameter 42 mm
HOHLT	Diamond dry drill bits

Speeds

Diameter	Speed		Drive	pow	er/	
	Concrete (2	2.0-4.5 m/s)				
mm	rpm			k	W	
10	3.810	max. 4000				
12	3.180	max. 4000				
14	2.720	max. 4000				
15	2.540	max. 4000				
16	2.380	max. 4000				
18	2.120	max. 4000	1			
20	1.900	max. 4000				
22	1.730	3.900				
32	1.190	2.680				
42	900	2.040				
47	810	1.820				
52	730	1.650				
57	670	1.500				
62	610	1.380		_		
67	570	1.280		2		
72	530	1.190				
77	490	1.110				
82	460	1.040				
92	410	930				
102	370	840				
112	340	760				
117	320	730				
122	310	700				
127	300	670				
132	280	650	-			
138	270	620			3	
142	260	600				
152	250	560				
162	230	530				
172	220	490				
182	200	470				
186	200	460				
192	190	440				
202	180	420	-			>4
212	180	400				
225	160	380				
250	150	340				
300	120	280				
350	100	240				
400	95	210				
450	85	190				
500	75	170				
600	65	140				
700	55	120				
800	50	100				
900	40					
1000	40	90 80				
1500	25	50				

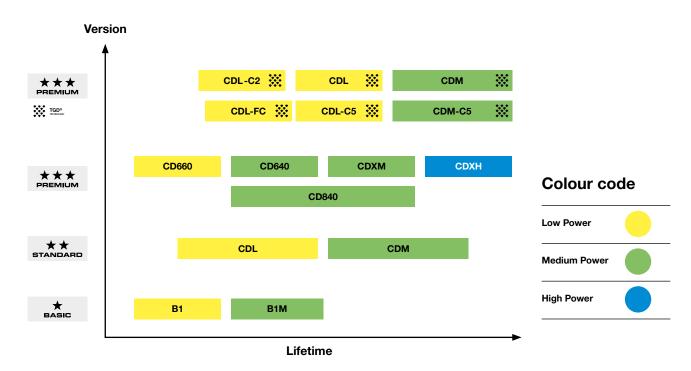
Service

- + Products for concrete (asphalt, masonry, steel and special applications on request)
- Mountings and connection threads available to comply with local standards and tailored to suit all types of motors (electric, hydraulic)
- Perfect system solution in conjunction with Tyrolit Hydrostress drill motors and drill rigs
- + Extensive range of accessories available
- + Special dimensions and individual solutions available on request
- + We will be pleased to provide technical support and system solutions for special construction sites

Information / Recommendations

- Highest levels of performance at peripheral speeds of 2 - 4.5 m/s on concrete (1.5 - 3 m/s on reinforced concrete, 4 - 4.5 m/s on very abrasive materials)
- + For core drills with a diameter of 400 mm or more, we recommend to use the drill flange GR-F. The core drill program with GR-F flange is available on request (11/4"-4L = the combination GR-F with 11/4" adapter)
- + The correct drill rig mounting is essential
- + The correct coolant quantity is also important for the optimum drilling performance ("milky" consistency of the water)
- The machine safety and user instructions must be read and understood before starting work. The drilling safety manual will be sent to you on request

Product life Tyrolit wet drill bits



Segment overview **Wet drilling**



TECHNOLOGY

TGD® – optimum diamond grain distribution **PREMIUM** CDL-C2, CDL-C5, CDL-FC, CDL, CDM-C5, CDM



EFFICIENCY

Ideal working results
PREMIUM CDXH, CDXM
STANDARD CDL, CDM
BASIC B1



CUTTING PERFORMANCE

High cutting ability through U-cuts **PREMIUM** CD840, CD640, CD660 **BASIC** B1M

Application recommendation Tyrolit wet drill bits

Material properties

Performance	Specification		Aggregates		Abrasiveness			Reinforcement			
Level	Specification	soft	medium	hard	very hard	low	medium	high	low	medium	high
***	CDL-C2 TGD®	•	•	0		•	•	•	•	•	•
PREMIUM	CDL-C5 TGD®	•	•	0		0	•	•	•	•	
	CDL-FC TGD®	•	•			•	•	0	•	•	
	CDL TGD®	•	•	•	0	•	•	•	•	•	•
	CDM-C5 TGD®		•	•	•		•	•	•	•	•
	CDM TGD®	•	•	•	•	0	•	•	•	•	•
	CDXH	0	•	•	•		0	•	•	•	•
	CDXM	•	•	•	•	0	•	•	•	•	•
	CD640	•	•	•	•	0	•	•	•	•	•
	CD660	•	•	•	0	•	•	•	•	•	
	CD840	•	•	•	0	0	•	•	•	•	•
**	CDL	•	•	0		0	•	•	•	0	
STANDARD	CDM	0	•	•	•		0	•	•	•	•
*	B1	•	•	•	-	•	•	0	•	0	
BASIC	B1M	•	•	•		0	•	0	•	•	0
		Limestone Granite	Quartz Granite	Rhine gravel Danube gravel	Flint						

Machine power

Performance	Specification	N	lachine pow	er	Speed			
Level	Specification	low	medium	high	low	medium	high	
***	CDL-C2 TGD®	•	•			•	•	
PREMIÚM	CDL-C5 TGD®	•	•	0	0	•	•	
	CDL-FC TGD®	•	•	0	0	•	•	
	CDL TGD®	•	•	0	0	•	•	
	CDM-C5 TGD®	0	•	•	•	•	0	
	CDM TGD®	0	•	•	•	•	•	
	CDXH	0	•	•	•	•	0	
	CDXM	•	•	•	0	•	•	
	CD640	•	•	•	0	•	•	
	CD660	•	•			•	•	
	CD840	•	•	•	•	•	•	
**	CDL	•	•	0	0	•	•	
STANDARD	CDM	0	•	•	•	•	0	
*	B1	•	•		0	•	•	
BASIC	B1M	0	•	0	0	•	•	
	,							

Suitability				
Optimal	•			
Good	•			
Acceptable	0			
Not suitable				



CDL Wet drill bits

for reinforced concrete | in TGD®-Technology (from Ø 47 mm)

+ Consistently very fast cutting performance and noticeable smooth running with TGD® Technology (Tyrolit GRAIN DISTRIBUTION), a unique technology developed by Tyrolit for the optimised distribution of grain.



+ Very long lifetime.

Drill motors low power | soft to medium-hard concrete aggregates. Quality tools for the most demanding applications and maximum economic efficiency. Excellent and consistent performance, universal use and smooth core removal. Segmented drill from Ø 47 mm with TGD®

Technology and segment height of 11.3 mm. Laser welded segments up to a Ø 300 mm for maximum safety.





CDL Wet drill bits

for reinforced concrete | in TGD®-Technology (from Ø 47 mm)







		Type no.	Dimension	Segment height
a	HOHL3	34574089	10×500×R½"	7
Ť		497349	12×400×R½"	7
		854317	14×400×R½"	7
		474990	15×400×R½"	7
4		474991	16×400×R½"	7
		474993	18×400×R½"	7
		474995	20×400×R½"	7
		474997	22×400×R½"	7
		475000	24×400×R½"	7
		475009	25×400×R½"	7
		572496	26×400×R½"	7
		475010	28×400×R½"	7
		475011	30×400×R½"	7
		475012	32×400×R½"	7
		500072	35×450×R½"	7
		475014	37×450×R½"	7
		475015	40×450×R½"	7
		475016	42×450×R½"	7

	Type no.	Dimension	Segment height
■ HOHL1	34178733	47×450×11/4"	11.3
	34067834	52×450×11/4"	11.3
	34170724	57×450×11/4"	11.3
	34159556	62×450×11/4"	11.3
	34067836	67×450×11/4"	11.3
	34178734	72×450×1¼"	11.3
	34017777	82×450×11/4"	11.3
-	34018473	92×450×11/4"	11.3
	34018475	102×450×1¼"	11.3
	34018477	107×450×1¼"	11.3
	34018478	112×450×1¼"	11.3
	34018480	117×450×1¼"	11.3
	34018511	122×450×1¼"	11.3
	34018513	127×450×1¼"	11.3
	34018514	132×450×1¼"	11.3
	34018517	142×450×1¼"	11.3
	34017778	152×450×1¼"	11.3
	34018520	162×450×1¼"	11.3
	34018523	172×450×1¼"	11.3
	34018525	182×450×1¼"	11.3
	34018528	192×450×1¼"	11.3
	34017779	202×450×1¼"	11.3
	34018530	212×450×1¼"	11.3
	34028433	225×450×1¼"	11.3
	34018533	250×450×1¼"	11.3
	711267	300×450×1¼"	11.3
core drills with a diameter of 400 mm or	711268	350×450×1¼"	11.3
ore, we recommend to use the drill flange	711269	400×450×1¼"	11.3
R-F. The core drill program with GR-F flange available on request.	711270	450×450×1¼"	11.3
available on request.	711272	500×450×1¼"	11.3
	34072174	52×500×PIXIE	11.3
	34072175	62×500×PIXIE	11.3
	34072176	72×500×PIXIE	11.3
	34018370	82×500×PIXIE	11.3
	34018474	92×500×PIXIE	11.3
	34018476	102×500×PIXIE	11.3
	34018479	112×500×PIXIE	11.3
	34018512	122×500×PIXIE	11.3
	34018515	132×500×PIXIE	11.3
	34018516	138×500×PIXIE	11.3
	34018518	142×500×PIXIE	11.3
	34018519	152×500×PIXIE	11.3
	34018521	162×500×PIXIE	11.3
	34018524	172×500×PIXIE	11.3
	34018526	182×500×PIXIE	11.3
	34018527	186×500×PIXIE	11.3
	34018529	202×500×PIXIE	11.3
	34018531	226×500×PIXIE	11.3
	34018534	250×500×PIXIE	11.3





CDL-C2 Wet drill bits





Drill motors low power | soft to medium-hard concrete aggregates. Quality tools for the most demanding applications and maximum economic efficiency. Excellent and consistent performance, universal use and smooth

core removal. Segmented drill from Ø 82 mm with TGD®-Technology and segment height of 11.3 mm. Laser welded segments up to a Ø 300 mm for maximum safety.

		Type no.	Dimension	Segment height
1	HOHL1	34018536	82×500×PIXIE	11.3
8		34018538	92×500×PIXIE	11.3
ž.		34018539	102×500×PIXIE	11.3
1		34018542	107×500×PIXIE	11.3
		34018543	112×500×PIXIE	11.3
		34018544	122×500×PIXIE	11.3
		34018546	127 × 500 × PIXIE	11.3
		34018547	132×500×PIXIE	11.3
		34018549	138×500×PIXIE	11.3
		34018550	142×500×PIXIE	11.3
		34018551	152×500×PIXIE	11.3
		34018553	162×500×PIXIE	11.3
		34018554	172×500×PIXIE	11.3
		34018555	182×500×PIXIE	11.3
		34018556	186×500×PIXIE	11.3
		34018557	202×500×PIXIE	11.3
		34018559	226×500×PIXIE	11.3
		34018560	250×500×PIXIE	11.3
		34018537	82×450×11/4"	11.3
		34018540	102×450×1¼"	11.3
		34018545	122×450×1¼"	11.3
		34018548	132×450×1¼"	11.3
		34018552	152×450×1¼"	11.3
		34018558	202×450×1¼"	11.3
		34018561	250×450×11/4"	11.3





CDM Wet drill bits

for reinforced concrete | in TGD®-Technology (from Ø 82 mm)



Drill motors medium power | medium-hard to hard concrete aggregates. Quality tools for the most demanding applications and maximum economic efficiency. Excellent and consistent performance, universal use and smooth

core removal. Segmented drill from Ø 82 mm with TGD®-Technology and segment height of 11.3 mm. Laser welded segments up to a Ø 300 mm for maximum safety.

		Type no.	Dimension	Segment height
1	HOHL1D	606482	47×450×11/4"	8.5
		606527	52×450×1¼"	8.5
1		606530	57×450×1¼"	8.5
à l		606485	62×450×1¼"	8.5
		606536	67×450×1¼"	8.5
		606541	72×450×1¼"	8.5

= low





		Type no.	Dimension	Segment height
	HOHL1	34223152	77×450×1¼"	11.3
0		34018562	82×450×1¼"	11.3
		34018564	92×450×1¼"	11.3
		34018566	102×450×11/4"	11.3
		34018568	107×450×11⁄4"	11.3
		34018569	112×450×1¼"	11.3
		34018571	117×450×1¼"	11.3
		34018572	122×450×11/4"	11.3
		34018574	125×450×11⁄4"	11.3
		34018575	127×450×1¼"	11.3
		34018576	132×450×11⁄4"	11.3
		34018579	142×450×11⁄4"	11.3
		34018584	152×450×11⁄4"	11.3
		34018587	162×450×11/4"	11.3
		34018589	172×450×1¼"	11.3
		34018601	182×450×11⁄4"	11.3
		34018604	192×450×11⁄4"	11.3
		34018605	202×450×11/4"	11.3
		34018607	212×450×11/4"	11.3
		34018608	225×450×11/4"	11.3
		34018610	250×450×11/4"	11.3
		711343	300×450×11/4"	11.3
		711344	350×450×11/4"	11.3
		711347	400×450×11/4"	11.3
		711348	450×450×1¼"	11.3
		711349	500×450×1¼"	11.3







Drill motors high power | hard to very hard concrete aggregate. Quality tools for the most demanding applications and maximum cost efficiency. Universal use and smooth core removal.

Segment height of 11.3 mm for a long lifetime. Laser-welded segments up to \emptyset 300 mm for maximum safety.

		Type no.	Dimension	Segment height
	HOHL1D	34196019	52×450×1¼"	11.3
100		34196061	57×450×1¼"	11.3
		34196063	62×450×11/4"	11.3
		34196069	72×450×1¼"	11.3
		34167000	82×450×11/4"	11.3
		34167261	92×450×1¼"	11.3
		34167263	102×450×11/4"	11.3
		34167267	112×450×1¼"	11.3
		34167281	122×450×11/4"	11.3
		34167283	127×450×11/4"	11.3
		34167287	132×450×11/4"	11.3
		34167292	152×450×11/4"	11.3
		34167294	158×450×11⁄4"	11.3
		34167296	162×450×11/4"	11.3
		34167302	182×450×11/4"	11.3
		34167311	202×450×11/4"	11.3
		34167319	250×450×11/4"	11.3
		34196074	300×450×11/4"	11.3





CDXM Wet drill bits for reinforced concrete





Drill motors medium power | medium-hard to very hard concrete aggregate. Quality tools for the most demanding applications and maximum cost efficiency. Universal use and smooth core removal.

Segment height of 11.3 mm for a long lifetime. Laser-welded segments up to \varnothing 300 mm for maximum safety. Pre-drilling segments on request. With segment widths up to 7.5 mm.

		Type no.	Dimension	Segment height
	HOHL1D	34331923	47×450×11/4"	11.3
		34206525	52×450×11/4"	11.3
		34331924	57×450×11⁄4"	11.3
		34206526	62×450×11/4"	11.3
		34206527	67×450×11⁄4"	11.3
		34206528	72×450×1¼"	11.3
10 20		34206529	77×450×1¼"	11.3
		34167814	82×450×11/4"	11.3
		34167816	87×450×11⁄4"	11.3
		34167819	92×450×11/4"	11.3
		34409913	96×450×11/4"	11.3
		34167831	102×450×11/4"	11.3

◀

	,	Type no.	Dimension	Segment height
	HOHL1D	34167833	107×450×11/4"	11.3
100		34167835	112×450×11/4"	11.3
		34167837	117×450×11/4"	11.3
		34167839	122×450×1¼"	11.3
		34167841	127×450×1¼"	11.3
		34167843	132×450×1¼"	11.3
		34167845	142×450×11/4"	11.3
		34167847	152×450×11/4"	11.3
		34167849	158×450×11/4"	11.3
		34167851	162×450×11/4"	11.3
		34167853	167×450×11/4"	11.3
		34167855	172×450×1¼"	11.3
		34167857	182×450×1¼"	11.3
		34167859	187×450×1¼"	11.3
		34167861	192×450×11/4"	11.3
		34167863	202×450×11/4"	11.3
		34167865	212×450×1¼"	11.3
		34167867	225×450×1¼"	11.3
		34167869	240×450×1¼"	11.3
		34167873	250×450×11/4"	11.3





CD840 Wet drill bits for reinforced concrete





Drill motors medium power | soft to medium-hard concrete aggregate. Quality tools for the most demanding applications and maximum cost efficiency. Universal use and smooth core removal.

Segment height of 11.3 mm for a long lifetime, segment geometry for a high stock removal rate. Laser-welded segments up to Ø 300 mm for maximum safety.

		Type no.	Dimension	Segment height
	HOHL1D	34235150	82×450×11/4"	11.3
-		34235193	92×450×11/4"	11.3
		34233042	102×450×11/4"	11.3
		34235146	107×450×11/4"	11.3
		34239079	112×450×1¼"	11.3
		34235690	117×450×1¼"	11.3
		34239092	122×450×1¼"	11.3
		34235147	127×450×1¼"	11.3
		34235149	132×450×11/4"	11.3
		34239094	142×450×11/4"	11.3
		34233043	152×450×11/4"	11.3
		34239095	162×450×11/4"	11.3
		34239096	172×450×1¼"	11.3
		34239097	182×450×11/4"	11.3
		34233045	202×450×11/4"	11.3
		34239999	212×450×11/4"	11.3

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CD840 Wet drill bits for reinforced concrete





		Type no.	Dimension	Segment height
	HOHL1D	34240000	250×450×11/4"	11.3
1900		34240001	300×450×11/4"	11.3
		34240003	350×450×11/4"	11.3
		34240004	400×450×11/4"	11.3
		34240005	450×450×11/4"	11.3
Carrier Co.		34240006	500×450×11/4"	11.3





CD640 Wet drill bits for reinforced concrete





Drill motors medium power | medium-hard to very hard concrete aggregate. Quality tools for the most demanding applications and maximum cost efficiency. Universal use and smooth core removal.

Segment height of 11.3 mm for a long lifetime, segment geometry for a high stock removal rate. Laser-welded segments up to \emptyset 300 mm for maximum safety.

TARKE	
WHEN THE PARTY	

Aimum cost	maximum safety.	varrate. Laser-weided segme	ants up to 9 300 mm for
Type r	10.	Dimension	Segment height
3/230	204	47 × 450 × 114"	11 3

34239204	47 × 450 × 11/4"	11.3	
34235195	52 × 450 × 11/4"	11.3	
34239032	57×450×1¼"	11.3	
34239056	62×450×1¼"	11.3	
34235196	67×450×11/4"	11.3	
34239057	72×450×11/4"	11.3	
34239058	82×450×11/4"	11.3	
34239059	92×450×11/4"	11.3	
34233006	102×450×11/4"	11.3	
34239060	107×450×11/4"	11.3	
34239071	112×450×11/4"	11.3	
34239072	122×450×11/4"	11.3	
34447504	125×450×11/4"	11.3	
34239073	127×450×11/4"	11.3	
34239074	132×450×1¼"	11.3	
34239075	142×450×1¼"	11.3	
34233007	152×450×1¼"	11.3	
34239076	162×450×11/4"	11.3	
34239077	172×450×1¼"	11.3	
34239078	182×450×1¼"	11.3	
34233008	202×450×11/4"	11.3	
34239991	212×450×1¼"	11.3	
34297991	225×450×1¼"	11.3	
34239992	250×450×1¼"	11.3	
34239993	300×450×1¼"	11.3	
34239994	350×450×1¼"	11.3	
	34235195 34239032 34239056 34235196 34239057 34239058 34239059 34233006 34239071 34239072 34447504 34239073 34239074 34239075 34233007 34239076 34239077 34239078 34239078 34239091 34239991 34239992 34239993	34235195 52 × 450 × 11/4" 34239032 57 × 450 × 11/4" 34239056 62 × 450 × 11/4" 34235196 67 × 450 × 11/4" 34239057 72 × 450 × 11/4" 34239058 82 × 450 × 11/4" 34239059 92 × 450 × 11/4" 34239060 107 × 450 × 11/4" 34239071 112 × 450 × 11/4" 34239072 122 × 450 × 11/4" 34239073 127 × 450 × 11/4" 34239074 132 × 450 × 11/4" 34239075 142 × 450 × 11/4" 34239076 162 × 450 × 11/4" 34239077 172 × 450 × 11/4" 34239078 182 × 450 × 11/4" 34239091 212 × 450 × 11/4" 34239991 212 × 450 × 11/4" 34239992 250 × 450 × 11/4" 34239993 300 × 450 × 11/4"	34235195 52×450×1¼" 11.3 34239032 57×450×1¼" 11.3 34239056 62×450×1¼" 11.3 34235196 67×450×1¼" 11.3 34239057 72×450×1¼" 11.3 34239058 82×450×1¼" 11.3 34239059 92×450×1¼" 11.3 34239060 102×450×1¼" 11.3 34239071 112×450×1¼" 11.3 34239072 122×450×1¼" 11.3 34239073 127×450×1¼" 11.3 34239074 132×450×1¼" 11.3 34239075 142×450×1¼" 11.3 34239076 162×450×1¼" 11.3 34239077 172×450×1¼" 11.3 34239078 182×450×1¼" 11.3 34239078 182×450×1¼" 11.3 34239091 212×450×1¼" 11.3 34239991 212×450×1¼" 11.3 34239992 250×450×1¼" 11.3 34239993 300×450×1¼" 11.3



		Type no.	Dimension	Segment height
	HOHL1D	34239995	400×450×11/4"	11.3
		34239996	450×450×11/4"	11.3
		34239997	500×450×11/4"	11.3
		34471403	600×450×11/4"	11.3





CD660 Wet drill bits for reinforced concrete





Drill motors low power | soft concrete aggregate | high speed. Quality tools for the most demanding applications and maximum cost efficiency. Universal use and smooth core removal.

Segment height of 11.3 mm for a long lifetime, segment geometry for a high stock removal rate. Laser welded segments up to \emptyset 300 mm for maximum safety.

		Type no.	Dimension	Segment height
	HOHL1D	34239202	47×450×1¼"	11.3
1880		34238995	52×450×1¼"	11.3
		34238996	57×450×11/4"	11.3
		34238997	62×450×11/4"	11.3
		34238998	67×450×11/4"	11.3
The same of the sa		34238999	72×450×1¼"	11.3
		34239203	75×450×1¼"	11.3
		34239000	82×450×11/4"	11.3
		34239011	92×450×11/4"	11.3
		34233009	102×450×11/4"	11.3
		34239012	107×450×11/4"	11.3
		34239013	112×450×11/4"	11.3
		34239015	122×450×11/4"	11.3
		34239017	127×450×11/4"	11.3
		34239021	132×450×11/4"	11.3
		34239023	142×450×11/4"	11.3
		34233010	152×450×11/4"	11.3
		34239027	162×450×11/4"	11.3
		34239029	172×450×11/4"	11.3
		34239030	182×450×11/4"	11.3
		34233012	202×450×11/4"	11.3
		34239984	212×450×11/4"	11.3
		34239985	250×450×11/4"	11.3
		34239986	300×450×11/4"	11.3
		34239987	350×450×11/4"	11.3
		34239988	400×450×1¼"	11.3
		34239989	450×450×11/4"	11.3
		34239990	500×450×11/4"	11.3







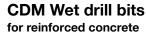
Drill motors low power | soft to medium-hard concrete aggregates. Details: Quality tools for everyday use. An impressive drilling speed-lifetime ratio. Universal use, lasting quality.

Laser welded segments up to a diameter of 300 mm for maximum safety.

		Type no.	Dimension	Segment height
1	HOHL3	475019	32×400×R½"	7
		475024	42×450×R½"	7
	HOHL1D	34292638	52×450×1¼"	11.3
		34292640	62×450×1¼"	11.3
		34292816	72×450×1¼"	11.3
		34292820	82×450×11/4"	11.3
		34292821	92×450×1¼"	11.3
		34292823	102×450×11/4"	11.3
		34292824	107×450×11⁄4"	11.3
		34292826	112×450×11⁄4"	11.3
		34292827	122×450×11/4"	11.3
		34292828	127×450×11⁄4"	11.3
		34292829	132×450×11⁄4"	11.3
		34292830	142×450×11/4"	11.3
		34292831	152×450×11/4"	11.3
		34292832	162×450×11/4"	11.3
		34292833	182×450×1¼"	11.3
		34292834	202×450×11/4"	11.3
		34292835	250×450×11/4"	11.3











Drill motors medium power | medium-hard to hard concrete aggregates. Details: Quality tools for everyday use. an impressive drilling speed-lifetime ratio. Universal use, lasting quality.

Laser welded segments up to a diameter of 300 mm for maximum safety.

		Type no.	Dimension	Segment height
	HOHL1D	34293083	52×450×11/4"	11.3
		34293087	62×450×1¼"	11.3
		34293089	72×450×1¼"	11.3
		34293111	82×450×11/4"	11.3
		34293115	92×450×1¼"	11.3
		34293116	102×450×11/4"	11.3
		34293120	107×450×11/4"	11.3
		34293122	112×450×11/4"	11.3
		34293124	122×450×1¼"	11.3



		Type no.	Dimension	Segment height
L	HOHL1D	34293125	127×450×1¼"	11.3
•		34293129	132×450×11/4"	11.3
		34293130	142×450×11/4"	11.3
		34293132	152×450×11/4"	11.3
		34293137	162×450×11/4"	11.3
		34293139	182×450×11⁄4"	11.3
		34293140	202×450×11/4"	11.3
		34293149	250×450×11/4"	11.3
		34334960	300×450×11/4"	11.3









Drill motors low power | soft concrete aggregate. Quality tools for everyday Laser welded segments up to Ø 300 mm for maximum safety. use. Segment height of 11.3 mm for improved lifetime.

	Type no.	Dimension	Segment height
HOHL1D	34239241	47×450×11/4"	11.3
	34239244	52×450×1¼"	11.3
	34239245	57×450×1¼"	11.3
	34206245	62×450×11/4"	11.3
	34206246	67×450×11/4"	11.3
	34239181	72×450×1¼"	11.3
	34206248	77×450×1¼"	11.3
	34206249	82×450×11/4"	11.3
	34239183	92×450×1¼"	11.3
	34203877	102×450×11/4"	11.3
	34206261	107×450×11/4"	11.3
	34206262	112×450×11/4"	11.3
	34206263	122×450×11/4"	11.3
	34239093	127×450×11/4"	11.3
	34206265	132×450×11/4"	11.3
	34239186	142×450×11/4"	11.3
	34239187	152×450×11/4"	11.3
	34206267	162×450×11/4"	11.3
	34239188	172×450×11/4"	11.3
	34206269	182×450×11/4"	11.3
	34239189	202×450×11/4"	11.3
	34240086	212×450×1¼"	11.3
	34240087	250×450×11/4"	11.3



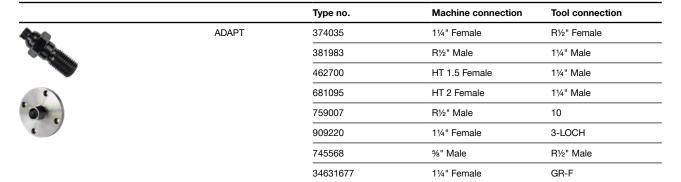
Core drilling

Accessories wet drill bits



33

Adapter



Accessories wet drill bits



Sharpening plates	3
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		Type no.	Dimension
	SP1	497322	55×25×320
		484627	160×30×320
12-		484672	320×55×320

Accessories wet drill bits Carrying handle



 Type no.	Connection
34277925	1/2" / 11/4"

Accessories wet drill bits

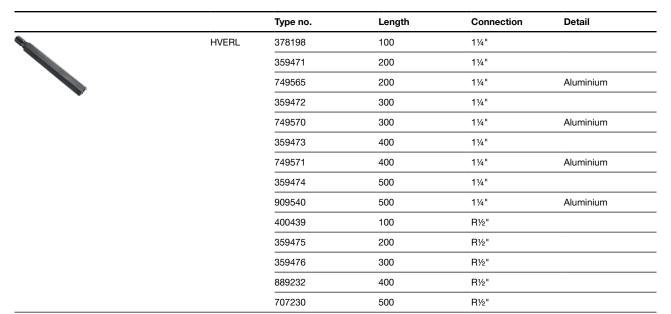


Brazing magnets

		Type no.	Dimension	Description
1.	HMAG	529455	56×0.75×1	0.75 mm until Ø 300 mm 1.00 mm from Ø 300 mm
11.4		529456	56×0.5×1.25	0.50 for thin walled carrier HOHL2 1.25 for segments > 5.5 mm

Accessories wet drill bits Extensions





Accessories wet drill bits Water liners



	Type number	Connection	Tool connection
WSPB	478074	SW12	R½"





Drill bits for dry drilling

Decades of experience in the production and application of core drill bits and core drill systems give Tyrolit the edge in the marketplace.

As a result, our products can be viewed as innovative solutions for large-scale projects while remaining cost-effective for everyday construction site use. Especially suitable for drilling reinforced or normal concrete. Can be operated on a drill rig or hand-held.

Tyrolit core drill bits are designed to work perfectly with Tyrolit Hydrostress machines.

Selecting the right dry drill bit

Diameter	≤ 82 mm	≥ 91 mm
approx. rpm [rpm]	2000 - 3000	1000 - 1500
Porous concrete (aerated concrete) Plastic piping (PVC, PP, PE) Lightweight refractory bricks Sandstone, porous natural stone Tiles Roofing tiles Clinkers Fine stoneware		vithout act drilling
Soft sand-lime blocks Bricks Lightweight concrete blocks Woodchip slabs and blocks Concrete blocks		ng recommended nmer drills!)
Hard sand-lime blocks Terrazzo Concrete Lightly reinforced concrete Beton leicht armiert		lling necessary nmer drills!)

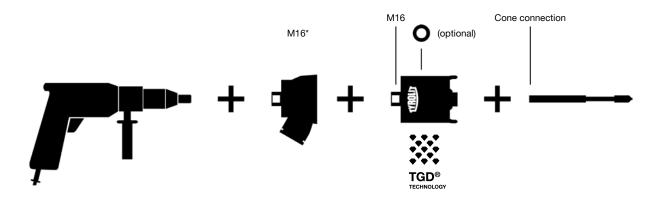
Service

+ From a diameter of 82 mm onwards an additional distance washer is included for optional use of a vacuum-suction hood

Information / Recommendations

- + For use with drilling motors within the range of 1 000–2 000 W with or without soft impact
- + Do not use rotary percussion drills as it will destroy the tool
- + Observe the safety and user instructions shipped with the tool
- + On request these safety instructions may also be sent separately

Dry drilling with compact universal dust extraction system



^{*}Adapter suitable for all common machines (5/8", HEX SW12, SDS, M18) see page 119.

Dry drilling in reinforced concrete

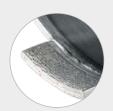
When it comes to dry drilling, the Tyrolit experts know what counts. And our expertise from special projects, such as the safe decommissioning of nuclear power stations, is put to use in the development of our dry drilling product range. The Tyrolit dry drilling system is the first commercial system on the market that ensures easy and costefficient drilling in reinforced concrete.

One of a kind

- + Easy operation
- + Clean working without a compressor
- + Inexpensive
- + Excellent results in reinforced concrete

Tyrolit dry drill bits in TGD® Technology

- + Durable, laser-welded segments
- Ideal for drilling reinforced concrete
- Large choice of usable lengths and diameters
- + Short lengths for hand-guided drilling



TGD® dry drill bits reliably drill reinforced concrete without deformation.







Drill motor DME19DP

- + Switchable soft impact function and 1 1/4" and 1/2" attachments
- + Soft start system and LED monitoring display for optimum drilling speed
- + Centring aid for precise drill bit guidance



System & Accessories

System & Accessories

Drill motor DME19DP	
10988200	Drill motor DME19DP (230V)
10990100	Drill rig DRU160 dry
10995437	Drill bit centring for DRU160
10995156	Dust extraction connection 1/2"
10995087	ModulDrill™ clamping collar adapter plate

Accessories	
10995373	Centring spike 450 mm
10997916	Centring spike 250 mm
10995661	Centring blade Ø 52 mm
10995662	Centring blade Ø 62 mm
10995663	Centring blade Ø 68 mm
10995664	Centring blade Ø 72 mm
10995665	Centring blade Ø 82 mm
10995666	Centring blade Ø 92 mm
10995667	Centring blade Ø 102 mm
10995668	Centring blade Ø 112 mm
10995669	Centring blade Ø 122 mm
10995670	Centring blade Ø 127 mm
10995671	Centring blade Ø 132 mm
10995672	Centring blade Ø 142 mm
10995673	Centring blade Ø 152 mm
10995674	Centring blade Ø 162 mm
961955	Adapter ½" > M16
10994032	Adapter 1 1/4" > M16
10983964	Dust extraction adapter M16
10983845	Centring spike 140 mm
10986189	Centring spike 233 mm
10986190	Strap wrench
497322	Sharpening plate
980304	Chisel 300×25 mm
34215616	Abrasive grain for dry drilling
11002426	Dry vacuum cleaner BBS 606 L (230 V)

Accessories

976014	Vacuum set
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete



DDL-RM Dry drill bits

for reinforced concrete | in TGD®-Technology

+ Consistently very fast cutting performance and noticeable smooth running with TGD® Technology (Tyrolit GRAIN DISTRIBUTION), a unique technology developed by Tyrolit for the optimised distribution of grain.



+ Very long lifetime.

In conjunction with the DME19DP drill motor, the dry drill bits in TGD®-Technology are the perfect solution

for rig-guided dry drilling applications in reinforced concrete.



DDL-RM Dry drill bits

for reinforced concrete | in TGD®-Technology







		Type no.	Dimension	Segment height
	HOHLT	34227784	47×450×1¼"	11.3
		34203041	52×450×1¼"	11.3
		34203212	57×450×1¼"	11.3
		34220540	62×450×1¼"	11.3
		34252978	72×450×1¼"	11.3
		34210273	82×450×11/4"	11.3
		34290041	92×450×1¼"	11.3
		34203220	102×450×11/4"	11.3
		34279921	107×450×11/4"	11.3
		34267610	112×450×11/4"	11.3
		34220543	122×450×11/4"	11.3
		34227727	132×450×11/4"	11.3
		34227728*	142×450×1¼"	11.3
		34227729*	152×450×11/4"	11.3
DDL-RM larger than Ø 162 mm on request		34227730*	162×450×11/4"	11.3



DDL-HH-FAST CUT Dry drill bits

for lightly reinforced concrete & masonry | in TGD®-Technology



The fastest, longest and lightest Tyrolit dry drill bit for hand-guided applications. The thread form of the steel tubes enables easy removal of the drilling dust via the extraction system. Spiral grooves ensure a noticeable weight reduction. Furthermore, the dry drill bits are specially

adapted to core drilling with soft-impact function and therefore in combination with the Tyrolit DME19DP drill motor the perfect solution for hand-guided dry drilling applications.

		Type no.	Dimension	Segment height
	HOHLT	34583850	47×320×1¼"	11.3
12,000		34583851	52×320×11/4"	11.3
		34583853	62×320×11/4"	11.3
		34583854	68×320×1¼"	11.3
		34583855	72×320×1¼"	11.3
		34583857	82×320×11/4"	11.3
		34583858	92×320×1¼"	11.3
		34583616	102×320×1¼"	11.3
		34585037	107×320×1¼"	11.3
		34583825	112×320×1¼"	11.3
		34583827	122×320×1¼"	11.3
		34583829	127×320×1¼"	11.3
		34583830	132×320×1¼"	11.3
		34583842	138×320×1¼"	11.3
		34583843	142×320×1¼"	11.3
		34583844	152×320×1¼"	11.3
		34583845	162×320×1¼"	11.3
		34583846	172×320×1¼"	11.3
		34583847	182×320×1¼"	11.3
		34585040	187×320×1¼"	11.3
		34583849	202×320×1¼"	11.3



DDM-HH-FAST CUT Dry drill bits

for lightly reinforced concrete & masonry | in TGD®-Technology



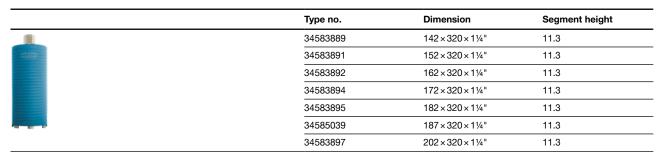
The fastest, longest and lightest Tyrolit dry drill bit for hand-guided applications. The thread form of the steel tubes enables easy removal of the drilling dust via the extraction system. Spiral grooves ensure a noticeable weight reduction. Furthermore, the dry drill bits are specially adapted to

core drilling with soft-impact function and therefore in combination with the Tyrolit DME19DP drill motor the ideal solution for hand-guided dry drilling applications with longer life time than the DDL-HH-FAST CUT.

		Type no.	Dimension	Segment height
	HOHLT	34583859	47×320×11/4"	11.3
15(150)		34583860	52×320×1¼"	11.3
		34583862	62×320×1¼"	11.3
		34583863	68×320×1¼"	11.3
		34583864	72×320×1¼"	11.3
		34583866	82×320×1¼"	11.3
		34583867	92×320×1¼"	11.3
		34583869	102×320×1¼"	11.3
		34583861	107×320×1¼"	11.3
		34583881	112×320×1¼"	11.3
		34583883	122×320×1¼"	11.3
		34583885	127×320×1¼"	11.3
		34583886	132×320×1¼"	11.3
		34583888	138×320×1¼"	11.3

▶







DDL-HH Dry drill bits

for lightly reinforced concrete & masonry | in TGD®-Technology







The PREMIUM dry drill bit for hand-guided drilling impresses in many respects. Now available with an extended length of 280 mm as well as with improved segments for the highest safety requirements.

With TGD®-Technology (Tyrolit GRAIN DISTRIBUTION), a unique technology developed by Tyrolit for the optimised distribution of grain.

		Type no.	Dimension	Segment height
Ψ.	HOHLT	34482398	52×280×1¼"	11.3
		34482399	62×280×11/4"	11.3
CHOCK .		34482400	68×280×1¼"	11.3
		34482411	72×280×1¼"	11.3
		34482412	82×280×11/4"	11.3
		34482413	92×280×11/4"	11.3
		34482414	102×280×1¼"	11.3
		34482415	107×280×1¼"	11.3
		34482416	112×280×1¼"	11.3
		34482417	122×280×1¼"	11.3
		34482418	127×280×1¼"	11.3
		34482419	132×280×1¼"	11.3
		34482420	138×280×1¼"	11.3
		34482431	142×280×1¼"	11.3
		34482433	152×280×1¼"	11.3
		34482438	161×280×1¼"	11.3
		34482439	172×280×1¼"	11.3
		34482440	182×280×1¼"	11.3
		34482441	187×280×11/4"	11.3
		34482442	202×280×1¼"	11.3
		34626362	225×280×11/4"	11.3



DDL Dry drill bits

for lightly reinforced concrete & masonry | in TGD®-Technology



The newly developed PREMIUM dry drill bit for hand-guided drilling impresses in many respects. With TGD®-Technology (Tyrolit GRAIN

DISTRIBUTION), a unique technology developed by Tyrolit for the optimised distrubtion of grain.

		Type no.	Dimension	Segment height
	HOHLT	34418318	52×150×M16	11.3
ia .		34418319	57×150×M16	11.3
16		34418373	62×150×M16	11.3
		34418379	68×150×M16	11.3
		34418382	72×150×M16	11.3
		34418317	82×150×M16	11.3
		34209085	92×150×M16	11.3
		34418385	102×150×M16	11.3
		34418390	107×150×M16	11.3
		34418402	112×150×M16	11.3
		34418403	117×150×M16	11.3
		34418544	122×150×M16	11.3
		34418565	127×150×M16	11.3
		34418549	132×150×M16	11.3
		34418561	142×150×M16	11.3
		34418563	152×150×M16	11.3
		34418564	162×150×M16	11.3



DDE Dry drill bits

for lightly reinforced concrete & masonry | in TGD®-Technology







Perfect tool for installing sockets and junction boxes as well as smaller breakthrough jobs.

		Type no.	Dimension	Segment height
TROUT	HOHLT	34201286	68×70×M16	11.3
		34201288	82×70×M16	11.3



DDL Dry drill bits for lightly reinforced concrete & masonry





Quality tool for daily use, impressive performance and lifetime.

		Type no.	Dimension	Segment height
	HOHLT	899272	32×150×M16	6.5
TROUT		899271	42×150×M16	6.5
		252911	52×150×M16	6.5
		252912	56×150×M16	6.5
		252913	62×150×M16	6.5
		252914	68×150×M16	6.5
		252915	72×150×M16	6.5
		252916	82×150×M16	6.5
		252917	92×150×M16	6.5
		252918	102×150×M16	6.5
		252919	107×150×M16	6.5
		34228775	111×150×M16	6.5
		252920	117×150×M16	6.5
		34228776	121×150×M16	6.5
		252921	127×150×M16	6.5
		34228777	131×150×M16	6.5
		34228779	151×150×M16	6.5
		252923	162×150×M16	6.5
		252924	200×150×M16	6.5



DDL Dry drill bits for lightly reinforced concrete & masonry





Tool for installing sockets and junction boxes as well as smaller breakthrough jobs.

		Type no.	Dimension	Segment height
	HOHLT	650292	68×70×M16	6.5
		34445860	72×70×M16	6.5
		650293	82×70×M16	6.5

Accessories dry drill bits

Adapter suitable for all commercial machines - with and without soft impact function



	Type no.	Machine connection	Drill bit connection	Total length/Pilot drills/ Centering spikes	Comment
	850026	5%"	M16 Male	Length 100 mm Pilot drill SDS	
	762477	%" M16	M16 Male	Length 85 mm Pilot drill SDS	
	850011	HEX SW12-SDS	M16 Male	Length 115 mm Pilot drill SDS	
Te.	762471	HEX SW12-SDS	M16 Male	Length 120 mm Pilot drill SDS	
	116264	HEX SW12	M16 Male	Length 90 mm Pilot drill Konus	
	707824	5%"	M16 Male	Length 75 mm Centering spike 120/233 mm	
	707827	HEX SW12	M16 Male	Length 100 mm Centering spike 120/233 mm	
	707831	SDS	M16 Male	Length 100 mm Centering spike 120/233 mm	
	707834	M18	M16 Male	Length 75 mm Centering spike 120/233 mm	
	718330	5%"	M16 Male	Length 300 mm	Extension
	718329	56"	M16 Male	Length 450 mm	Extension
	718324	HEX SW12	M16 Male	Length 300 mm	Extension

Compact universal dust extraction system



Type no.	Description	Product info
10983964	Dust extraction adapter with M16 connection	For attaching an industrial vacuum cleaner
10983845	Centering spike 140 mm	Core drill UL 60/70 mm only for 10983964
10986189	Centering spike 233 mm	DME19 Core drill UL 150 mm



Centring aids



	Type no.	Type no. Description		Comment
	10999819	Centering spike 120 mm	Core drill UL 60/70 mm	
	10986189	Centering spike 233 mm	DME19 Core drill UL 150 mm	
Canaca	10997916	Centering spike	DME19 Core drill UL 250 mm	Centering insert
	10995373	Centering spike	DME19 Core drill UL 450 mm	Centering insert
<u> </u>	10985334	Centering spike	DME17 Core drill UL 250-350 mm	
	10984446	Centering spike	DME17 Core drill UL 450 mm	
	579420	Pilot drill SDS 160 mm	Core drill UL 60/70 mm	
	579424	Pilot drill SDS 260 mm	Core drill UL 150 mm	
	116263	Pilot drill Konus 160 mm only for adapter 116264	Core drill UL 60/70 mm	
No. of the last of	34196387	Pilot drill 7 × 100 mm		
	579503	Centering shaft SDS 250 mm	Core drill UL 150 mm	
<u> </u>	762456	Pilot drill 8 × 230 × SDS-PLUS		
	10996327	Centering spike	DME20 Core drill UL 250-300 mm	
	10996328	Centering spike	DME20 Core drill UL 400-450 mm	

UL = usage length

Centring blade



	Type no.	Description	Product info	
1	11002083	Centering insert	Ø 172 mm	
	11002084	Centering insert	Ø 182 mm	
	11002085	Centering insert	Ø 192 mm	
	11002086	Centering insert	Ø 202 mm	
	11002087	Centering insert	Ø 252 mm	

Abrasive grain



Type no.	Description	Product info
34215616	Drilling Booster	Loose abrasive grain for sharpening during the application.

Sharpening plate



	Type no.	Dimension
*	497322	55 × 25 × 320
•	484627	160 × 30 × 320
	484672	320 × 55 × 320





DDT Tile drills

for tiles and ceramic materials

 Maximum drilling comfort thanks to optimised moistening of the diamonds with water and easy core removal.

+ Fast, accurate drilling no edge chipping.

 Universal use for ceramictiles, fine stoneware and marble slabs.

Tyrolit vacuum brazed diamond coring bit for all ceramic tiles, fine stoneware and marble slabs. Maximum drilling comfort, suitable for universal use with M14 connection for angle grinders, and adapter for drilling

machines. Suitable for dry and wet drilling. Perfect, chip-free drilling in tiled and sanitary areas.

Tile drilling wet



DDT Tile drills

for tiles and ceramic materials







		Type number	Dimension	Segment height	
	HOHLT	34180136	5×35×HEX	4	_
0		69833	6×35×HEX	4	
		69848	8×35×HEX	4	
		69855	10×35×HEX	4	
		69856	12×35×HEX	4	
		69860	14×35×HEX	4	
		34562087	16×35×HEX	4	_

Tile drilling dry



DDT Tile drills with paraffin

for tiles and ceramic materials



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	Type number	Dimension	Segment height	
HOHLT	34251679	6×35×M14	10	
	34251680	8×35×M14	10	-
	34251711	10×35×M14	10	
	34251712	12×35×M14	10	_
HOHLT	34393075	5×67×HEX	10	
	34393071	6×67×HEX	10	_
	34393072	8×80×HEX	10	- 41 4
	34393073	10×80×HEX	10	
	34393074	12×80×HEX	10	_
	34393076	14×80×HEX	10	=



DDT Tile drills

for tiles and ceramic materials





		Type number	Dimension	Segment height		
1 5	HOHLT	69769	20×45×M14	4		
		34214903	25×45×M14	4	-	
4.		34214904	35×45×M14	4	-	
			69768 38×45×M14	38×45×M14	4	_
		34214905	42×45×M14	4	_	
		69767	52×45×M14	4		
		34369203	54×45×M14	4	_	
		69766	65×45×M14	4	_	
		34369204	68×45×M14	4	_	
		51392	75×45×M14	4	_	
		34369205	82×45×M14	4	_	

Accessories tile drill bits Adapter M14



 Type No.	Machine connection	Pilot drills
69774	SDS	Pilot drill Konus
69801	HEX	Pilot drill Konus

Accessories tile drill bits

	Type No.	Product info
I M	34215847	Drilling aid
	34215846	Water bottle 1 I

Tile drill sets



DDT Tile drill-set HEX Ø 5-14

for tiles and ceramic materials







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	1	Ī	Î		
1	L	L	I	I	



DDT Tile drill-Set HEX Ø 5-14 with paraffin

Type No.

34215809

for tiles and ceramic materials





HOHLT

Type No. 34393131

Tile drills Ø 5, 6, 8, 10, 12, 14 mm

Tile drills Ø 5, 6, 8, 10, 12, 14 mm

Allen key

Content

Content

Content

Content

Allen key



DDT Tile drill-Set HEX Ø 6+8 with paraffin

34403124

for tiles and ceramic materials







Tile drills $2 \times \emptyset$ 6, $2 \times \emptyset$ 8 mm



DDT Tile drill-Kit HEX

HOHLT

for tiles and ceramic materials









Type No.

34215843

Tile drills Ø 5, 6, 8, 10, 12, 14 mm Water bottle 1 I (Type No. 34215846)

Drilling aid (Type No. 34215847)

Allen key



DDT Tile drill-set M14 Ø 20+

for tiles and ceramic materials







Type No. HOHLT 34229331

Tile drills Ø 20, 25, 35, 38, 42, 52, 65, 75 mm

Allen key

Content

Pilot drill 7×110

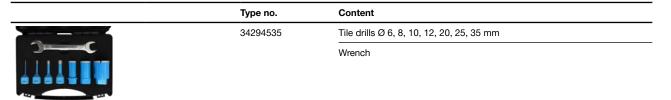
Open ended spanner SW19

Adapter M14/HEX, M14/SDS



DDT Tile drill-set M14 for tiles and ceramic materials







DDT Tile drill-set XL for tiles and ceramic materials





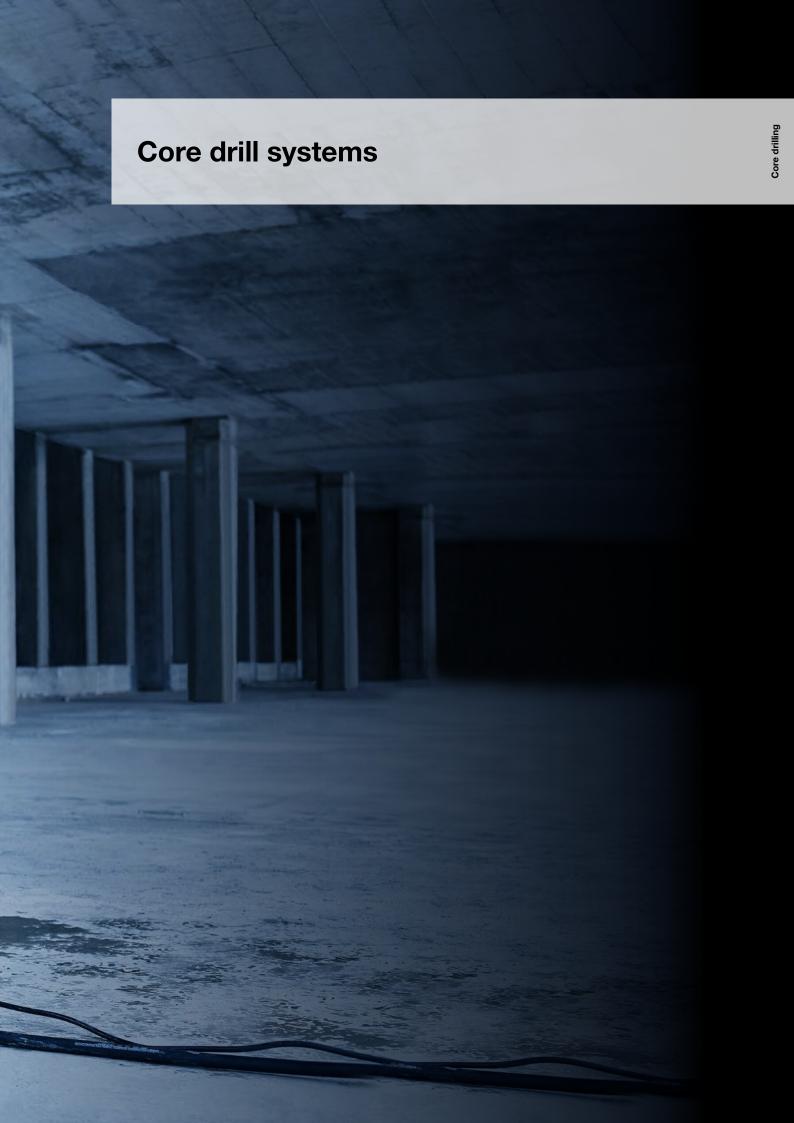






	Type no.	Content
342	34245899	Tile drills HEX wet Ø 5, 6, 8, 10, 12, 14 mm
		Tile drills M14 dry Ø 20, 38, 52, 65, 75 mm
		69774 SDS Adapter on request
		69801 HEX Adapter on request
		Center Drill Ø 7
		Open-ended spanner SW 19
		Hex key
		34215846 1 Water bottle (hose included)
		34215847 Drilling aid





Selecting guide for core drill systems

	Power in kW	Application		Drill diameter range in mm	Drill rig recommendation
DME19DP	1.8	& \(\Psi \)	52	162	DRU160
DME17DP	2.0	(*)	30	200	DRU160
DME22SU	2.2	(a) (b) (b)	20	180	DRA150
DME20PU	2.0	(a) (b) (b)	15	180	DRU160
DME20PW	2.0	(4)	15	180	DRU160
DRS162	2.5	•	40	160	Integrated
DRS250	2.5	•	50	250	Integrated

also handheld

wet

(dry

Accessories



























Adaptor M16

Dust vacuum Centering adaptor dry, M16

spike

Vakuum fixing

Fastening assembly

Quick grip device

Celling prop

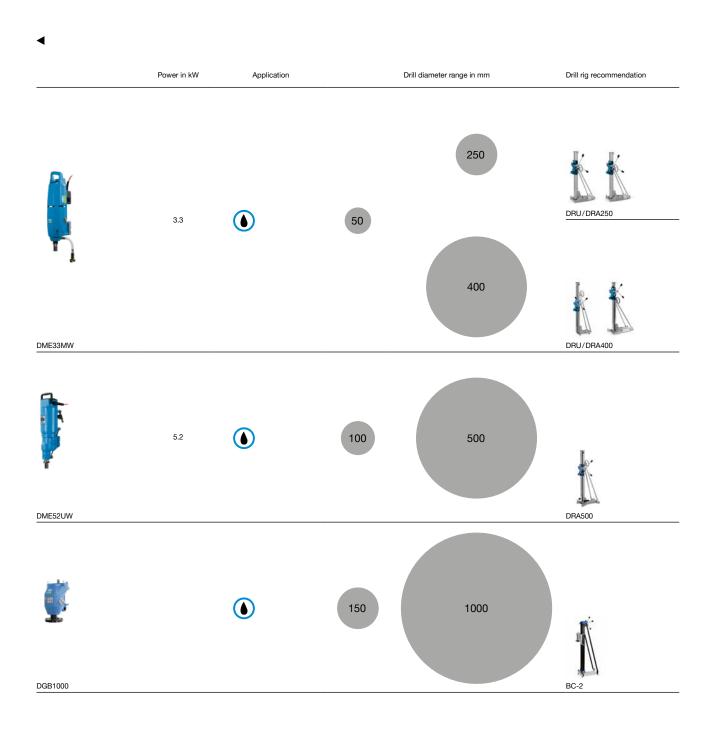
Watertank

Water retention ring

Extension ModulDrill™- Antifrictiondistance Element plate

Trolley chassis

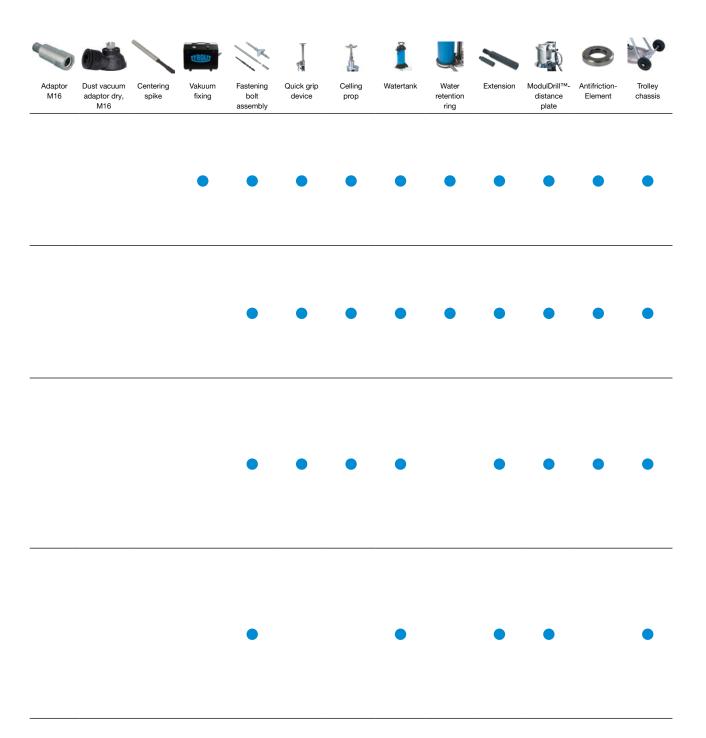
available/suitable













Drill motor DME19DP

Core drilling up to Ø 162 mm



The DME19DP in conjunction with Tyrolit TGD® dry drill bits is the solution for dry drilling applications in reinforced concrete. The practical centring aid ensures precise drill bit guidance and a longer diamond

tool lifetime. Switchable soft impact function accelarates work progress, particularly in hard materials. The soft start and the LED indicator aid the user in selecting the optimal drilling speed.

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System & Accessories

Technical data

Drill motor DME19DP			
Voltage / Frequency	230 V / 50 Hz	110 V / 60 Hz	
Туре по.	10988200	10988700	
Drill diameter range	52–10	62 mm	
Max. drill diameter in reinforced concrete	122 mm		
Nominal power	1.8	3 kW	
Speed	1 15	0 rpm	
Impact frequency	28 00	00/min	
Motor cooling	Ä	Air	
Tool attachment	1 1⁄4" a	nd R ½"	
Operation	Hand-held	/ rig-based	
Application	Dry		
Electronic overload cut-out		•	
Mechanical overload cut-out	•		
Drill rig attachment	Clamping collar 60 mm		
Dimensions & Weight			
Length	510 mm		
Width	95 mm		
Height	170 mm		
Weight	5.2 kg		
Accessories			
976014	Vacuum set		
10999500	VPE600 Vaccum pump 230V EU/CH		
975381	Vacuum hose 3 m	n complete	

System & Accessories

Drill motor DME19DP

DINI INOLOI DIVIETADE		
10990100	Dry drill rig DRU160	
10995437	Centering device for DRU160	
10995156	Core stop ½"	
10995087	ModulDrill™ clamping collar plate	
11002426	Vacuum cleaner BBS 606 L	
Accessories		
10997916	Centering spike 250 mm	
10995373	Centering spike 450 mm	
10995661	Centering insert Ø 52 mm	
10995662	Centering insert Ø 62 mm	
10995663	Centering insert Ø 68 mm	
10995664	Centering insert Ø 72 mm	
10995665	Centering insert Ø 82 mm	
10995666	Centering insert Ø 92 mm	
10995667	Centering insert Ø 102 mm	
10995668	Centering insert Ø 112 mm	
10995669	Centering insert Ø 122 mm	
10995670	Centering insert Ø 127 mm	
10995671	Centering insert Ø 132 mm	
10995672	Centering insert Ø 142 mm	
10995673	Centering insert Ø 152 mm	
10995674	Centering insert Ø 162 mm	
	Adaptor ½" > M16	
10994032	Adaptor 1 1/4" > M16	
10983964	Dust vacuum adaptor M16	
10983845	Centering spike 140 mm	
10986189	Centering spike 233 mm	
497322	Sharpening plate	
980304	Chisel 300 x 25 mm	
34215616	Abrasive grain for dry drilling	



Drill motor DME17DP

Core drilling up to Ø 200 mm





2-speed transmission with switchable soft impact for optimal drilling performance



Integrated dust extraction for a clean working environment



Can be hand-held or drill-rig guided

The DME17 is a 2-speed dry drill motor for drilling diameters up to 200 mm. The powerful 2.0 kW motor, in combination with the switchable soft impact, enhances the drilling performance in reinforced concrete and in other hard materials. The machine can be both hand-held and drill-rig operated. The compact

design, low weight and integrated dust extraction system makes the core drill very user-friendly. This model is unique in that it is available in three speed versions (standard, slow and quick) and thus optimally covers the most varied of customer needs.

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System & Accessories

Technical data

Drill motor	DME17DP	DME17DP-L	DME17DP-S	
Nominal voltage/frequency	230 V/50-60 Hz			
Type no.	11000001	11000002	11000003	
Drill diameter range	30-180 mm	40-200 mm	30-120 mm	
Max. drill diameter in reinforced concrete	150 mm	180 mm	100 mm	
Nominal power		2.0 kW		
Speed	700/1700 rpm	540/1200 rpm	900/1,700 rpm	
Impact frequency	14,000/34,000 rpm	10,800/24,000 rpm	16,200/30,600 rpm	
Motor cooling		Air		
Tool attachment	1 1/4"			
Operation	Hand-held / rig-based			
Application	Dry			
Electronic overload cut-out	•			
Mechanical overload cut-out	•			
Drill rig attachment	Clamping collar 60 mm			
Dimensions & weight				
Length	510 mm			
Width	110 mm			
Height	160 mm			
Weight	5 kg			

System & Accessories

System & Accessories	
11000002	Drill motor DME17DP-L
10990100	Drill rig DRU160 dry
10995437	Drill bit centring for DRU160
10995087	ModulDrill™ clamping collar plate

Accessories	
10985334	Centering spike 250-350 mm
10984446	Centering spike 450 mm
10994032	Adapter 1 ¼" > M16
10983964	Dust extraction adapter M16
10983845	Centering spike 140 mm
10986189	Centering spike 233 mm
10986190	Strap wrench
497322	Sharpening plate
980304	Chisel 300 x 25 mm
34215616	Abrasive grain for dry drilling



Drill motor DME22SU

Core drilling up to Ø 180 mm





Three-speed transmission for optimum rotational speeds



Dry drilling with the included M16 adapter



Comes in a handy transport case

The DME22SU drill motor is ideal for electrical and installation work. It features a 3-speed transmission and variable speed setting with soft start.

Integrated overload cut-outs and the PRCD safety switch ensure safe working. Dry drilling is also possible with the included M16 adapter.

Core drilling

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System & Accessories

Technical data

Drill motor DME22SU		
Voltage / Frequency	230 V / 50–60 Hz	110 V / 50–60 Hz
Type no.	10993027 10993028	
Drill diameter range	20–1	80 mm
Nominal power	2.2	2 kW
Nominal current	9.5 A	18 A
Load speed	400/750	/1 550 rpm
No load speed	850/1 650)/3 450 rpm
Motor cooling	ı	Air
Tool attachment (external)	1 1/4"	
Tool attachment (internal)	1/2"	
Operation	Hand-held / rig-based	
Application	Wet / dry	
Electronic overload cut-out	•	
Mechanical overload cut-out	•	
PRCD protection switch		•
Drill rig attachment	Clamping	collar 60 mm
Dimensions & Weight		
Length	552 mm	
Width	110 mm	
Height	150 mm	
Weight	6.0 kg	

System & Accessories

Core drilling system with DRU160 Drill rig		
10993027	Electric drill motor DME22SU	
10987400	Drill rig DRU160	
11002077	Fastening bolt assembly	
Accessories		
400439	Extension ½" 100 mm	
359475	Extension ½" 200 mm	
359476	Extension ½" 300 mm	
889232	Extension ½" 400 mm	
707230	Extension ½" 500 mm	
378198	Extension 1 1/4" 100 mm	
359471	Extension 1 1/4" 200 mm	
359472	Extension 1 1/4" 300 mm	
359473	Extension 1 1/4" 400 mm	
359474	Extension 1 1/4" 500 mm	
10983964	Dust vacuum adaptor M16	
10983845	Centering spike 140 mm	
10986189	Centering spike 233 mm	
10986190	Strap wrench	



Drill motors DME20PW | DME20PU

Core drilling up to Ø 180 mm





Performance and service indicator as well as levelling aid



Compact and ergonomic



Quick changeover between wet and dry drilling with DME20PU

The DME20 drill motor provides impressive drilling performance in the power range up to 2 kW. The mechanical and electronic overload cutout and the full metal housing ensure high reliability. Built-in performance

and service indicators, as well as the levelling aid, also enable easy operation. The drill motor is suitable for universal use and covers a wide variety of application areas: manual/drill-rig guided and wet/dry (DME20PU).

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System & Accessories

Technical data

Drill motors	DME	DME20PW		DME20PU	
Voltage / Frequency	230 V / 50 Hz	110 V / 60 Hz	230 V / 50 Hz	110 V / 60 Hz	
Type no.	10992077	10992078	10992079	10992080	
Drill diameter range		15–18	30 mm		
Nominal power	,	2.0	kW	-	
Nominal current	9.5 A	18 A	9.5 A	18 A	
Load speed		520/1 400	/2 900 rpm		
No load speed	,	830/2 200	/4 600 rpm	-	
Motor cooling		Air			
Tool attachment (external)		1 1/4"			
Tool attachment (internal)	,	1/2"			
Operation		Hand-held / rig-based			
Application	W	Wet Wet			
Electric overload cut-out			•		
Mechanical overload cut-out	•				
PRCD protection switch	•				
Performance indicator	•				
Service indicator		•			
Drill rig attachment	Clamping collar 60 mm				

Dimensions & Weight

Length	435 mm	450 mm
Width		115 mm
Height	;	300 mm
Weight	6.3 kg	6.5 kg

System & Accessories

974984

Core drilling system with DRU160 Drill rig			
10992077	Electric drill motor DME20PW		
10992079	Electric drill motor DME20PU		
10987400	Drill rig DRU160		
976014	Vakuum set		
10999500	VPE600 Vaccum pump 230V EU/CH		
975381	Vakuum hose 3 m complete		
Accessories			
400439	Extension ½" 100 mm		
359475	Extension ½" 200 mm		
359476	Extension ½" 300 mm		
889232	Extension ½" 400 mm		
707230	Extension ½" 500 mm		
378198	Extension 1 1/4" 100 mm		
359471	Extension 1 1/4" 200 mm		
359472	Extension 1 1/4" 300 mm		
359473	Extension 1 1/4" 400 mm		
359474	Extension 1 1/4" 500 mm		
10996327	Centering spike 250–300 mm		
10996328	Centering spike 400–450 mm		
963339	Anti-friction element 1 1/4", max. 2.4 kW		

Supporting ring alum. 1 1/4"



Drill motor DME33MW

Core drilling up to Ø 450 mm





Large drilling diameter range up to 450 mm



Performance and service indicator as well as levelling aid



Practical carrying handle

Thanks to optimum torque adjustment, the DME33 is an extremely powerful drill motor providing impressive productivity. The mechanical and electronic overload cut-out and the full metal housing ensure high reliability.

Built-in performance and service indicators, as well as the levelling aid, also enable easy operation.

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System & Accessories

Technical data

Drill motors	DME33MW		
Voltage / Frequency	230 V /	110 V /	
	50 Hz	60 Hz	
Type no.	10992085	10992086	
Drill diameter range	50–450 mm		
Nominal power	3.3 kW		
Nominal current	15.9 A	30 A	
Load speed	180/430/750 rpm		
No load speed	360/820/1 240 rpm		
Motor cooling	Air		
Tool attachment (external)	1 1/4"		
Operation	Rig-based		
Application	Wet		
Electric overload cut-out	•		
Mechanical overload cut-out	•		
PRCD protection switch	•		
Performance indicator	•		
Service indicator	•		
Drill rig attachment	ModulDrill™		
Dimensions & Weight			
Length	575 mm		
Width	145 mm		
Height	185 mm		
Weight	13.7 kg		

System & Accessories

10992646

Core drilling system with DRA400 (Steel dowel foot)		
10992085	Electric drill motor DME33MW	
10987600	Drill rig DRA400	
964906	ModulDrill™-Distance plate Ø +180 mm	
11002077	Fastening bolt assembly	
Core drilling sy	ystem with DRU400 (Alu. dowel-vacuum foot)	
10992085	Electric drill motor DME33MW	
10984600	Drill rig DRU400	
977368	Vacuum set	
10999500	VPE600 Vaccum pump 230V EU/CH	
975381	Vacuum hose 3 m complete	
Accessories 378198	Extension 1 1/4" 100 mm	
378198 ———— 359471	Extension 1 1/4" 100 mm	
359472	Extension 1 1/4" 300 mm	
359473	Extension 1 1/4" 400 mm	
359474	Extension 1 1/4" 500 mm	
969138	Adaptor 1 ¼" external – ½" internal	
400439	Extension ½" 100 mm	
359475	Extension ½" 200 mm	
359476	Extension ½" 300 mm	

Easy release element



Drill motor DME52UW

Core drilling up to Ø 500 mm





Powerful 5.2 kW motor for 400 V 3-phase power supply



3-speed-gear with oil bath lubrication, oil pump and overload clutch



Robust plastic-foil keyboard, LED performance indicator and Softstart

The DME52UW is a powerful, water-cooled 3-phase drill motor. Its 5.2 kW of power in combination with the oil-bath lubricated gearbox, provide optimum torque and rotation speed for a high drilling performance up to a maximum diameter of 500 mm. Full

metal housing, overload clutch and motor thermal protection as well as IP 55 protection class guarantee maximal reliability. LED performance indicator, Softstart and antifriction-element ensure user friendly operation.

Technical data

Drill motor DME52UW	
Nominal voltage/frequency	400 V / 50-60 Hz
Item no.	10998818
Drilling diameter range	110–500 mm
Motor power	5.2 kW
Nominal current	9.5 A
Load speed	140/280/430 rpm
No load speed	140/280/430 rpm
Motor cooling	Water
Tool attachment	1 1/4"
Operation	Drill-rig guided
Application	Wet
Mechanical overload cut-out	•
Electronic overload cut-out	•
Drill-rig attachment	Universal plate

Dimensions & weight

Length	580 mm
Width	150 mm
Height	170 mm
Weight	22.9 kg

System & Accessories

Core drilling system DRA500 (steel dowel foot)		
10998818	Drill motor DME52UW	
10987700	Drill rig DRA500	
977464	ModulDrill mounting plate	
964907	ModulDrill distance plate Ø +250 mm	
11002077	Fastening bolt assembly for concrete	

Accessories

Core drilling s	ystem	
378198	Extension 1 1/4" 100 mm	
359471	Extension 1 1/4" 200 mm	
359472	Extension 1 1/4" 300 mm	
359473	Extension 1 1/4" 400 mm	
359474	Extension 1 1/4" 500 mm	

Drill hammer DHE32

Universal drill hammer up to \emptyset 32 mm





900 W combi drill hammer for drilling, hammer drilling and chiselling



Quick tool change system for SDS Plus drill bits



Ideal for setting anchors

The 900-watt DHE32 combi drill hammer features drilling, hammer drilling, chiselling and chisel adjustment, making it the ideal all-rounder for minor chiselling work as well as setting anchors. This model is simple to use due to the

quick tool change system, tool-less drill chuck removal, accelerator switch and long-term operation option. It has a highly ergonomic design combining low vibrations with high impact energy and a non-rotating additional handle.

Technical data

Max. drill Ø in concrete	32 mm
Max. drill Ø in masonry (HM drill bit)	82 mm
Max. drill Ø in steel	13 mm
Max. drill Ø in wood	32 mm
Tool attachment	SDS plus
Range of drill chuck	1.5–13 mm

Drive

Drive / motor	Electric
Voltage / frequency	220-240 V/50-60 Hz
Motor power	900 W
No load speed	0–850/min
Idling stroke rate	0–3700/min
Max. single stroke impact energy	4.8 J

Dimensions & weight

Length	400 mm
Width	86 mm
Height	235 mm
Weight	4.6 kg
Cable length	4 m

System & Accessories

Drill hammer DHE32	
11002624	Drill hammer DHE32/230 V incl. 16 mm drill



Modular electric drilling gearbox DGB1000

Core drilling up to Ø 1 000 mm





Optimised drill bit attachment for large bore drilling



ModulDrill™ quick change clamping system for quick, easy and safe attachment



Bores with a diameter of up to 1 000 mm with Modul-Drill™ distance plates

In accordance with the Tyrolit modularity principle, the DGB1000 delivers optimum rotational speeds and impressive performance in conjunction with either the electric high-frequency motor or hydraulic standard motor options, by means of 8 transmisasion stages – two speeds at the drilling gear box and up to four stages via the relevant drive. With optimised drill bit attachment for large diameters and high torques.

Technical data

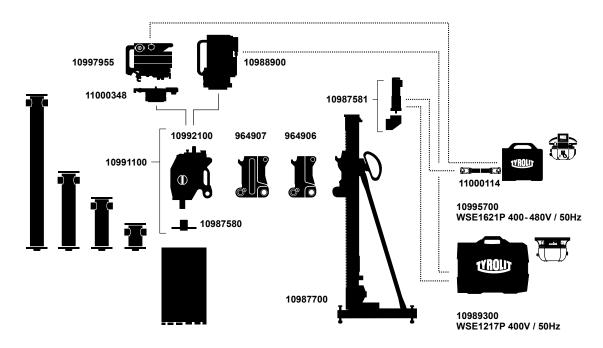
Modular drilling gearbox	
Nominal power (32 A)	20 kW
Motor power S1 (32 A)	17 kW
Drill diameter range with DRA500	150–500 mm
Drill diameter range with BC-2	150–1 000 mm

Dimentions & weight	
Length	338 mm
Width	213 mm
Height	226 mm
Weight	15.7 kg

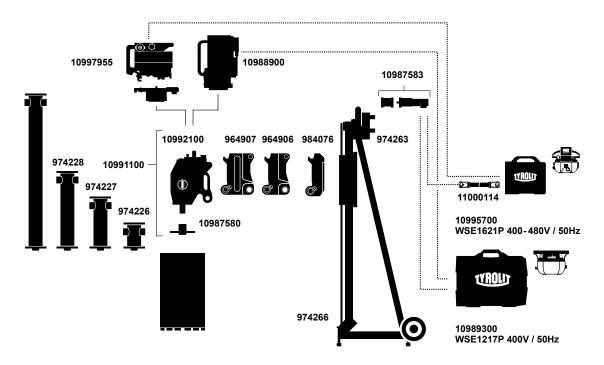
Design

2-stage gearbox	
Special large hole flange	
ModulDrill™ quick change clamping system	

System recommendation



Core drilling system electric from Ø 150 mm to Ø 500 mm



Core drilling system electric from Ø 150 mm to Ø 1 000 mm



Modular hydraulic drilling gearbox DGB1000

Core drilling up to Ø 1 000 mm





Optimised drill bit attachment for large bore drilling



ModulDrill™ quick change clamping system for quick, easy and safe attachment



Bores with a diameter of up to 1 000 mm with Modul-Drill™ distance plates

In accordance with the Tyrolit modularity principle, the DGB1000 delivers optimum rotational speeds and impressive performance in conjunction with either the electric high-frequency motor or hydraulic standard motor options, by means of 8 transmission stages – two speeds at the drilling gear box and up to four stages via the relevant drive. With optimised drill bit attachment for large diameters and high torques.

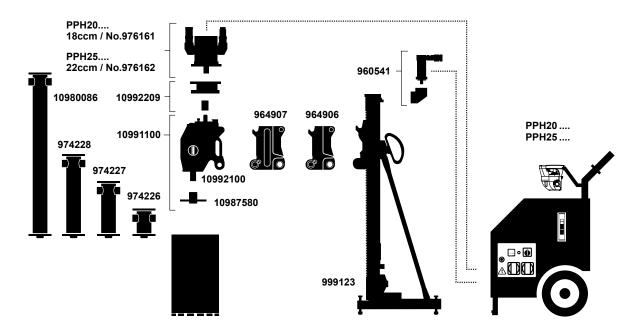
Technical data

Modular drilling gearbox		
Output	20 kW / 25 kW	
Drill diameter range with DRA500	150–500 mm	
Drill diameter range with BC-2	150–1 000 mm	

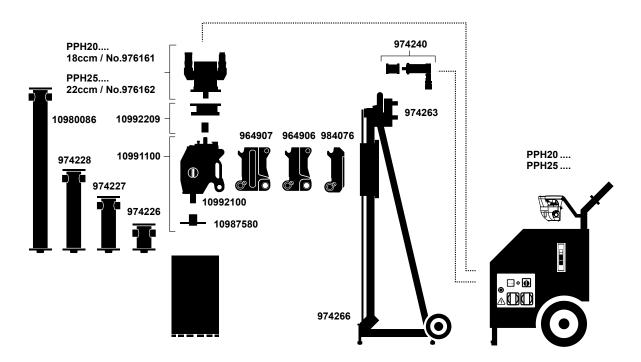
Design 2-stage gearbox Special large hole flange ModulDrill™ quick change clamping system

Dimentions & weight	
Length	338 mm
Width	213 mm
Height	226 mm
Weight	15.7 kg

System recommendation



Core drilling system hydraulic from Ø 150 mm to Ø 500 mm



Core drilling system hydraulic from Ø 150 mm to Ø 1 000 mm



Core drilling system DRS162

Core drilling up to Ø 162 mm





Powerful 2.5 kW Motor



One speed for drilling diameters up to 162 mm



Space-saving attachment facility via dowel foot

The DRS162 drill system is the ideal core drill entry model. The drill motor and drill rig complement each other perfectly and form a single unit. The preset speed and compact, lightweight construction guarantee easy

handling and user-friendliness. An integrated PRCD safety switch ensures maximum safety. Optional vacuum plate offers more flexibility in fixing the system.

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System & Accessories

Technical data

Drill rig (integrated)	
Bore hole diameter	40–162 mm
Max. drill bit length	556 mm

Drill rig (integrated)

J. J.	
Drill diameter range in concrete ca.	40–162 mm
Nominal power	2.5 kW
Nominal current	11.5 A
Nom. voltage / frequency standard	230 V / 50 Hz
Load speed	450 rpm
Cooling	Air cooling
Tool attachment external thread	1 1/4"
Tool attachment internal thread	1/2"
Operation	Drill rig operation
Application	Wet
Electronic overload cut-out	
Mechanical overload cut-out	
PRCD protection switch	

Design

Aluminium dowel foot
Feed using hand crank
Adjustable feet (M12)
1 handle
Motor fixed integrated

Dimensions & Weight

Length	365 mm
Width	185 mm
Height	855 mm
Weight (drilling system)	15.5 kg

System & Accessories

Core drilling system DRS162	
10990700	Core drilling system DRS162 / 230 V (dowel feet)
10993966	Fastening bolt assambly

Accessories

974270	Extraction device for core bits
977353	Extraction device for cores
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
10991465	Water tank 10 I
10993961	Vacuum plate complete
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose complete 3 m



Core drilling system DRS250

Core drilling up to Ø 250 mm





Drilling diameter up to 250 mm with 2-speed gearbox



Powerful 2.5 kW motor



Space-saving fixing option via dowel foot

The DRS250 drilling system combines simplicity with a large drill diameter range. The drill motor and drill rig complement each other and form a single unit. 2-speed oil bath gearbox insures perfect lubrication in all working positions, as well as optimal torque-to-speed ratio. Compact

and lightweight construction guarantees easy handling and user-friendliness. Mechanical overload clutch and integrated PRCD safety switch ensure maximum safety. Optional vacuum plate offers more flexibility in fixing the system.

Technical data

Drill rig (integrated)	
Bore hole diameter	50 - 250 mm
Max. drill bit length	600 mm

Drill rig (integrated)

g (g. a.to a.)	
Nominal power	2.5 kW
Nominal current	11.5 A
Nom. voltage / frequency	230 V / 50 - 60 Hz
Load speed	360 / 850 rpm
Cooling	Air cooling
Tool attachment	1 1/4"
Operation	Drill rig operation
Application	Wet
Mechanical overload cut-out	
PRCD protection switch	

Design

Aluminium dowel foot
Feed using hand crank
Adjustable feet (M12)
Carrying handle
Detachable motor

Dimensions & Weight

Length	295 mm
Width	195 mm
Height	1 069 mm
Weight (drilling system)	25.6 kg

System & Accessories

Core drilling system DRS250	
Core drilling system DRS250 / 230 V (dowel feet)	
Fastening bolt assembly	

Accessories

974270	Extraction device for core bits
977353	Extraction device for cores
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
10991465	Water tank 10 l
975378	Vacuum plate complete
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose complete 3 m
11000617	Trolley chassis DRS250



Drill rig DRA150

Core drilling up to Ø 152 mm





Integrated centre indicator



Compact dowel foot



Optional vacuum plate

The DRA150 is extremely well-suited for electrical and installation work. This drill rig is suitable for 550 mm drill bits and angle drilling. A centre indicator, spirit level and carrying handle facilitate handling.

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System & Accessories

Technical data

Drill rig DRA150		
Drill diameter range	20–152 mm	
Max. drill bit length	550 mm	
Design		
Dowel foot		
Feed using hand crank		
Diagonal adjustment 90°-45°		
Centre indicator		
Angle indicator		
Spirit level		
Adjustable feet		
Handle		
Clamping collar Ø 60 mm		
Dimensions & Weight		
Length	330 mm	
Width	240 mm	
Height	950 mm	
Weight	9.5 kg	

System & Accessories

Core drilling system with DRA150		
Drill rig DRA150		
Electric drill motor DME22SU		
Fastening bolt assembly		
Vacuum plate complete		
VPE600 Vaccum pump 230V EU/CH		
Vacuum hose 3 m komplett		
Drill hammer DHE32 / 230 V incl. 16 mm drill		
Water retention ring complete Ø 152 mm		
Gasket Ø 152 mm		
Extraction device for core bits		
Extraction device for cores		
Water tank 10 I		



Drill rig DRU160

Core drilling up to Ø 160 mm





Precision work due to high quality support with sturdy roller guide



Universal field of application thanks to 90°–45° diagonal adjustment



Efficient drill rig set-up using a standard centre indicator

The DRU160 is the lightweight among drill rigs up to Ø 160 mm.

The standardised clamping collar system enables quick mounting of common drill motors. In addition, a centre indicator, angle indicator and spirit level enhance user-friendliness and help save valuable time during drill rig set-up. The anchor or vacuum attachment facility also increase flexibility.

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System & Accessories

Technical data

D.III.: DDUAGO		
Drill rig DRU160		
Drill diameter range	15–160 mm	
Max. drill diameter with water collecting ring	130 mm	
Max. drill bit length	560 mm	
Design		
Aluminium dowel-vacuum foot		
Feed using hand crank		
Diagonal adjustment 90°-45°		
Centre indicator		
Angle indicator		
Spirit level		
Adjustable feet (M12)		
Adjustable and interchangeable rolle	r guides	
2 handles		
Clamping collar Ø 60 mm		
Dimensions & Weight		
Length	400 mm	
Width	200 mm	
Height	866 mm	
Weight	9 kg	

System recommendation

Core drilling system with DRU160	
10987400	Drill rig DRU160
10992077	Electric drill motor DME20PW
976014	Vacuum set
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete

System & Accessories

Accessories	
976014	Vacuum set
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete
977394	Quick grip device, 1.7–3.1 m
977448	Clamp for quick grip device, 1.7–3.1 m
11000588	Fastening bolt assembly for vacuum base
11000589	Fastening bolt assembly (masonry), for vacuum base
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
976136	Water retention ring complete Ø 70 mm
976134	Water retention ring complete Ø 130 mm
977437	Water retention ring holder, with centering device
977348	Gasket Ø 70 mm
976128	Gasket Ø 130 mm
974270	Extraction device for core bits
977353	Extraction device for cores
976616	Tool bag
10991465	Water tank 10 I



Drill rigs DRA250 | DRU250

Core drilling up to Ø 250 mm





ModulDrill™ quick change clamping system – quick, easy and safe drill motor attachment



Non-strenuous, ergonomic working thanks to fine feed operation (i=1:3.5)



DRU250 with aluminium dowel-vacuum base. Drilling in the most restricted space with steel dowel foot DRA250

The DRA250 | DRU250 drill rigs offer impressive stability and drilling performance thanks to sturdy workmanship and robust drilling columns with wide gear teeth. The optimised support with sturdy roller guide guarantees precise drilling. The proven ModulDrill™ quick clamping system enables fast and secure

mounting of drill motors. In addition, a centre indicator (DRU250), angle indicator and two-speed feed gear enhance user-friendliness and help save valuable working time. The compact lightweight construction for easy transport, assembly and disassembly complete the system.



Technical data

Drill rigs	DRA250	DRU250
Drill diameter range	40–25	50 mm
Max. drill diameter with water colle-cting ring		200 mm
Max. drill bit length	600 mm	582 mm

Design		
Aluminium dowel-vacuum foot (DRU250)		
Steel dowel foot (DRA250)		
Two speed feed gearbox i=1:1 & i=1:3.5		
Feed using hand crank		
Diagonal adjustment 90°-45°		
Centre indicator (DRU250)		
Angle indicator		
Spirit level		
Adjustable feet (M12)		
Adjustable and interchangeable roller guides		
Handle	1 piece	2 pieces
ModulDrill™ quick change clamping system		

Dimensions & Weight

Length	305 mm	447 mm
Width	205 mm	250 mm
Height	933 mm	908 mm
Weight	17 kg	14 kg

System recommendation

Core drilling system	with DRA250	(Steel dowel foot)

10987500	Drill rig DRA250
10992085	El. drill motor DME33MW
11002077	Fastening bolt assembly

Accessories DRA250

975378	Vacuum plate complete
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete

961614	Ceiling prop
977394	Quick grip device, 1.7–3.1 m
977448	Clamp for quick grip device, 1.7-3.1 m
11002077	Fastening bolt assembly (concret)
977464	ModulDrill™ mounting plate
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
974270	Extraction device for core bits
977353	Extraction device for cores
977392	Trolley chassis
967588	Tool bag
10991465	Water tank 10 I

Core drilling system with DRU250 (Dowel-vacuum foot)

10984500	Drill rig DRU250
10992085	Electric drill motor DME33MW
960795	Vacuum set
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete

Accessories DRU250

960795	Vacuum set
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete
961614	Ceiling prop
977394	Quick grip device, 1.7–3.1 m
977448	Clamp for quick grip device, 1.7–3.1 m
11000588	Fastening bolt assembly for vacuum base
11000589	Fastening bolt assembly (masonry), for vacuum base
977464	ModulDrill™ mounting plate
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
10988902	Water retention ring complete Ø 200 mm
960785	Water retention ring holder, with centering device
960693	Gasket Ø 200 mm
974270	Extraction device for core bits
977353	Extraction device for cores
977392	Trolley chassis
967588	Tool bag
10991465	Water tank 10 I



Drill rig BY

Core drilling up to Ø 300 mm





2-column guide principle with chain drive



Fixed, ergonomic position of handwheel



Compact design without support rods

The BY dual rod drill rig combines a lightweight design with great stability. The accurate guide principle enables inclined drilling at any angle. This particularly compact core drill rig can

be combined with a wide range of electric drilling motors. Thanks to its modular design, the drill rig can also be used for more powerful hydraulic drilling operations.

Core drilling

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System & Accessories

Technical data

Drill rigs BY		
Drilling diameter range	80-300 mm	
Max. drill bit length	520 mm	
Design		
Dual rod guide principle		
Chain drive		
0°-90° diagonal adjustment		
Feed via a handwheel		
Ergonomic handwheel position		
Steel dowel foot		
ModulDrill™ quick clamping system		
Optional feed gear 1:3		
Optional double support bar	,	

Dimensions & weight

Length	410 mm
Width	230 mm
Height	1,115 mm
Weight (core drilling system)	21 kg

System & Accessories

System proposal		
974229	Drill rigs BY	
977462	Handwheel	
984076	MudullDrill™ mounting plate	
10992085	Drill motor DME33MW	
974238	Feed gear 1:3 (optional)	
976139	Double support bar (optional)	

Accessories

11002077	Fastening bolt assembly for concrete
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
974270	Extraction device for core bits
977353	Extraction device for cores
10991465	Watertank 10 I



Core drilling system DRU350

Core drilling up to Ø 350 mm





Maximum flexibility thanks to drilling and gripping column that can be rotated by 360°



Quick assembly and disassembly thanks to innovative telescope clamping system



Easy diagonal drilling due to intelligent design

Thanks to its intelligent design with drilling and gripping column that can be rotated by 360°, the DRU350 enables the drilling of holes in walls, ceilings and floors. The drill rig can be mounted in a time saving and

material protecting manner via an innovative telescope clamping system. Various settings options, an extended drilling column and a variety of drill accessories ensure universal use.



Technical data

Drill rig DRU350		
Drill diameter range	50–260 mm	
Max. drill diameter with distance plate 180 mm	350 mm	
Max. drill bit length	760 mm	

Design
Aluminium dowel foot
Telescopic clamping system
Two-speed feed gearbox i=1:1 & i=1:3.5
Feed using hand crank
Angular adjustment 0°–180°
Drilling and gripping column, rotatable by 360°
Included undercarriage
Adjustable feet
Adjustable interchangeable precision guides
1 handle
ModulDrill™ quick release clamping system

Dimensions & Weight

Length	380 mm
Width	250 mm
Height	1 860 mm
Weight	48 kg

System & Accessories

Core drilling system DRU350		
10984112	Drill rig DRU350	
10992085	Electric drill motor DME33MW	
964906	ModulDrill™ distance plate Ø +180 mm	

Accessories

10984542	1 m column extension
964906	ModulDrill™ distance plate Ø +180 mm
977464	ModulDrill™ mounting plate
974270	Extraction device for core bits
977353	Extraction device for cores
10991465	Water tank 10 I



Drill rigs DRA400 | DRU400

Core drilling up to Ø 400 mm





Easily adjustable and interchangeable low wear roller guide



Easy diagonal drilling thanks to angle indicator



DRA400 with steel dowel foot. DRU400 vacuum fixing - drilling or dowel fixing

DRA400 and DRU400, the professional core drilling systems for a versatile application range. The optimised support with sturdy roller guide guarantees precise drilling. The proven ModulDrill™ quick clamping system enables fast and secure mounting of drill motors. In addition,

a centre indicator, angle indicator and two-speed feed gear enhance user-friendliness and help save valuable working time. The compact lightweight construction for easy transport, assembly and disassembly complete the system.



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Technical data

Drill rigs	DRA400	DRU400
Drill diameter range	50–25	50 mm
Max. drill diameter with distance plate 180 mm	400 mm	400 mm (250 mm*)
Max. drill diameter with water collecting ring		250 mm
Max. drill bit length	746 mm	737 mm

^{*} with vacuum fixing

Design

Design		
Aluminium dowel vacuum foot (DRU400)		
Steel dowel foot (DRA400)		
Two speed feed gearbox i=1:1 & i=1:3.5		
Feed using hand crank		
Diagonal adjustment 90°-45°		
Centre indicator (DRU400)		
Angle indicator		
Spirit level		
Adjustable feet (M12)		
Adjustable and interchangeable roller guides		
Handle	1 piece	2 piece
ModulDrill™ quick change clamping system		

Dimensions & Weight

Length	305 mm	507 mm
Width	205 mm	300 mm
Height	1 055 mm	1 063 mm
Weight	19 kg	18 kg

System recommendation

Core	drilling	system	with	DRU400
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10984600	Drill rig DRU400	
10992085	El.drill. motor DME33MW	
977368	Vacuum plate	
10999500	VPE600 Vaccum pump 230V EU/CH	
975381	Vacuum hose 3 m complete	

Accessories DRU400

977368	Vacuum plate
10999500	VPE600 Vaccum pump 230V EU/CH

975381	Vacuum hose 3 m complete
961614	Ceiling prop
977394	Quick grip device, 1.7–3.1 m
977448	Clamp for quick grip device, 1.7–3.1 m
11000588	Fastening bolt assembly for vacuum base
11000589	Fastening bolt assembly (masonry), for vacuum base
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
964906	ModulDrill™ distance plate Ø +180 mm
977464	ModulDrill™ mounting plate
10988898	Water retention ring complete Ø 250 mm
977438	Water retention ring holder complete
977447	Gasket Ø 250 mm
974270	Extraction device for core bits
977353	Extraction device for cores
977392	Trolley chassis
967588	Tool bag
10991465	Water tank 10 I

Core drilling system with DRA400

10987600	Drill rig DRA400
10992085	Electric drill motor DME33MW
964906	ModulDrill™ distance plate Ø +180 mm
11002077	Fastening bolt assembly dowel feet

Accessories DRA400

975378	Vacuum plate complete
10999500	VPE600 Vaccum pump 230V EU/CH
975381	Vacuum hose 3 m complete
961614	Ceiling prop
977394	Quick grip device, 1.7–3.1 m
977448	Clamp for quick grip device, 1.7-3.1 m
11002077	Fastening bolt assembly concrete dowel feet
964906	ModulDrill™ distance plate Ø +180 mm
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill
977464	ModulDrill™ mounting plate
974270	Extraction device for core bits
977353	Extraction device for cores
977392	Trolley chassis
967588	Tool bag
10991465	Water tank 10 I



Core drilling system DRA500 electric

Core drilling up to Ø 500 mm





Drilling column extensions from 230 to 910 mm



Maximum load capacity due to extra wide, high quality drilling column gearing



Bores with a diameter of up to 500 mm with ModulDrillTM distance plates

The DRA500, a drill rig for maximum stability and the highest demands during drilling. The proven ModulDrillTM quick clamping system enables fast and secure mounting of drill motors. Thanks to an extended

drilling column, even long throughholes can be made with ease. Thanks to the modular design, combined use with Tyrolit cable saws and hydraulic equipment is possible without difficulty.



Technical data

Duill air DDA500		
Drill rig DRA500		
Drill diameter range	100–300 mm	
Max. drill diameter with distance plate 180 mm	450 mm	
Max. drill diameter with distance plate 250 mm	500 mm	
Max. drill bit length	869 mm	

Design

Steel dowel foot		
Two speed feed gearbox i=1:1 & i=1:3.5		
Feed using hand crank		
Diagonal adjustment 90°-45°		
Centre indicator		
Angle indicator		
Adjustable feet (M12)		
Adjustable and interchangeable roller guides		
3 handles		
ModulDrill™ quick change clamping system		
3 handles		

Dimensions & Weight

Length	454 mm
Width	301 mm
Height	1 182 mm
Weight	26 kg

System & Accessories

Core drilling system DRA500		
10998818	Drill motor DME52UW	_
10987700	Drill rig DRA500	_
964907	ModulDrill™ distance plate Ø +250 mm	_
11002077	Fastening bolt assembly	_

Accessories

Accessories		
977394	Quick grip device, 1.7–3.1 m	
977448	Clamp for quick grip device, 1.7–3.1 m	
11002077	Fastening bolt assembly	
11002624	Drill hammer DHE32 / 230 V	
	incl. 16 mm drill	
984969	Rig extension 230 mm	
984970	Rig extension 460 mm	
984971	Rig extension 910 mm	
977446	Additional support for rig extension, 910 mm	
964906	ModulDrill™ distance plate Ø +180 mm	
964907	ModulDrill™ distance plate Ø +250 mm	
977464	ModulDrill™ mounting plate	
974270	Extraction device for core bits	
977353	Extraction device for cores	
977392	Trolley chassis	
964378	Tool box	
10991465	Water tank 10 I	



Core drilling system DRA500 hydraulic

Core drilling up to Ø 500 mm





Time saving drill motor mounting via ModulDrill™ quick clamping system



Continuously variable drilling adjustment with powerful hydraulic feed



Maximum stability with sturdy, two-piece pillar support at the rear

The DRA500, a drill rig for maximum stability and the highest demands during drilling. The proven ModulDrillTM quick clamping system enables fast and secure mounting of drill motors. Thanks to an extended

drilling column, even long throughholes can be made with ease. Thanks to the modular design, combined use with Tyrolit cable saws and electric equipment is possible without difficultv.



Technical data

Drill rig DRA500		
Drill diameter range	100–250 mm	
Max. drill diameter with distance plate 180 mm (Gearbox)	400 mm	
Max. drill diameter with distance plate 250 mm (Gearbox)	500 mm	
Max. drill bit length	825 mm	

Design

Steel dowel foot
Two speed feed gearbox i=1:1 & i=1:3.5
Feed using hand crank or hydraulic drive
Diagonal adjustment 90°-45°
Centre indicator
Angle indicator
Adjustable feet (M12)
Adjustable and interchangeable roller guides
3 handles
ModulDrill™ quick change clamping system

Dimensions & Weight

Length	454 mm	_
Width	301 mm	
Height	1 182 mm	
Weight	26 kg	

System & Accessories

Core drilling system DRA500		
10987700	Drill rig DRA500	
976032	Motor complete B 145 ccm / FD incl. PRV*	
974276	Drill spindle 1 1/4" complete incl. key	
960630	ModulDrill™ spindle clamp 250 mm	
960541	Hydraulic feed unit	
11002077	Fastening bolt assembly	

Accessories

Accessories		
977394	Quick grip device, 1.7–3.1 m	
977448	Clamp for quick grip device, 1.7–3.1 m	
11002077	Fastening bolt assembly	
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill	
984969	Rig extension 230 mm	
984970	Rig extension 460 mm	
984971	Rig extension 910 mm	
977446	Additional support for rig extension, 910 mm	
964906	ModulDrill™ distance plate Ø +180 mm	
964907	ModulDrill™ distance plate Ø +250 mm	
974270	Extraction device for core bits	
977353	Extraction device for cores	
977392	Trolley chassis	
964378	Tool box	
10991465	Water tank 10 I	

Hydraulic drill motors (on drill spindle)

With hydraulic feed		
976156	Motor complete B 75 ccm / FD incl. PRV*	
976157	Motor complete B 100 ccm / FD incl. PRV*	
976032	Motor complete B 145 ccm / FD incl. PRV*	
976033	Motor complete B 160 ccm / FD incl. PRV*	

With manual feed (with control valve)

976146	Motor unit B 60 ccm / FD incl. PRV*	
976147	Motor unit B 75 ccm / FD incl. PRV*	
976148	Motor unit B 100 ccm / FD incl. PRV*	
976023	Motor unit B 145 ccm / FD incl. PRV*	
976024	Motor unit B 160 ccm / FD incl. PRV*	

^{*} PRV = Pressure control valve



Core drilling system BC-2 electric

Core drilling up to Ø 1 000 mm





High stability yet low weight thanks to 2-pillar guide system



Effortless drilling thanks to two speed feed gearbox i=1:2 and i=1:9



Bores with a diameter of up to 1 000 mm with Modul-Drill™ distance plates

The BC-2 is ideal for drilling large holes up to 1 000 mm. Thanks to the modular design, combined use with Tyrolit cable saws and hydraulic equipment is possible without difficulty. The dual-column guidance principle and a two-speed feed gear enable user friendly work and low weight. A large selection of drill accessories rounds off the range.



Technical data

Drill rig BC-2		
Drill diameter range	100–400 mm	
Max. drill diameter with distance plates	1 000 mm	
Max. drill bit length	980 mm	

Design

Design	
Steel dowel foot	
Two-speed feed gearbox i=1:2 and i=1:9	
Feed using hand crank	
Can be adjusted to any angle	
Adjusting feet (micro)	

Dimensions & Weight

Length	460 mm
Width	290 mm
Width	290 111111
Height	1 340 mm
Weight	30 kg
•	•

System & Accessories

964906	ModulDrill™ distance plate Ø +180 mm
964907	ModulDrill™ distance plate Ø +250 mm
977464	ModulDrill™ mounting plate
974270	Extraction device for core bits
977353	Extraction device for cores
977462	Handwheel complete
974264	Trolley chassis
975746	Tool box
10991465	Water tank 10 I

System suggestion

Core drilling system BC-2	
974266	Drill rig BC-2
984076	Fastening plate for ModulDrill™
10991100	Drill gearbox DGB1000
10998369	Drilling and circular wire saw kit WSE1621
10997955	Electric main drive motor WSE1621 400–480 V / 50 Hz
974263	Feed gear 2-speed
11002700	Electric control unit WSE1621 400 V 50 Hz incl. radio remote control
10987583	Feed motor
11002077	Fastening bolt assembly
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill



Core drilling system BC-2 hydraulic

Core drilling up to Ø 1 000 mm





Gear reduction arms allow the drilling of bores up to 1 000 mm in diameter



Powerful drilling with hydraulic feed



High stability yet low weight thanks to 2-pillar guide system

The BC-2 is ideal for drilling large holes up to 1 000 mm. Thanks to the modular design, combined use with Tyrolit cable saws and electric equipment is possible without difficulty. The dual-column guidance principle and a two-speed feed gear enable user friendly work and low weight.

A large selection of drill accessories rounds off the range.

Technical data

Drill rig BC-2		
Drill diameter	100–350 mm	
Max. drill diameter with 700 mm gear reduction arm	700 mm	
Max. drill diameter with 1 000 mm gear reduction arm	1 000 mm	
Max. drill bit length	830 mm	
Design		
Steel dowel foot		
Two-speed feed gearbox i=1:2 and 1:	9	

Feed using hand crank or hydraulic	drive	
Can be adjusted to any angle		
Adjusting feet (micro)		
Dimensions & Weight		
Length	460 mm	
Width	290 mm	
Height	1 340 mm	
Weight	30 kg	



Gear reduction arm

Gear reduction arm	Gear reduction arm module GR700	
974283	Reduction ext. arm 700 mm i=1:11	
976163	Motor complete B/S 30 ccm / FD	

Gear reduction arm module GR1000

974280	Reduction ext. arm 1 000 mm i=1:14
976163	Motor complete B/S 30 ccm / FD

Accessories for gear reduction arm

	· ·	
974226	Extension GR 190 mm	
974227	Extension GR 360 mm	
974228	Extension GR 530 mm	
977321	Large diameter flange	
971294	GR-flange M30	
10978286	GR-flange M30 with adapter 1 1/4"	
974947	Adaptor BC 1 1/4" A	
973925	Triplex chain for GR 1000	
973926	Core catcher bush to GR	

Hydraulic motors for gear reduction arm

Motor complete B/S 16 ccm / FD	976160
Motor complete B/S 18 ccm / FD	976161
Motor complete B/S 22 ccm / FD	976162
Motor complete B/S 26 ccm / FD	976523
Motor complete B/S 30 ccm / FD	976163

Accessories

977462	Handwheel complete	
11002077	Fastening bolt assembly	
11002624	Drill hammer DHE32 / 230 V incl. 16 mm drill	
974947	Adaptor BC 1 1/4" A	
974270	Extraction device for core bits	
977353	Extraction device for cores	
974264	Trolley chassis	
975746	Tool box	
10991465	Water tank 10 I	

Hydraulic drill motors (on drill spindle)

With hydraulic feed	
976156	Motor complete B 75 ccm / FD incl. PRV*
976157	Motor complete B 100 ccm / FD incl. PRV*
976032	Motor complete B 145 ccm / FD incl. PRV*
976033	Motor complete B 160 ccm / FD incl. PRV*

With manual feed (with control valve)

976146	Motor unit B 60 ccm / FD incl. PRV*
976147	Motor unit B 75 ccm / FD incl. PRV*
976148	Motor unit B 100 ccm / FD incl. PRV*
976023	Motor unit B 145 ccm / FD incl. PRV*
976024	Motor unit B 160 ccm / FD incl. PRV*

System suggestion

Core drilling system BC-2, hydraulic	
974266	Drill rig BC-2
976157	Motor complete B 100 ccm / FD incl. PRV*
974276	Drill spindle 1 1/4" complete incl. key
974210	Extension arm 350 mm
974240	Hydraulic feed kit
974263	Feed gear 2-speed
11002077	Fastening bolt assembly

^{*} PRV = Pressure control valve





Wall sawing

Information	104
Wall saw blades	106
Machines	116



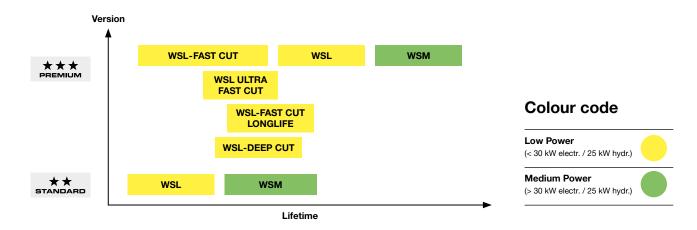
Wall saw blades

Decades of experience in the production and application of wall saw blades and machines give Tyrolit the edge in the marketplace.

The Tyrolit wall saw blades and machines system provides on one side innovative solutions for large scale projects and enables cost effective results for everyday construction use on the other side. Especially suitable

for apertures and openings in walls or ceilings for concrete with or without reinforcement and wall thicknesses up to 100 cm. Tyrolit wall saw blades are designed to work flawlessly with Tyrolit Hydrostress machines. Wall sawing is a nearly vibration-free process that protects the buildings structure.

Application recommendation & information **Tyrolit wall saw blades**



Recommendations

- + Highest levels of performance at peripheral speeds of 35–45 m/s on concrete
- + The correct coolant quantity is also important for optimum cutting performance
- + The machine safety and user instructions must be read and understood before starting work
- + The safety manual will be sent to you on request

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Drive holes

Drive holes	Producer	Machines	Н	N1	TKD1	BD1	AD1	K	N2	TKD2	BD2	AD2
12M109	Tyrolit	WSE1621, WSE2226, WSE1217, DZ-S2, WZ, FZ-4S* (Not for WSE811 MKII and EX)	60	6	80	10	-	х	6	130	10	16,5 (E≥3,5)
6M247	Tyrolit	WSE1621, WSE2226, WSE1217, DZ-S2, WZ, FZ-4S* (Not for WSE811 MKII and EX)	60	6	130	10	17	-	-	-	-	-
6M199	Tyrolit	WSE811 MKII and EX	60	6	90	10,5	16	-	-	-	-	-
12M255	Tyrolit & HILTI / HUSQVARNA	Tyrolit (Not for WSE811 MKII and EX) & HILTI / HUSQVARNA since 1998 (Not for WS220HF and DS TS 5-SE)	60	6	110	≥ 10,5	21	-	6	130	10	16,5
6M207	HILTI / HUSQVARNA	HUSQVARNA WS "new" (since 1998) (Not for WS220HF) HILTI DS-TS-22 / 30 / 32 "new" (since 1998 DST 10-CA, DST 20-CA (electr.) (Not for DS TS 5-SE)	60	6	110	14	21	-	-	-	-	-
12M112	Tyrolit	Tyrolit, only in Scandinavia	60	6	80	10	-	х	6	108	10,5	20,5
12M221	PENTRUDER	Flange QEF60-108, e.g. LINDGREN	60	6	80	10	-	х	6	108	10	20
6M225	PENTRUDER	Flange QEF60-130, e.g. HYDROTEC	60	6	130	10	17	-	-	-	-	-

Legend

н	Main hole
N	Number of holes
TKD	Pitch diameter
BD	Diameter of the through hole
AD	Outer diameter of the counterbore

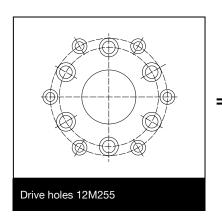
K Cooling hole

* Blade flange ST cpl. (10977882)

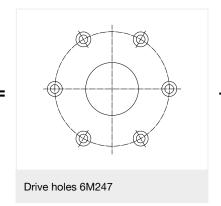
Bores and drive holes for special machines on request.

Details in the table in mm.

Drive holes 12M255

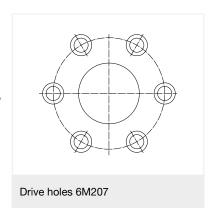


Combination for Tyrolit wall saw heads in Central Europe (except WSE811 MKII) and HILTI / HUSQVARNA wall saw heads



For Tyrolit wall saw heads in Central Europe (except WSE811 MKII)

6M247 = 12M109 without cooling drive holes



For HILTI / HUSQVARNA wall saw heads



Selection

Quality tools for the most demanding applications and maximum economic efficiency. Laser welded TGD® segments up to incl. Ø 1 200 mm for maximum safety. Noise-reduced version of the steel cores (SILENT edition) available.

WSL-ULTRA FAST CUT Wall saw blades

in TGD®-Technology

 Consistently very fast cutting performance and noticeable smooth running with TGD®-Technology (Tyrolit GRAIN DISTRIBUTION). a unique technology developed by Tyrolit for the optimised distribution of grain.



+ Highest stock removal rate

For machines up to 20 kW electric / 20 kW hydraulic. Highest cutting performance. Highly recommended for normal infeed depths and very strong reinforcement.





WSL-ULTRA FAST CUT Wall saw blades







Shape		Type number	Dimension	Drive holes	Segment height
Wille.	C7W	34589294	600×4.9×60	12M255	13
		34589287	650×4.9×60	12M255	13
		34589790	$700\!\times\!4.9\!\times\!60$	12M255	13
		34589811	800×4.9×60	12M255	13
		34589812	$825 \times 4.9 \times 60$	12M255	13
		34589813	$925 \times 4.9 \times 60$	12M255	13
		34589814	1025×4.9×60	12M255	13
		34589815	1200×4.9×60	12M255	13
	•	<u>.</u>	C7W 34589294 34589287 34589790 34589811 34589812 34589813 34589814	C7W 34589294 600×4.9×60 34589287 650×4.9×60 34589790 700×4.9×60 34589811 800×4.9×60 34589812 825×4.9×60 34589813 925×4.9×60 34589814 1025×4.9×60	C7W 34589294 600×4.9×60 12M255 34589287 650×4.9×60 12M255 34589790 700×4.9×60 12M255 34589811 800×4.9×60 12M255 34589812 825×4.9×60 12M255 34589813 925×4.9×60 12M255 34589814 1025×4.9×60 12M255





WSL-FAST CUT Wall saw blades in TGD®-Technology



For machines up to 20 kW electric / 20 kW hydraulic. Extremely high cutting performance.

Highly recommended for heavy reinforcement.

	Shape		Type number	Dimension	Drive holes	Segment height
	West Land	C7W	34336798	600×4.9×60	6M199	13
			34497746	600×4.9×60	12M255	13
			34378038	650×4.4×60	6M199	13
The state of the s			34549337	650×4.9×60	12M255	13
add of the same of			34378037	750×4.4×60	6M199	13
			34478330	800×4.4×60	12M255	13
			34541416	800×4.9×60	12M255	13
			34377291	825×3.9×60	6M199	13
			34377152	825×4.4×60	6M199	13
			34475637	825×4.4×60	12M255	13
			34475635	825×4.9×60	12M255	13
			34549162	925×4.4×60	12M255	13
			34549338	925×4.9×60	12M255	13
			34479554	1000×4.4×60	12M255	13
			34475636	1025×4.4×60	12M255	13
			34496902	1025×4.9×60	12M255	13
			34497747	1200×4.4×60	12M255	13

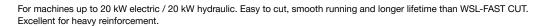




WSL-FAST CUT-LONGLIFE Wall saw blades in TGD®-Technology







	Shape		Type number	Dimension	Drive holes	Segment height
The state of the s	Wile.	C71W	34336749	600×3.9×60	6M199	13
			34549616	600×4.9×60	12M255	13
			34549620	650×4.9×60	12M255	13
A LAND			34475692	800×4.9×60	12M255	13
THE THE PERSON NAMED IN TH	The state of the s		34475693	825×4.4×60	12M255	13
			34493780	825×4.9×60	12M255	13
			34549618	925×4.4×60	12M255	13
			34475694	1025×4.4×60	12M255	13
			34493779	1025×4.9×60	12M255	13
			34549617	1200×4.4×60	12M255	13









For machines up to 30 kW electric / 25 kW hydraulic. Universal wall saw blade with high cutting performance and long lifetime.

	Shape		Type number	Dimension	Drive holes	Segment height
A STATE OF THE PARTY OF THE PAR	WALL STREET	C71W	34018259	600 × 3.9 × 60	6M199	13
			34301250	600 × 4.4 × 60	12M255	13
			34279357	600 x 4.9 x 60	6M225	13
A. Land			34018309	600 × 4.9 × 60	12M112	13
Contract of the last of the la			34275378	600 × 4.9 × 60	12M255	13
			34195250	650 × 3.9 × 60	6M199	13
			34195301	650 × 4.4 × 60	6M199	13
			34048045	650 x 4.9 x 60	6M225	13
			34199529	650 × 4.9 × 60	12M255	13
			34186374	700 x 3.9 x 60	6M225	13
			34018269	750 × 3.9 × 60	6M199	13
			34195304	750 × 4.4 × 60	6M199	13
			34359379	800 × 3.9 × 60	12M255	13
			34075186	800 x 4.4 x 60	6M225	13
			34254745	800 × 4.4 × 60	12M255	13
			34234690	800 x 4.9 x 60	6M225	13
			34018313	800 × 4.9 × 60	12M112	13
			34549511	825 × 3.9 × 60	12M255	13
			34208097	825 × 4.4 × 60	12M255	13
			34168251	825 × 4.9 × 60	12M255	13
			34194330	900 × 4.9 × 60	12M255	13
			34254746	925 × 4.4 × 60	12M255	13
			34549515	925 × 4.9 × 60	12M255	13
			34234733	1000 × 4.4 × 60	6M225	13
			34018298	1000 × 4.4 × 60	12M112	13
			34232142	1025 × 4.4 × 60	12M255	13
			34430930	1025 × 4.9 × 60	12M255	13
			34179916	1200 x 4.4 x 60	6M225	13
			34018304	1200 × 4.4 × 60	12M112	13
			34194331	1200 × 4.4 × 60	12M255	13







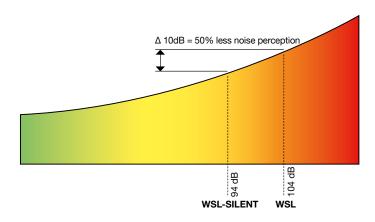
For machines from 20 kW electric / 25 kW hydraulic. Highly recommended for strong machines and abrasive materials.

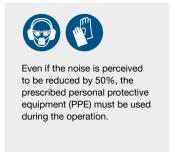
	Shape		Type number	Dimension	Drive holes	Segment height
Harasan Harasan Salar	Winner.	C71W	34549642	600×4.4×60	12M255	13
			34018208	$600 \times 4.4 \times 60$	12M112	13
A THE THE PARTY OF			34549643	650×4.4×60	12M255	13
			34244855	650×4.9×60	12M255	13
			34018224	650×4.9×60	12M112	13
			34549644	700×4.4×60	12M255	13
			34018227	700×4.4×60	12M112	13
			34549645	750×4.4×60	12M255	13
			34018229	750×4.4×60	12M112	13
			34549646	800×4.4×60	12M255	13
			34018241	800×4.4×60	12M112	13
			34517568	800×4.9×60	12M255	13
			34018243	800×4.9×60	12M112	13
			34244861	825×4.4×60	12M255	13
			34244853	825×4.9×60	12M255	13
			34549648	925×4.4×60	12M255	13
			34549649	1000×4.4×60	12M255	13
			34018251	1000×4.4×60	12M112	13
			34244857	1025×4.4×60	12M255	13
			34549647	1025×4.9×60	12M255	13
			34244856	1200×4.4×60	12M255	13
			34018255	1200×4.4×60	12M112	13

WSM wall saw blades in 5.4, 5.9 and 6.5 mm segment width on request. For the perfect precut.

SILENT Wall saw blades

Noise-damped steel cores for optimum vibration damping. Ideal for use in noise-sensitive areas. The 10 decibel reduction in noise level is perceived by humans as a 50% noise reduction.













For machines up to 20 kW electric. High cutting performance with long lifetime.

	Shape		Type number	Dimension	Drive holes	Segment height
	Wang.	C71GW	34018152	600 × 4.4 × 60	6M199	13
			34253285	600 × 4.4 × 60	6M225	13
			34359351	600 × 4.4 × 60	6M247	13
THE THE PERSON NAMED IN PARTY.			34359353	600 × 4.9 × 60	6M247	13
			34018159	600 × 4.9 × 60	12M112	13
			34195471	650 × 4.4 × 60	6M199	13
			34287229	650 × 4.4 × 60	6M225	13
			34549638	650 × 4.9 × 60	6M247	13
			34018166	700 × 4.4 × 60	12M112	13
			34195605	750 × 4.4 × 60	6M199	13
			34197742	800 × 4.4 × 60	6M207	13
			34253286	800 × 4.4 × 60	6M225	13
			34359356	800 × 4.4 × 60	6M247	13
			34018170	800 × 4.4 × 60	12M112	13
			34359358	800 × 4.9 × 60	6M247	13
			34018174	800 × 4.9 × 60	12M112	13
			34040269	825 × 4.4 × 60	6M207	13
			34366463	825 × 4.4 × 60	6M247	13
			34444588	825 × 4.9 × 60	6M247	13

4



WSL-SILENT Wall saw blades in TGD®-Technology







Shape	Type number	Dimension	Drive holes	Segment height
Weeks.	34018177	1000 × 4.4 × 60	12M112	13
	34444590	1025 × 4.4 × 60	6M247	13
	34359373	1200 × 4.4 × 60	6M247	13
	34018183	1200 × 4.4 × 60	12M112	13





WSL-FAST CUT-LONGLIFE-SILENT Wall saw blades in TGD®-Technology





For machines up to 20 kW electric. Very high cutting performance and lifetime.

	Shape	Type number	Dimension	Drive holes	Segment height
C71	C71	34549636	825×4.4×60	6M247	13
		34549635	825×4.9×60	6M247	13
		34549634	825×5.9×60	6M247	13
E. C.		34549398	1025×4.4×60	6M247	13
	- descriptor	34549637	1200×4.4×60	6M247	13





WSM-SILENT Wall saw blades in TGD®-Technology





For machines up to 20 kW electric. Ideal for abrasive materials.

	Shape		Type number	Dimension	Drive holes	Segment height
Real Property lines of the Party	Week.	C71GW	34242048	600×4.4×60		13
			34419194	650×4.9×60		13
			34356569	700×4.4×60		13
The state of the s			34549654	750×4.4×60	6M247	13
			34242053	800×4.4×60		13
		34475704	825×4.4×60	6M247	13	
			34242054	1000×4.4×60		13
			34475705	1025×4.4×60	6M247	13

WALL SAWING 112



Selection

Quality tools for daily use. Cutting speed and lifetime in a convincing ratio. Laser-welded TGD® segments up to incl. Ø 1 200 mm for highest safety.

WSL Wall saw blades

in TGD®-Technology

+ TGD®-Technology (Tyrolit GRAIN DISTRIBUTION). a unique technology developed by Tyrolit for the optimised distribution of grain.



+ Convincing ratio of cutting performance and lifetime.

For machines up to 20 kW electric / 20 kW hydraulic.





WSL Wall saw blades in TGD®-Technology







Shape	
Wile.	C7W

Type number	Dimension	Drive holes	Segment height
34359385	600 × 3.9 × 60	12M255	13
34017389	600 × 4.4 × 60	12M112	13
34313605	600 × 4.4 × 60	12M255	13
34017402	600 × 4.9 × 60	12M112	13
34359386	600 × 4.9 × 60	12M255	13
34195305	650 × 3.9 × 60	6M199	13
34195307	650 × 4.4 × 60	6M199	13
34549400	650 × 4.9 × 60	12M255	13
34359389	700 × 4.4 × 60	12M255	13
34017404	750 × 3.9 × 60	6M199	13
34017406	800 × 4.4 × 60	12M112	13
34359391	800 × 4.4 × 60	12M255	13
34359392	800 × 4.9 × 60	12M255	13
34542169	825 × 3.9 × 60	12M255	13
34017408	825 × 4.4 × 60	12M112	13
34325781	825 × 4.4 × 60	12M255	13

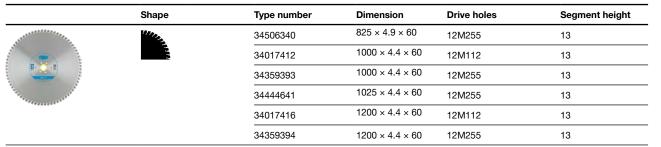






WSL Wall saw blades in TGD®-Technology









WSM Wall saw blades in TGD®-Technology





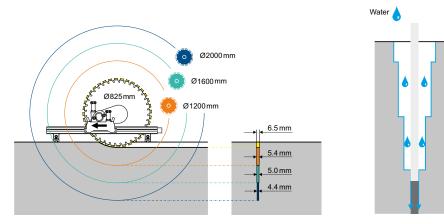
For machines from 20 kW electric / 25 kW hydraulic. Good cutting performance in a convincing ratio to lifetime.

	Shape		Type number	Dimension	Drive holes	Segment height
	West Services	C7W	34549420	600×4.4×60	12M255	13
			34017419	600×4.4×60	12M112	13
			34549421	650×4.9×60	12M255	13
			34549422	750×4.4×60	12M255	13
			34017424	750×4.4×60	12M112	13
			34017428	825×4.4×60	12M112	13
			34436519	825×4.4×60	12M255	13
			34475713	825×4.9×60	12M255	13
			34549423	925×4.4×60	12M255	13
			34549424	925×4.9×60	12M255	13
			34017433	1000×4.4×60	12M112	13
			34017435	1025×4.4×60	12M112	13
			34475714	1025×4.4×60	12M255	13
			34485561	1025×4.9×60	12M255	13
			34485500	1200×4.4×60	12M255	13
			34017438	1200×4.4×60	12M112	13

DEEP CUT Wall saw blades

The WSL-DEEP CUT series: It provides wide segments at the beginning and can go blade wise narrower to the wanted cutting depth. This ensures a good opening on both sides of the steel core and for his reason the cooling water reaches the diamond segment in a good manner. Diameters of up to 2 500 mm are available on request.

WSL-DEEP CUT Wall saw blades







WSL-DEEP CUT Wall saw blades in TGD®-Technology





For machines from 17 kW electric / 20 kW hydraulic. Quality tools for the greatest cutting depths in wall sawing.

	Shape	Type number	Dimension	Drive holes	Segment height
Harana and a same of the same	C7W	34415642	825 × 5.9 × 60	12M255	13
		34497741	825 × 6.5 × 60	12M255	13
	Laser welded segments with TGD®-Technology	34521389	1025 × 5.4 × 60	12M255	13
The state of the s	with TGD*-Technology	34422925	1200 × 4.9 × 60	12M255	13
		34497743	1200 × 5.4 × 60	12M255	13
	NEW	34541790	1600 × 4.4 × 60	12M255	13
	C4	34415649	1400 × 4.4 × 60	12M255	13
		34379300	1500 × 4.4 × 60	12M109	13
	Brazed segments	34488100	1500 × 4.4 × 60	12M255	13
		34379257	1600 × 4.4 × 60	12M109	13
		34488121	1600 × 4.4 × 60	12M255	13
		34450071	1600 × 5 × 60	12M109	13
		34450072	1600 × 5.6 × 60	12M109	13





WSL-DEEP CUT Wall saw blades in TGD®-Technology



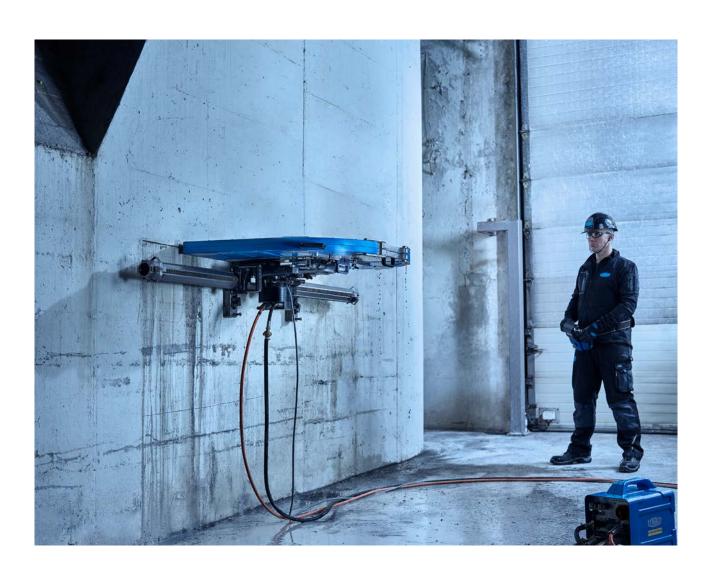


Shape	Type number	Dimension	Drive holes	Segment height
C4	34379258	1800 × 4.4 × 60	12M109	13
1	34488122	1800 × 4.4 × 60	12M255	13
	34379341	2000 × 4.4 × 60	12M109	13
	34379342	2200 × 4.4 × 60	12M109	13
	34500293	2200 × 4.4 × 60	12M255	13
	·	C4 34379258 34488122 34379341 34379342	C4 34379258 1800 × 4.4 × 60 34488122 1800 × 4.4 × 60 34379341 2000 × 4.4 × 60 34379342 2200 × 4.4 × 60	C4 34379258 1800 × 4.4 × 60 12M109 34488122 1800 × 4.4 × 60 12M255 34379341 2000 × 4.4 × 60 12M109 34379342 2200 × 4.4 × 60 12M109

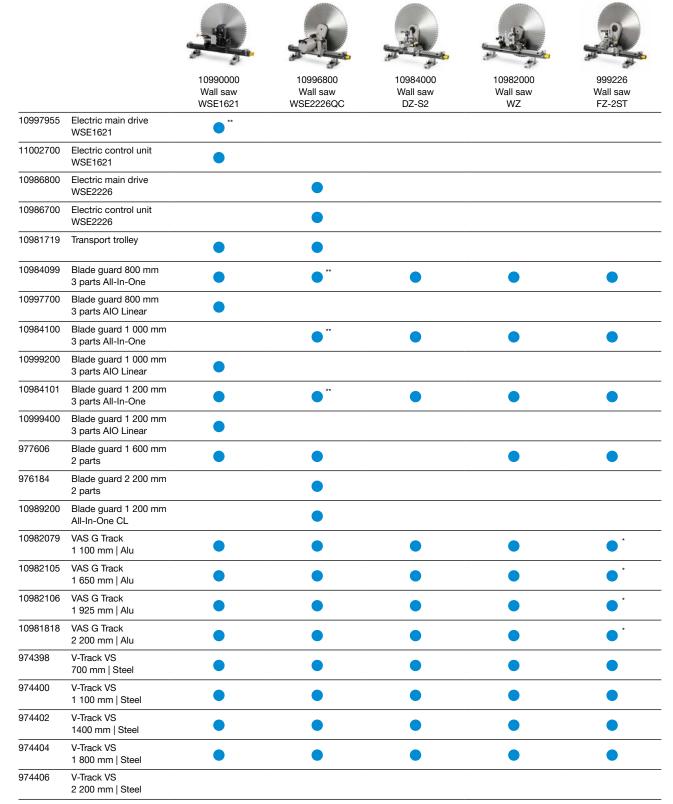
WSL-DEEP CUT up to Ø 1 200 mm in 5.4, 5.9 and 6.5 mm segment widths possible. From Ø 1 350 mm in 5.0 and 5.6 mm segment widths. For optimum gradation of the deep cut set.





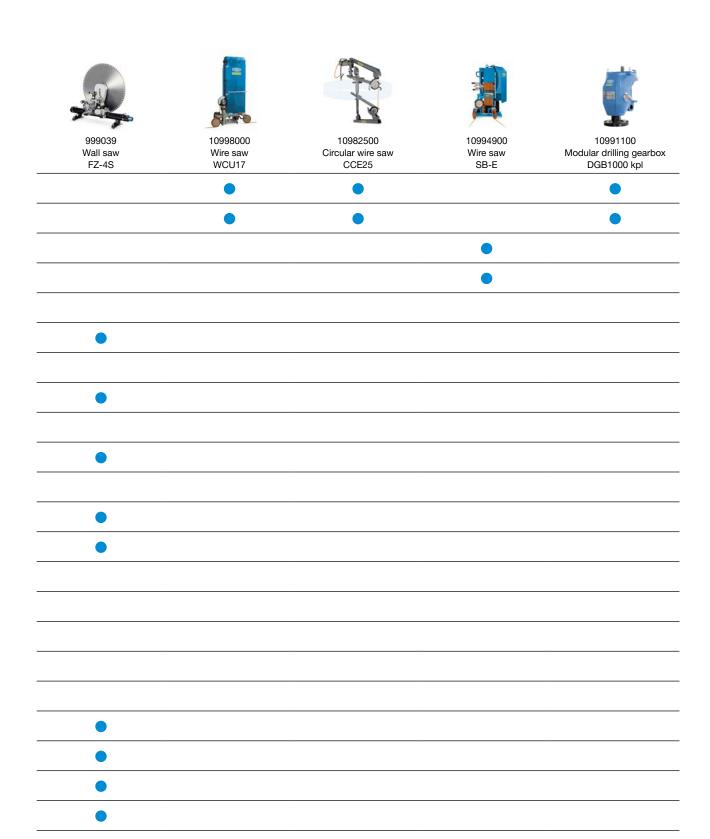


Compatibility overview **Wall saws**



^{*} up to max. 25 kW

^{**} mount with adapter





MoveSmart

Wall Saw WSE811 MKII

Cutting depths up to 335 mm





Compact, fully integrated design



Light and sturdy: Tracks and blade guard



Handy radio remote control

The WSE811 MKII is the lightest wallsaw in its power range in the world. Both installation and disassembly are realised in a glimpse thanks to its integrated design with only one cable and one hose. Combined with the perfected electronic feed control the impressive power of the ultra-compact P2® motor delivers an unmatched cutting performance within the 16A range! Along with the new dedicated blade guard and sturdy and proven tracks the WSE811 MKII makes the dedicated gear for the vast majority of jobs with plenty of spare power.

System & Accessories



Technical data

Saw blade	
Max. cutting depth	335 mm
Max. saw blade Ø	825 mm
Free detachable up to Ø	700 mm
Blade flange mounting	Central screw
Saw blade fixing (flush cuts)	6 countersunk head screws 90 mm graduated circle
Electric motor and control unit	
Water enaled high frequency mater	
Water-cooled high-frequency motor	
Nominal power (16 A)	11 kW
Motor power S1 (16 A)	9 kW
Voltage	400 V
Frequency	50 Hz / 60 Hz
Weight	
Wall Saw WSE811 MKII	26 kg
Blade guard WSE811 MKII AIO 825	14 kg
Track EX 1100 mm	6.3 kg
Track EX 2200 mm	12.6 kg
Transport trolley WSE811 MKII	14.5 kg

System & Accessories

10995000	Wall saw WSE811 MKII
10978640	Track EX 1100 mm
10978879	Track EX 2200 mm
10980156	Rotary rail support EX
10980156	Rotary rail support EX
10980156	Rotary rail support EX
10994800	Blade guard WSE811 MKII AIO 825 mm
10998781	Transport trolley WSE811

10980260	Track connector EX	
10983408	Swivel-stairs track foot EX	
10980264	Track stop EX	



MoveSmart TECHNOLOGY powered by ToolSense

Wall saw WSE1621

Cutting depths up to 705 mm





Tool-free motor fastening



Light and sturdy: Blade guard



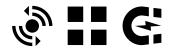
Compact and light control unit, handy remote control with display

The WSE1621 was developed for universal usage and the daily use on the construction site. Thanks to the digital features and the compact and light design, this newly developed system is setting new standards in wall sawing. Assembly and disassembly are done

in an instant thanks to the ultralight blade guard and the tool-free motor fastening. The radio remote control comes with a display informing the user about all important details during cutting. The game-changing P2® Technology allows for outstanding reliability

combined with optimized power. Apart from wall sawing, this wall saw's motor and control unit can also be used for wire sawing and drilling.

System & Accessories



Technical data

Transport trolley WSE1621

Saw blade	
Max. cutting depth	705 mm
Max. saw blade Ø	1 600 mm
Free detachable up to Ø	900 mm
Blade flange mounting	Quick-release flange
Saw blade fixing (flush cuts)	6 countersunk head screws 130 mm graduated circle
Electric motor	
Water-cooled high-frequency motor	
Nominal power (32 A)	20 kW
Motor power S1 S1 (32 A)	17 kW
Voltage	400–480 V
Frequency	50 / 60 Hz
Weight	
Wall Saw WSE1621	23.5 kg
Electric main drive motor WSE1621	15 kg
Electric control unit WSE1621	16.5 kg
Radio remote control WSE1621	1.8 kg
Blade guard 1 000 mm AlO Linear	21.5 kg
Track VAS G 1 100 mm	9.4 kg
Track VAS G 1 650 mm	15 kg
Track VAS G 1 925 mm	16.2 kg
Track VAS G 2 200 mm	18.4 kg

21 kg

System & Accessories

Wall saw system	Wall saw system WSE1621		
10990000	Wall Saw WSE1621		
10997955	Electric main drive motor WSE1621 400–480 V / 50 Hz		
11002700	Electric control unit WSE1621 400–480 V / 50 Hz incl. radio remote control		
10992200	Transport trolley WSE1621		
10999200	Blade guard 1 000 mm AIO Linear		
10982079	VAS G Track 1 100 mm alu		
10981818	VAS G Track 2 200 mm alu		
977523	Track connector for VAS- and VS-tracks		
965987	V-Track feet alu, flat		
965987	V-Track feet alu, flat		
965987	V-Track feet alu, flat		
10980346	Tool box		

10997700	Blade guard 800 mm AIO Linear	
10999400	Blade guard 1 200 mm AlO Linear	
977606	Blade guard 1 600 mm 2 pcs.	
10998282	Blade guard uptake 1 600 mm	
10998500	Blade guard uptake AIO Ø800	
11000361	Blade guard uptake AIO Ø1 000	
10998285	Blade guard uptake AIO Ø1 200	
10977882	Blade flange ST cpl.	
961983	V-Swivel track feet	
10977452	V-Rotary rail support compl.	
10981719	Transport trolley small	
10999403	Blade flange ST cpl. dry cutting	



Wall saw WSE2226QC

Cutting depths up to 1 005 mm





Optimum torque and rotational speeds thanks to the innovative drive concept with 2-speed transmission



A user-friendly motor quick-connection fastener facilitates handling in difficult assembly conditions



Cool water bypass for dry cutting

Developed for the toughest and most exacting applications thanks to a cutting depth of up to 1 005 mm, which is unique worldwide, the WSE2226QC wall saw is particularly suitable for major cutting tasks. The pioneering P2® drive concept enables

the combination of extreme reliability and optimum performance with low service requirements and reduced service costs. The standard remote control and the motor quick-connection fastener enhance ease of use and safety at the workplace.

System & Accessories



Technical data

Saw blade	
Max. cutting depth	1 005 mm
Max. saw blade Ø	2 200 mm
Free detachable up to Ø	1 025 mm
Blade flange mounting	Quick-release flange
Saw blade fixing (flush cuts)	6 countersunk head screws, 130 mm graduated circle
Electric motor	
Water-cooled high-frequency motor	
Nominal power	26 kW
Motor power	22 kW
Control unit	
Voltage	400 V / 50 Hz
Frequency	50 Hz
Weight	26 kg
Weight	
Wall saw WSE2226 incl. feed motors	26 kg
Electric main drive motor WSE2226	25 kg
Blade guard AIO 1200	36 kg

System & Accessories

Wall saw system WSE2226QC		
10996800	Wall saw WSE2226QC incl. feed motors	
10997900	Electric main drive motor WSE2226QC 400 V / 50 Hz	
10986700	Electric control unit WSE2226QC 400 V / 50 Hz incl. radio remote control	
10981719	Transport trolley	
11005593	Blade guard AIO 1200	
10982079	VAS G Track 1 100 mm alu	
10981818	VAS G Track 2 200 mm alu	
977523	Track connector for VAS and VS tracks	
965987	V-Track feet alu, flat	
965987	V-Track feet alu, flat	
965987	V-Track feet alu, flat	
10980346	Tool box	

Accessories

977523	Track connector for VAS and VS tracks
10977882	Blade flange ST compl.
11005595	Blade guard AIO 800
11005703	Blade guard AIO 800 without holder
11005594	Blade guard AIO 1000
11005702	Blade guard AIO 1000 without holder
11005593	Blade guard AIO 1200
11005701	Blade guard AIO 1200 without holder
977606	Blade guard 1 600 mm 2 pcs.
976184	Blade guard 2 200 mm 2 pcs.
10992734	Uptake 1 600/2 200 2 pcs. on WSE2226
965987	V-Track feet alu, flat
961983	V-Swivel track feet
10977452	V-Rotary rail support compl.

Wall saw DZ-S2

Cutting depths up to 510 mm





Robust saw head with standard hydraulic motors



Blade guard for normal and flush cutting



Slide guide with ergonomic locking system and fine adjustment

The extremely sturdy and proven design ensures high reliability and cutting accuracy. With the DZ-S2 in conjunction with hydraulic drives with

outputs of up to 20 kW, blade diameters of up to maximum 1 200 mm can be used.

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System & Accessories

Technical data

Saw blade	
Max. cutting depth	510 mm
Max. saw blade Ø	1 200 mm
Free detachable up to Ø	900 mm
Blade flange mounting	Central screw
Saw blade fixing (flush cuts)	6 countersunk head screws, 130 mm graduated circle

Design

GR2 hydraulic motor with quick-change device

Swivel arm, can be rotated by 360°

Power transmission in swivel arm via toothed belt

Carriage controlled using bronze guide

Weight

incl. drive motor and 2 feed motors	34 kg
with 2 feed motors only	27 kg

System & Accessories

Wall saw system DZ-S2	
10984000	Wall saw DZ-S2 without motor
976162	Motor complete B/S 22 ccm / FD
10984100	Blade guard 1 000 mm 3 pcs. AlO
10982079	VAS G Track 1 100 mm alu
10981818	VAS G Track 2 200 mm alu
965987	V-Track feet alu, flat
965987	V-Track feet alu, flat
965987	V-Track feet alu, flat
975803	Tool box
977495	Pressure relief valve FD

Accessories

973921	1 bronze guide complete
974419	Flush cutting flange DZ, FZ
969460	Tooth belt for DZ-S, DZ-S2
10984099	Blade guard 800 mm 3 pcs. AIO
10984100	Blade guard 1 000 mm 3 pcs. AIO
10984101	Blade guard 1 200 mm 3 pcs. AIO

Hydraulic drive motor accessories – size 2 with horizontal FD couplings

976034	Motor complete B/S 12 ccm / FD
976160	Motor complete B/S 16 ccm / FD
976161	Motor complete B/S 18 ccm / FD
976162	Motor complete B/S 22 ccm / FD
976523	Motor complete B/S 26 ccm / FD
976163	Motor complete B/S 30 ccm / FD
973892	Quick-change set for motors size 2

Wall saw FZ-4S

Cutting depths up to 1 005 mm





Main motor with leak-oil connection



Gear swivel arm with quick-separation flange for easy blade replacement



Sliding systems with ergonomic locking system and fine adjustment

The "work horse" among hydraulic wall saws. Use of the quick-separation flange on the swivel arm provides simple, fast blade replacement and facilitates use in flush cutting

applications. With the FZ-4S in conjunction with hydraulic drives with outputs of up to 40 kW, blade diameters of up to maximum 2 200 mm can be used.

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System & Accessories

Technical data

Saw blade	
Max. cutting depth	1 005 mm
Max. saw blade Ø	2 200 mm
Free detachable up to Ø	1 025 mm
Blade flange mounting	Quick-release flange
Saw blade fixing (flush cuts)	6 countersunk head screws, 130 mm graduated circle

Design

GR3 hydraulic motor with quick change device (also possible with GR2)

Swivel arm, can be rotated by 360°

Power transmission in swivel arm via gear wheel

Carriage controlled using Bronce Prisma

Weight

incl. drive motor and 2 feed motors	47 kg
with 2 feed motors only	39 kg

System & Accessories

Wall saw system FZ-4S		
999039	Wall saw FZ-4S	
976166	Motor complete S 31 ccm / FD, incl. leak oil conn.	
10984100	Blade guard 1 000 mm 3 pcs. AIO	
974400	V-Track VS 1 100 mm steel	
974406	V-Track VS 2 200 mm steel	
974478	V-Track foot steel DZ/FZ	
974478	V-Track foot steel DZ/FZ	
974478	V-Track foot steel DZ/FZ	
974066	Leakage oil hose 8 m FIRG	
977495	Pressure relief valve FD	
10977020	Tool box	

Accessories

973921	1 bronze guide complete
10977882	Blade flange ST compl.
10984099	Blade guard 800 mm 3 pcs. AIO
10984100	Blade guard 1 000 mm 3 pcs. AIO
10984101	Blade guard 1 200 mm 3 pcs. AIO
977606	Blade guard 1 600 mm 2 pcs.
976184	Blade guard 2 200 mm 2 pcs.
977334	Blade guard holder 2 pcs. for bolt

Hydraulic drive motors - size 3

976164	Motor complete S 20 ccm / FD, incl. leak oil conn.
976165	Motor complete S 25 ccm / FD, incl. leak oil conn.
976166	Motor complete S 31 ccm / FD, incl. leak oil conn.
976167	Motor complete S 40 ccm / FD, incl. leak oil conn.
974066	Leakage oil hose 8 m FIRG

Rail system VAS and VS

Versatile; suitable for wall saws and line drills



VAS

- Lightweight aluminium rail suitable for applications up to 26 kW
- + Steel guides
- + Replaceable steel toothing
- + Extendable



VS

- Robust steel rail, suitable for applications up to 50 kW
- + Steel guides
- + Extendable



V-rotating rail trestle, can be swivelled by 360° 10977452



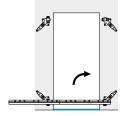
V-swivel rail trestle, 45° – 135° 961983

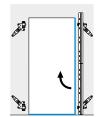


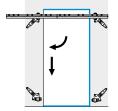
V-rail trestle, aluminium, flat

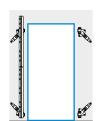


V-rail trestle, steel











Time saved when changing the rail position thanks to innovative V-rotating rail support

System & Accessories



Technical data

	VAS	VS
Approved power	25 kW	50 kW
Weight at 1 100 mm	9.3 kg	13.8 kg
Material	Aluminium/steel	Steel
Extendable	•	•
Length	1 100 mm	700 mm
	1 650 mm	1 100 mm
	1 925 mm	1 400 mm
	2 200 mm	1 800 mm
		2 200 mm

Compatible wall saws

WSE1621 / WSE2226	•	•
DZ-S2	•	•
WZ	•	•
FZ-2ST	•	•
FZ-4S		•

Rail trestles

V-rail trestle, steel		•
V-rail trestle, aluminium	•	•
V-swivel rail trestle	•	•
V-rotating rail trestle	•	•



Well thought-out connecting elements for quick assembly and a rigid connection



Rail stopper for safe working

System & Accessories

VAS rail system	<u> </u>
10982079	VAS G Track 1 100 mm alu
10982105	VAS G Track 1 650 mm alu
10982106	VAS G Track 1 925 mm alu
10981818	VAS G Track 2 200 mm alu

VAS accessories

965987	V-Track feet alu, flat
961983	V-Swivel track feet
10977452	V-rotary rail support complete
977523	Track connector for VAS and VS tracks
963917	Centering tube for VAS/VS tracks
10978418	Track stop for VAS track
974476	Mounting block for track foot, vacuum base (concrete)
977452	Mounting block for track foot, vacuum base (masonry)
10978418	Track stop

VS rail system

974398	V-Track VS 700 mm steel
974400	V-Track VS 1 100 mm steel
974402	V-Track VS 1 400 mm steel
974404	V-Track VS 1 800 mm steel
974406	V-Track VS 2 200 mm steel

VS accessories

974478	V-Track foot steel
961983	V-Swivel track feet
10977452	V-rotary rail support complete
977523	Track connector for VAS and VS tracks
10978418	Track stop





Wire sawing

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WIRE SAWING 132



Diamond wire saw

Decades of experience in the production and application of diamond wires and wire saw machines give Tyrolit the edge in the marketplace.

Suitable for clearance and demolition work, dismantling bridges, buildings and numerous other large-scale reinforced concrete structures. Virtually unaffected by wall thicknesses and steel content. Perfect in combination with Tyrolit Hydrostress machines. WIRE SAWING 133

Application recommendation

Choosing the correct diamond wire

Performance Level	Туре	Ве	ad		/lachir	ne	-	Conc aggregate		al	of r	Level einforce	ment	Dry cutting
	•	Sintered	Electro- plated	L	М	Н	Soft	Medium	Hard	Very hard	Low	Very high	100 %	
***	DWM-C		х	•	•	•	•	•	•	•	0	0	0	0
PREMIUM	DWL-CF	х		•	•	•	•	•	•	0	0	0		
	DWM-S		х	•	•	•	0	0	0	0	•	•	•	0
	DWH-S S-ATEX		х	•	•		•	•	•	•	•	•	•	0
★★ STANDARD	DWM-C		Х	•	•	•		•	•	•	•	•	0	0
★ BASIC	DWM-C		х	•	•	•		•	•	•	•	0	0	0

Machine		Material		Suitability		
Power			Aggregates		Optimal	•
Low	L	≤15 kW	Very hard	Flinz	Good	•
Medium	М	15–25 kW	Hard	Quartz	Acceptable	0
High	Н	25–50 kW	Medium	Granite	Not suitable	
			Soft	Limestone		

Service

- + Can be supplied with locking mechanism attached on request
- + Can be delivered in unbroken lengths of up to 100 m
- + Technical support provided by our trained staff

Information / Recommendations

+ Optimum application conditions / wire speed

Concrete	soft aggregates with little reinforcement	21–25 m/s
Concrete	hard aggregates with high reinforcement	16–21 m/s
Steel	100 %	10-18 m/s

- + Assemble the locking mechanisms according to the regulations
- + Use only original Tyrolit accessories
- + Caution: Do not use shears for cutting. Use an angle grinder with a thin cut-off wheel
- + The safety and operating instructions sent with the machine must be observed at all times when using diamond saw wires. The safety manual will be sent to you on request



DWH-S ATEX Saw wire

Electroplated | for steel

Very fast cutting performance, very long lifetime and noticeable smooth running

due to special, optimised bead assembly and high bead count.



 High level of safety due to robust construction.



DWH-S ATEX Saw wire Electroplated | for steel





For the most demanding applications and solutions for complex projects. The colour yellow has been chosen for better visibility during underwater use.

The diamond wire is also available in a split version (SL) for certain lengths.

	Type number	Diameter	Beads/m	
N. W. T. C.	34053745	11.0	46	



DWH-S | SL Saw wire Electroplated | for steel





For the most demanding applications and solutions for complex projects. The colour yellow has been chosen for better visibility during underwater use.

Type number	Diameter	Beads/m
34380722	11.0	46



DWM-S | SL Saw wire Electroplated | for steel





For the most demanding applications and solutions for complex projects. The diamond wire is also available in a split version for certain lengths.

	Type number	Diameter	Beads/m	
A STATE OF THE STA	603261	10.2	46	



DWM-C Saw wire Electroplated | for concrete





For everyday use.
Cost-effective solution for standard applications.



Type number	Diameter	Beads/m
572996	10.2	46
34425148	8.5	46



DWL-CF Saw wire Sintered | for concrete





For the most demanding applications and solutions for complex projects.

Type number	Diameter	Beads/m
34425149	10.7	40



DWM-C Saw wire Electroplated | for concrete





For everyday use. Cost-effective solution for standard applications.

Type number	Diameter	Beads/m
34425078	10	40



DWM-C Saw wire Electroplated | for concrete





For everyday use.

Cost-effective solution for standard applications.

Type number	Diameter	Beads/m
34410842	10	40

Saw wire accessories



Hydraulic hand press 80 kN for optimum connection of diamond wires, incl. 1 set of press inserts for hand press TN 578301.

SPV 117984 80kN-KPL		Type number	Diameter
	SP	V 117984	80kN-KPL

Saw wire accessories



Press inserts for hydraulic hand press 80 kN (TN 117984).

	Type number	Saw wire diameter
SPEV	524002	8
	578301	10.2 / 11

Saw wire accessories



Cardanic sleeve and spare bolts for saw wire diameters 10–11.3 mm.

	Type number	Saw wire diameter	
SVG	218909	10–11.3	
SVGB	218914		

Saw wire accessories



Repair sleeve for saw wire diameters 8.5–11.3 mm.

		Type number	Saw wire diameter
The same of the sa	SVR	902134	8.5
新春香香香 新 春春香		600045	10–11.3
00			

Saw wire accessories



Assembly fixture for cardanic sleeve and spare pin.

	Type number	Comment
SMGV	860404	II Assembly ficture
	148130	2.5 Spare bolt

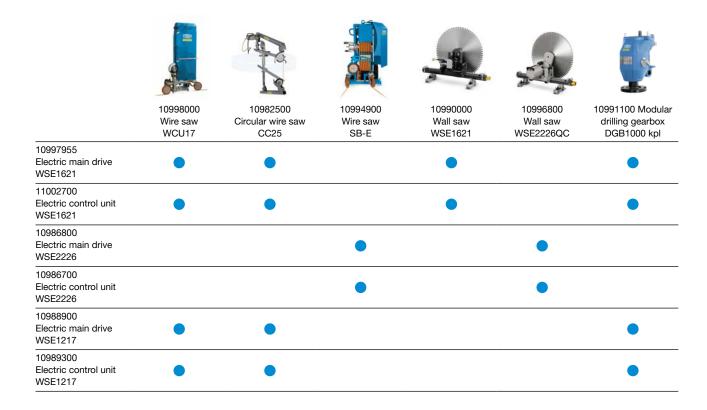
Saw wire accessories



A60W-BFP | Premium 2in1 Cut-off wheel for cutting the wire.

	Type number	Dimension	
41	34332792	125×1.0×22.23	

Compatibility overview **Wire saws**

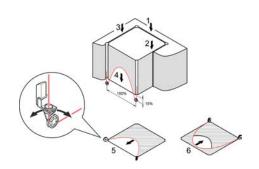


Wire saw accessories

Plunge tube



Equipment for cutting a cube out of concrete foundations



Immersion wire saw procedure for horizontal and vertical cutting. Cutting depths up to 2.5 $\mbox{\ensuremath{m}}$

Diverter rolls for wire guidance



Universal support: Wire can be diverted in any direction



Plug roll: For hole Ø 62 mm, slot allows insertion of closed wire loops



Diverter roll: Wire diversion with one adjustable axis



Support roll: Eliminates sagging wire and reduces vibration

Plunge tube

964256	Plunge wire sawing assembly right side
964253	Plunge wire sawing assembly left side
977099	Base swivel pulley for plunge tube (left)
10982439	Base swivel pulley for plunge tube (right)

Diverter rolls

980712	Frame short
10990900	Universal pulley frame
10994985	Plug roll cpl.
980713	Swivel pulley for universal pulley frame
964254	Pulley Ø 200 mm
964419	Pulley Ø 200 mm with hole Ø 13 mm
980714	Individual pulley Ø 200 mm with clamp
980706	2 support pulleys with holder



Wire saw WCU17

Gross wire length 17 m





Greatly simplified handling of the wire storage



Easy starting thanks to multiple pulley drive



Assembled in no time: ergonomic, compact and weight-optimised main components

The wire saw with the extra large wire storage and long stroke for maximum utilisation and application for a maximum structure size of 12.6 m. Very finely adjustable feed with wire-conserving smooth starting

for optimal control of the application, also thanks to the innovative damping system. The saw, consisting of only three ergonomically optimised main components, is assembled within a minute and can be placed directly on the object to be cut. Wire guidance is intuitive and simple. The expandable modular system can be driven both electrically as well as hydraulically by means of add-on kits.

System & Accessories



Technical data

12.6 m	
17 m	
11 mm	
10 mm	
	17 m

Design

6 drive rolls Ø 200 mm	
Diverter rolls Ø 200 mm	

Dimensions & Weight wire saw

Height	1 600 mm
Width	750 mm
Depth	500 mm
Weight without cover	86 kg
Weight with cover	98 kg

System & Accessories

Wire saw system WCU17 / WSE1621		
10998000	Wire saw WCU17 (incl. wire protection)	
11000004	Motor mounting kit WSE1621	
10997955	Electric main drive WSE1621 400-480 V / 50 Hz	
11002700	Electric control unit WSE1621 400–480 V / 50 Hz incl. radio remote control	

Accessories

Accessories	
11000004	Motor mounting kit WSE1621
10997000	Motor mounting kit WSE1217
10997100	Motor mounting kit hydraulic (max. 25 kW)
10999257	Template WCU17
10999322	Water lance 8 m Geka
973892	Quick-change set for motors size 2
976161	Motor complete B/S 18 ccm / FD
976162	Motor complete B/S 22 ccm / FD
976163	Motor complete B/S 30 ccm / FD
10999820	Rubber lining Ø 200 PUR 70
10997222	Pulley Ø 200 Standard
977954	Protective sleeve



Wire saw WCE18

Gross wire length 19 m





High start-up torque and power transfer with minimal slippage due to the large drive wheel.



Reduced load on main components due to reduced-pressure wire storage.



Clear, user-friendly control panel.

The wire saw has 15 m of wire storage and a powerful 18 kW high-performance drive for tough jobs in high-performance sectors such as controlled dismantling of large buildings.

The continuously variable wire speed from 0-25 m/s and the precisely adjustable tensile force – thanks to pneumatic wire tension – help provide maximum cutting performance.

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System & Accessories

Technical data

Wire	
Wire storage	15 m
Gross wire length	19 m
Wire Ø	8-12 mm

Design

High-frequency electric motor 18 kW	
1 large drive roller Ø 445 mm	
Pulleys Ø 280 mm	
Continuously variable and controllable wire speed	
Feed is pneumatic due to a compressor (accessories)	

Electric motor

Water-cooled high-frequency motor	
Output at 32 A	18.5 kW

Monitoring

Voltage	380-400 V
Frequency	50 Hz / 60 Hz

Wire saw dimensions & weight

Height	1 170 mm
Width	1810 mm
Depth	760 mm
Weight	354 kg

Control dimensions & weight

Height	1240 mm
Width	730 mm
Depth	750 mm
Weight	113 kg

Wire saw WCE18	
10999800	Wire saw WCE18
Accessories	
11001135	Pneumatic compressor 6 I / 8 bar



Wire saw WCE30

Gross wire length 30 m







Optimal start-up torque and power transfer with minimal slippage due to 2 large drive wheels.



Chassis made from stainless steel.



Clear, user-friendly control panel.

25 m wire storage and a doublemotor high-frequency drive with 37 kW make child's play of decommissioning even large structures likes bridges, chimneys and foundations. The continuously

variable wire speed from 0-25 m/s and the precisely adjustable tensile force thanks to pneumatic wire tension help provide optimal cutting performance.

System & Accessories

Technical data

Wire	
Wire storage	25 m
Gross wire length	30.1 m
Wire Ø	8-12 mm

Design

Double high-frequency electric motor 40 kW

2 large drive rollers Ø 445 mm

Pulleys and storage rolls Ø 280 mm

Continuously variable and controllable wire speed from 0-25 m/s

Feed is pneumatic due to a compressor (accessories)

Electric motor

2 water-cooled high-frequency motors	
Output at 63 A	2x 20 kW

Control

Voltage	380-400 V
Frequency	50 Hz / 60 Hz

Wire saw dimensions & weight

Height	1 290 mm
Width	2300 mm
Depth	740 mm
Weight	544 kg

Control dimensions & weight

Height	1240 mm
Width	610 mm
Depth	370 mm
Weight	113 kg

Wire saw WCE30		
10999700	Wire saw WCE30	
Accessories		
11001135	Pneumatic compressor 6 I / 8 bar	



Wire saw SB ATEX | SB-E

Gross wire length 15.5 m





Efficient power transmission through mult-pulley drive



Quiet running because of hydraulic wire tensioner



Size of wire storage can be decreased or increased in a glimpse

The wire saw with plenty of wire storage packed within a compact and mobile casing featuring a powerful multiple pulley transmission. The SB

can be driven by hydraulic power packs as well as by the modular WSE2226 system with its striking 26 kW drive motor.

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System & Accessories

Technical data

Wire	
Wire storage capacity	10 m
Gross wire length	15 m
Wire Ø, sintered	11 mm
Wire Ø, galvanic	10 mm

Design

Size 3 hydraulic motor or electric motor 26 kW	
7 drive pulleys Ø 200 mm (180)	_
Diverter pulleys Ø 200 mm (180)	_
Wire fed to wire storage using hydraulic cylinder	

Dimensions & Weight

Height	1 310 mm
Width	735 mm
Depth	750 mm
Weight	170 kg

Electric motor

Water-cooled high-frequency motor		
Output at 32 A	17 kW	
Output at 63 A	26 kW	
Weight	25 kg	

Control unit electric motor

Voltage	400 V
Frequency	50/60 Hz
Weight	26 kg

Feed unit SB-E

Voltage	400 V
Frequency	50/60 Hz
Output at 63 A	18 kW
Rotational speed control via frequency converter	

Dimensions & Weight

Height	510 mm
Width	390 mm
Depth	670 mm
Weight	32 kg

System & Accessories

Wire saw system SB	
961946	Wire saw SB
976165	Motor complete S 25 ccm / FD, incl. leak oil conn.

Wire saw system SB-E

10994900	Feed unit SB-E
961946	Wire saw SB
10986800	Electric main drive motor WSE2226P 400 V / 50 Hz
10986700	Electric control unit WSE2226P 400 V / 50 Hz incl. radio remote control

Accessories

976166	Motor complete S 31 ccm / FD, incl. leak oil conn.
976167	Motor complete S 40 ccm / FD, incl. leak oil conn.
976168	Motor complete S 50 ccm / FD, incl. leak oil conn.
961902	Pulley Ø 200 mm with hole Ø 13 mm (75 Shore)
961901	Diverter pulley Ø 200 mm
10999820	Rubber lining Ø 200 PUR 70
977083	Water lance 2,5 m
977613	Protective sleeve cpl.
10988618	Water lance 8 m
974066	Leakage oil hose 8 m FIRG
10996200	Motor mounting kit WSE2226 -> SB



Circular wire saw CCH25 | CCE25

Circular cuts of Ø 500-2 500 mm



As part of the modular Tyrolit systems, the circular wire saw can be driven either hydraulically (CCH25) or electrically (CCE25). The covered wire

guide ensures safe application and the well-thought-out design ensures simple handling.

System & Accessories

Technical data

Wire	
Wire length for hole diameter 500 mm (100 mm thickness)	4 m
Wire length for hole diameter 2,500 mm (600 mm thickness)	6.2 m
Wire Ø, sintered	11 mm
Wire Ø, galvanic	10 mm

Hydraulic version

Hydraulic motor GR2
1 drive roll Ø 200 mm
Diverter rolls Ø 200 mm
Wire fed from wire store hydraulically

Electric version

1 drive roll Ø 200 mm (180)
Diverter rolls Ø 200 mm (180)
Wire fed from wire store electrically

Electric motor

Nominal power (32 A)	20 kW
Motor power S1 (32 A)	17 kW

Control

Voltage	400–480 V
Frequency	50/60 Hz
Weight	22 kg

Weight

Electric main drive motor WSE1621	14.3 kg
Electric control unit WSE1621	10.9 kg
Circular wire saw basic machine	122 kg

System & Accessories

Wire saw system CCH25				
967610	Circular wire saw base machine			
980759	Feed motor hydraulic 50 ccm			
976160	Motor complete B/S 16 ccm / FD			
973892	Quick-change set for motors size 2			

Wire saw system CCE25

10990500	Circular wire saw CCE25
11000348	Drilling and circular wire saw kit WSE1621 Universal
10997955	Electric main drive motor WSE1621 400–480 V / 50 Hz
11002700	Electric control unit WSE1621 400–480 V / 50 Hz incl. remote control

Accessories

964887	Center tube SL adjustment
978788	Cantilever pipe, short (up to Ø 1.25 m)
978764	Cantilever pipe, long (up to Ø 2.5 m)
978786	Splash protection channel (Ø 2.5 m)
978787	Splash protection channel (Ø 1.25 m)
977083	Water lance 2.5 m
964254	Pulley Ø 200 mm
969413	Drive wheel SL Ø 200 mm
10999820	Rubber lining Ø 200 PUR 70





Floor sawing

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Floor saw blades

Decades of experience in the production and application of floor saws and machines give Tyrolit the edge in the marketplace. As a result, our products can be seen as innovative solutions for large-scale projects while remaining cost-effective for everyday construction site use.

Tyrolit floor saw blades are designed to work perfectly with Tyrolit Hydrostress machines as well as all common floor saws.

- + Exceptional and consistent cutting performance coupled with a long service life
- + Universal use
- + Innovative diamond segment design
- + Quiet when working on reinforced concrete
- + Clean cutting edges
- + Large product range: diameters from 300–1 200 mm in various segment widths

Colour indication

	Concrete	Asphalt
Low Power (≤15 kW)		
Medium Power (>15–25 kW)		
High Power		
Extreme high Power		

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Application recommendation

Choosing the correct floor saw blade

Performance	Туре	Machine Shaft-drive						Materia	I			'
Level				Cured concrete			Green concrete			Asphalt		
		B/D	EL/HYD	Very hard	Hard	Medium	Soft	Very hard	Hard	Medium/ Soft	Hard	Medium/ Soft
***	FSA	L	L					-		0	0	•
PREMIUM	FSM-A	M/H	М							•	•	•
	FSH-A	H/X	Н							0	•	0
	FSC	L	L	0	•	•	•					
	FSL-C	L/M	L	0	•	•	•					
	FSM-C	M/H	М	0	•	•	•					
	FSH-C	H/X	Н	•	•	•	•					,
	FSH-CX	H/X	Н	•	•	•	•					
	FSX-C3	H/X	H/X	•	•	•	•	_				
	FSL-G3	L	L					•	•	0		0
	FSL-G4	М	L/M					•	•	0		0
	FSM-G3	M/H	L/M					•	•	•	0	•
	FSM-G4	M/H	M/H					•	•	•	0	•
	FSM-G5	H/X	H/X					•	•	•	•	•
	FSH-G3	Н	X					0	•	•	•	•
	FSA+C	L	L			0	0		0	0	0	•
★★ STANDARD	FSL-A	L/M	L							0	•	•
*	FSA	L	L				0			0	0	•
BASIC	FSU	L	L	0	•	•	•					

Machine					Material		Suitability	
Power			Shaft-drive		Aggregates	,	Optimal	•
Low	L	≤15 kW	EL	Electric	Very hard	Flint	Good	•
Medium	М	15–25 kW	HYD	Hydraulic	Hard	Quartz	Acceptable	0
High	Н	25–50 kW	B*	Petrol	Medium	Granite	Not suitable	
Very high	X	>50 kW	D*	Diesel	Soft	Limestone		

^{*} with V-belt drive

Service

- + Bores and drive holes for special machines are available on request
- + Larger diameters are available on request

Information / Recommendations

+ Optimum application conditions / peripheral speed

Asphalt		55-60 m/s
Cured concrete	soft aggregates with little reinforcement	40-50 m/s
Cured concrete	hard aggregates	35-45 m/s
Green concrete		50-55 m/s

+ The safety and operating instructions sent with the machine must be observed at all times when using floor saws. The safety manual will be sent to you on request.



FSX-C3 Floor saw blade

for cured concrete | in TGD®-Technology

+ Consistently very fast cutting performance and noticeable smooth running with TGD®-Technology (Tyrolit GRAIN DISTRIBUTION), a unique technology developed by Tyrolit for the optimised distribution of grain.



Machines from 50 kW / hydr. >75 kW Universal | soft to very hard concrete aggregates. Details: Laser welded up to a diameter of 1 200 mm.

Special segment shape with a protective function to guard against premature steel blade wear in the contact zone - (undercutting-effect).





FSX-C3 Floor saw blade for cured concrete | in TGD®-Technology







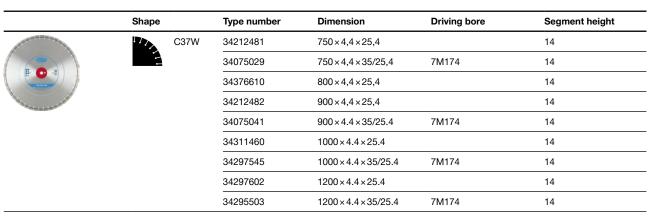
	Shape	Type number	Dimension	Driving bore	Segment height
	C37	W 34349099	450×5×35/25,4	7M174	14
	3	34190381	500×3,9×25,4		14
		34212466	500 × 4,4 × 25,4		14
		34212475	600×3,9×25,4		14
		34212464	600×3,9×35/25,4	7M174	14
		34212468	600×4,4×25,4		14
		34075027	600 × 4,4 × 35/25,4	7M174	14
		34190384	650×3,9×25,4		14
		34212469	650×4,4×25,4		14
		34071124	650×4,4×35/25,4	7M174	14
		34212490	750×3,9×25,4		14

7M174: Cedima/Lissmac: 6 bores with 14 mm diameter on 120 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle 7M23: Wakra: 6 bores with 7.4 mm diameter on 92 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle





◂







FSH-CX Floor saw blade for cured concrete | in TGD®-Technology







Machines up to 50 kW / hydr. >50 kW Universal | soft to very hard concrete aggregates. Details: Laser welded up to a diameter of 1 200 mm.

Special segment shape with a protective function to guard against premature steel blade wear in the contact zone – (undercutting-effect).





C77W

Type number	Dimension	Driving bore	Segment height
34490794	350×3.9×25.4		10
34543798	450×3.9×25.3		10
34415340	500×3.9×25.4		10
34398707	500×4.4×25.4		10
34415411	600×3.9×25.4		10
34518415	600×4.4×35/25.4	7M174	10
34415417	600×4.4×25.4		10
34543799	600×5×25.5		10
34539240	600×5.4×25.4		10
34415412	650×3.9×25.4		10
34530761	650 × 4.4 × 35/25.4	7M174	10
34415418	650×4.4×25.4		10
34438342	750×4.4×25.4		10
34518417	$750 \times 4.4 \times 35/25.4$	7M174	10
34535827	800 × 4.4 × 35/25.4	7M174	10
34464256	800×4.4×25.4		10
34438343	900×4.4×25.4		10
34530763	900×4.4×35/25.4	7M174	10
34538573	900×5×25.4		10
34499425	1000×4.4×35/25.4	7M174	10
34543797	1200×4.4×35/25.4	7M174	10
34538575	1200×5×25.4		10





FSH-C Floor saw blade for cured concrete | in TGD®-Technology







Machines up to 50 kW / hydr. >50 kW Universal | soft to very hard concrete aggregates. Details: Laser welded up to a diameter of 1 200 mm.

Special segment shape with a protective function to guard against premature steel blade wear in the contact zone - (undercutting-effect).

	Shape		Type number	Dimension	Driving bore	Segment height
(B. O. 2)	William .	C77W	34434020	350×3.9×35/25.4	7M174	10
			34156477	450×3.9×25.4		10
			34291445	450×3.9×35/25.4	7M174	10
			34433996	450×5×35/25.4	7M174	10
THE PERSON NAMED IN THE PE			34156478	500×3.9×25.4		10
			34201330	600×3.9×25.4		10
			34239567	600×4.4×25.4		10
			34174307	600×4.4×35/25.4	7M174	10
			34238987	600×5×25.4		10
			34433997	700×4.4×25.4		10
			34210621	700×4.4×35/25.4	7M174	10
			34234940	800×4.4×25.4		10
			34174303	800×4.4×35/25.4	7M174	10
			34476019	800×5×25.4		10
			34238986	900×4.4×35/25.4	7M174	10
			34235444	1000×4.4×25.4		10

 $1000 \times 4.4 \times 35/25.4$

 $1200 \times 4.4 \times 35/25.4$

7M174: Cedima/Lissmac: 6 bores with 14 mm diameter on 120 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle 7M23: Wakra: 6 bores with 7.4 mm diameter on 92 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle

34321445

34295499





FSM-C Floor saw blade for cured concrete | in TGD®-Technology



10

10









	Type number
C77W	620572
	620573
	720750

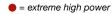
Type number	Dimension	Driving bore	Segment height
620572	350×3.2×25.4	,	10
620573	350×3.9×25.4		10
739750	350×3.9×35/25.4	7M174	10
615342	450×3.9×25.4		10
653498	450×3.9×35/25.4	7M174	10
613277	450×5×25.4		10
631830	450×5×35/25.4	7M174	10
613280	500×3.9×25.4		10
613284	600×3.9×25.4		10
613285	600×4.4×25.4		10

7M174

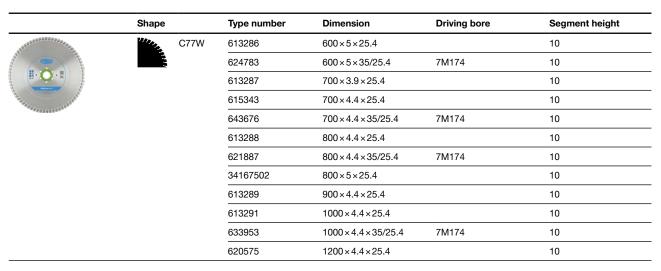
7M174















FSL-C Floor saw blade for cured concrete | in TGD®-Technology







Machines up to 15 kW | soft to very hard aggregates. Details: Laser welded up to a diameter of 1 200 mm. Special segment shape with a protective

C77W

function to guard against premature steel blade wear in the contact zone -(undercutting-effect).





Type number	Dimension	Driving bore	Segment height
620570	350×3.2×25.4		10
620571	350×3.9×25.4		10
612893	450×3.9×25.4		10
613264	450×4.4×25.4		10
613271	500×3.9×25.4		10
613272	600×3.9×25.4		10
638179	600×3.9×25.4	7M23	10
648205	600 × 3.9 × 60/25.4		10
613273	600×4.4×25.4		10
615335	600×5×25.4		10
103020	650×3.9×25.4		10
613274	700×3.9×25.4		10
615338	700×4.4×25.4		10
613276	800×3.9×25.4		10
615339	800×4.4×25.4		10
615340	900×4.4×25.4		10
615341	1000×4.4×25.4		10
646183	1200×4.4×35/25.4	7M174	10



FSC Floor saw blade for cured concrete





Machines up to 15 kW | soft to medium-hard aggregates. Details: Laser welded up to a diameter of 600 mm. Equipped with measuring bore for easy wear control of the segment height.

A 35-25.4 mm reduction bush is supplied for saw blades with a 35 mm

	Shape		Type No.	Dimension	Segment height
A STATE OF THE PARTY OF THE PAR		C7W	574853	300×3.2×25.4	12
0			574854	350×3.2×25.4	12
1111			574855	400×3.2×25.4	12
-			574856	450×3.6×25.4	12
			574857	500×3.6×25.4	12
			574858	600×3.6×25.4	12
			34237521	700×3.6×35/25.4	12
			34237523	800×3.9×35/25.4	12



PREMIUM

FSL-A Floor saw blade

for asphalt

+ Consistently fast cutting performance, long lifetime using wide spacing.



Inclined protective segments

to guard against premature steel blade wear in the contact zone - (undercutting-effect).

Machines up to 25 kW | soft to very hard aggregates. Details: Laser-welded up to a diameter of 800 mm. With protective segments to guard against premature steel blade wear in the contact zone - (undercutting-effect).

A 35-25.4 mm reduction bush is supplied for saw blades with a 35 mm bore. Suitable for renovation, controlled demolition and demolition of roads, highways, airports, bridges and industrial buildings. Also for removing

damaged concrete ceilings and for ceiling breakthroughs up to a thickness of 50 cm. An extremely fast cutting feed, a very long service life and a low cutting pressure, which protects the machine, characterize the tools.





FSL-A Floor saw blade for asphalt





	Shape	Type number	Dimension	Segment height
15-5-1	C7SW	620541	350×3.2×25.4	11
		620542	400×3.2×25.4	11
		620544	450×3.6×25.4	11
1		621163	450 × 5 × 35/25.4	11
		599004	500×3.6×25.4	11
		620558	600×3.6×25.4	11
		621164	600×5×35/25.4	11
		34237486	700×4.7×35/25.4	11
		34237487	800 × 4.7 × 35/25.4	11
	C1S	620553	900 × 4.7 × 35/25.4	11
	2	620555	1000×4.7×35/25.4	11
		620556	1200×4.7×35/25.4	11





FSM-A Floor saw blade for asphalt





Machines up to 50 kW \mid hard to very hard aggregates. Details: Laser-welded up to a diameter of 600 mm.

With protective segments to guard against premature steel blade wear in

the contact zone – (undercutting-effect). A 35–25.4 mm reduction bush is supplied for saw blades with a 35 mm bore.

	Shape		Type number	Dimension	Segment height
	77	C3SW	620533	350×3.2×25.4	9
	3		620536	400×3.2×35/25.4	9
			620532	450×3.6×25.4	9
The second			621191	450×5×25.4	9
			589737	500×3.6×25.4	9
			589734	600×3.6×25.4	9
			620528	600×4.7×25.4	9
			621192	600×5×25.4	9
	17/	C3S	620529	700×4.7×35/25.4	9
	3		620530	800×4.7×35/25.4	9
			620531	900×4.7×35/25.4	9

7M174: Cedima/Lissmac: 6 bores with 14 mm diameter on 120 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle 7M23: Wakra: 6 bores with 7.4 mm diameter on 92 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle











FSH-A Floor saw blade for asphalt





Machines over 50 kW \mid hard to very hard abrasive aggregates. Details: Laser-welded up to a diameter of 600 mm.

With protective segments to guard against premature steel blade wear in

the contact zone – (undercutting-effect). A 35–25.4 mm reduction bush is supplied for saw blades with a 35 mm bore.

	Shape		Type number	Dimension	Segment height
10000	17	C3SW	620559	350×3.2×25.4	9
	3		620561	400×3.2×25.4	9
			620563	450×3.6×25.4	9
The same of the sa			621193	450×5×25.4	9
			620564	500×3.6×25.4	9
			620565	600×4.7×25.4	9
		C3S	620567	700 × 4.7 × 35/25.4	9
	3		620568	800×4.7×35/25.4	9
			620569	900×4.7×35/25.4	9





FSA Floor saw blade for asphalt





Machines up to 15 kW | soft to very hard aggregates. Details: laser welded up to a diameter of 800 mm. with protective segments to guard against premature steel blade wear in the contact zone – (undercutting-effect) and

measuring bore for easy wear control of the segment height. A 35–25.4 mmreduction bush is supplied for saw blades with a 35 mm bore

	Shape		Type number	Dimension	Segment height
ATTO		C7SW	574838	300×3.2×25.4	9
			574844	350×3.2×25.4	9
			574845	400×3.2×25.4	9
			574846	450×3.6×25.4	9
			574848	500×3.6×25.4	9
			574850	600×3.6×25.4	9
			34237480	700 × 4.2 × 35/25.4	9
			34237482	800×4.2×35/25.4	9





FSA Floor saw blade for asphalt





Materials able to be machined: Asphalt, sandstone, extremely abrasive materials. Details: Protective segments against the undercutting-effect.

	Shape	Type number	Dimension	Segment height
1	C1SW	34546444	450×3.6×25.4	10
	2	34573482	500×3.6×25.4	10





FSA+C Floor saw blade for asphalt & concrete







Machinable materials: asphalt, green concrete with soft to hard material aggregates and a small amount of cured concrete. Details: Protective

segments against the undercutting-effect.

	Shape	Type number	Dimension	Segment height
ASSESSED NO.	C7SW	34527692	450×3.6×25.4	10
		34573481	500×3.6×25.4	10





FSU Floor saw blade for universal building materials





Materials able to be machined: Universal building materials, such as concrete, clay brick, natural stone, etc.

Shape	'	Type number	Dimension	Segment height
7/2	C3W	34546443	450×3.6×25.4	10
		34573300	500×3.6×25.4	10



FSM-G4 Floor saw blade

for green concrete

+ Reduced cutting pressure very clean groove edges, cuts extremely quickly.



Inclined protective segments

to guard against premature steel blade wear in the contact zone – (undercutting-effect).

Expansion joints, factory floors. Machines up to 25 kW / hydr. up to 50 kW Universal | soft to very hard concrete aggregates. Details: All diameters are laser-welded.

Equipped with a protective segment to guard against steel core wear in the contact zone –(underctting effect). Very clean groove edges, cuts extremely quickly.





FSM-G4 Floor saw blade for green concrete





	Shape	Type number	Dimension	Segment height
1	C73SW	34015812	300×2.4×25.4	13
	<u> </u>	151540	350×2.8×25.4	13





FSL-G4 Floor saw blade for green concrete





Expansion joints, factory floors. Machines up to 15 kW | very hard concrete aggregates. Details: All diameters are laser-welded. Equipped with a protective segment to guard against steel core wear in the contact zone

- (undercutting effect). Very clean groove edges, cuts extremely quickly.

	Shape	Type number	Dimension	Segment height
	C73SW	151571	300×2.4×25.4	13
\$3. 0.		34015787	350×2.8×25.4	13





FSL-G3 Floor saw blade for green concrete





Expansion joints / expansion grooves, road construction. Machines up to 15 kW Universal | soft to very hard concrete aggregates. Details: All diameters are laser welded. Equipped with a protective segment to guard against

steel core wear in the contact zone – (underctting effect). Very clean groove edges, cuts extremely quickly.

	Shape		Type number	Dimension	Driving bore	Segment height
	77	C73SW	34015785	350×2.8×25.4		13
1 A2	3		34157335	350×2.8×35/25.4	7M174	13
			34015786	400×3.2×35/25.4		13





FSM-G3 Floor saw blade for green concrete





Expansion joints / expansion grooves, road construction. Machines up to 50 kW / hydr. >50 kW Universal | soft to very hard concrete aggregates. Details: All diameters are laser-welded.

Equipped with a protective segment to guard against steel core wear in the contact zone – (underctting effect.) Very clean groove edges, cuts extremely quickly.

	Shape	Type number	Dimension	Driving bore	Segment height
	C73SV	/ 34015788	300×3.9×25.4		13
The state of the s	3	34170349	300×3.9×35/25.4	7M174	13
		34015790	350×2.8×25.4		13
		34071635	$350 \times 2.8 \times 35/25.4$	7M174	13
		34015791	350×3.2×35/25.4	7M174	13
		34015793	$350 \times 3.9 \times 35/25.4$	7M174	13
		34165029	350×5×35/25.4	7M174	13
		34015794	400×3.2×35/25.4	7M174	13
		34015797	450×3.6×35/25.4	7M174	13
	C3SW	34015798	500×3.6×35/25.4	7M174	13
		34015799	600 × 3.6 × 35/25.4	7M174	13

7M174: Cedima/Lissmac: 6 bores with 14 mm diameter on 120 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle 7M23: Wakra: 6 bores with 7.4 mm diameter on 92 mm pitch circle plus 1 bore 11.5 mm on 57.4 mm pitch circle













FSM-G5 Floor saw blade for green concrete



Expansion joints / expansion grooves, road construction. Machines up to 50 kW / hydr. >50 kW Universal | soft to very hard concrete aggregates. Details: All diameters are laser-welded.

Equipped with a protective segment to guard against steel core wear in the contact zone – (underctting effect.) Very clean groove edges, cuts extremely quickly.

	Shape		Type number	Dimension	Driving bore	Segment height
The state of the s	100	C73SW	34015813	350×2.8×35/25.4	7M174	13
	?		34015815	350×3.2×35/25.4	7M174	13
			151353	350×3.9×35/25.4	7M174	13
		34015816	350×5×35/25.4	7M174	13	
			151359	400×3.2×35/25.4	7M174	13
			34359295	400×3.9×35/25.4	7M174	13
			151376	450×3.6×35/25.4	7M174	13
	77	C3SW	34015817	500×3.6×35/25.4	7M174	13
	3		34015818	600×3.6×35/25.4	7M174	13



Floor saw blade Chamfer cutter for green concrete





 $\mbox{H3092B50}\ |\ \mbox{90}^{\circ}\ \mbox{two parts}\ |\ \mbox{for groove widths from 8 mm}.$

	Type number	Dimension	Segment height	Running direction
FRSU-5784A	642857	280×10×25.4	3	right
	34575156	280×10×25.4	3	left





Floor saw FSG513

Cutting depth up to 195 mm





User-friendly cutting depth setting and convenient speed control



Optimised centre of gravity above the shaft



Universal field of application with left and right cutting function

Thanks to its extremely robust, high-quality chassis, the FSG513 is highly robust and flexible thanks to the left- and right-handed as well as corner flush cutting functions. The reliable Honda petrol engine is equipped with a cyclone air filter.

oor sawing

System & Accessories

Saw blade

Saw blade	
Max. cutting depth	195 mm
Max. saw blade Ø	500 mm
Saw blade speed	2 600 rpm
Saw blade uptake Ø	25.4 mm
Carrier Ø	11.5 mm
Reference circle Ø	57.4 mm

Drive

Drive / motor	Petrol
Туре	Honda
Power	8.2 kW / 11 HP
Fuel	Lead free
Fuel tank	6.1
Engine cooling	Air cooling
Feed	Manual
Blade drive	Via V-belt

Design

Manual, cutting depth adjustment via spindle
Cutting depth indicator
Tool cooling using water fork
Left and right hand cutting function
Flush corner cut function
25 I water tank

Dimensions & Weight

Length	1 136 mm
Width	578 mm
Height	1 016 mm
Weight	115 kg

Floor saw FSG5	13
10988800	Floor saw FSG513 incl. water tank kit
Accessories	
11004545	Operating hours counter (Feed kit)



Floor saw FSG620

Cutting depth up to 230 mm





Exceptionally easy handling due to neatly arranged control panel



Controlled work thanks to digital operating hours counter and reliable petrol gauge



Blade guard side change in just a few steps

Thanks to its intelligent weight distribution, the FSG620 provides for excellent cutting behaviour and the left- and right-handed cutting function enhances flexibility.

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oor sawing

System & Accessories

Saw blade

Saw blade	
Max. cutting depth	230 mm
Max. saw blade Ø	600 mm
Saw blade speed	2 120 rpm
Saw blade holder Ø	25.4 mm
Carrier Ø	11.5 mm
Reference circle Ø	57.4 mm

Drive

Drive / motor	Petrol
Туре	Honda
Output	13 kW / 18 PS
Fuel	Lead free
Fuel tank	7.61
Engine cooling	Air cooling
Feed	Hydraulic
Blade drive	Via V-belt
Feed speed	0–24 m/min

Design

Manual, stepless cut depth setting via a spindle	
Tool cooling using water fork	
Left / right cutting function	
25 I water tank	

Dimensions & Weight

Length	840 mm
Width	580 mm
Height	1 030 mm
Weight	184 kg

Floor saw FSG620		
10984041 Floor saw FSG620		
Accessories		
10984389	Green concrete kit with 350 mm blade guard and transformation set (3 000 rpm)	



Floor saw FSE811

Cutting depth up to 320 mm



Perfectly suited for indoor use, the floor saw FSE811 has also been especially designed for locations that are difficult to access and allows a quick and easy change from left to right cutting. Additionally, this saw features a smooth cutting depth adjustment using a precise and protected spindle.

System & Accessories

Saw blade

Saw blade	
Max. cutting depth	320 mm
Max. saw blade Ø	800 mm
Saw blade speed	1 250 rpm
Saw blade holder Ø	25.4 mm
Carrier Ø	11.5 mm
Reference circle Ø	57.4 mm

Drive

Drive / motor	Electric
Output	7.5 kW
Voltage / frequency	400 V / 50 Hz
Engine cooling	Air cooling
Feed	Manual
Blade drive	Via V-belt

Design

Manual, cutting depth adjustment via spindle	
Cutting depth indicator	
Tool cooling using function	
Left / right cutting function	
Corner flush cutting function	_

Dimensions & Weight

Length	1 100 mm
Width	600 mm
Height	980 mm
Weight	158 kg

Floor saw FSE811	
10992000	Floor saw FSE811

Floor saw FSE1022

Cutting depth up to 420 mm



The robust, powerful floor saw FSE1022 was specially developed for cutting tasks in buildings. The frequency converter enables the continuously variable adjustment of the cutting shaft speed, making it

possible to set the optimum cutting speed for every saw blade diameter. The low centre of gravity and precise distribution of weight on the axes ensure stability and excellent directional stability.

System & Accessories

Technical data

Saw blade	
Max. cutting depth	420 mm
Max. saw blade Ø	1,000 mm
Saw blade speed	850 rpm – 1,850 rpm
Saw blade holder Ø	25.4 mm
Carrier Ø	11.5 mm
Reference circle Ø	57.4 mm

Drive

Drive / motor	Electric motor
Output	22 kW
Voltage / frequency	400 V/32 A
Engine cooling	Air
Feed	Electric
Blade drive	Via V-belt

Design

Left / right cutting function
Cutting depth indicator
Corner flush cutting function
Electro-hydraulic cutting depth adjustment

Dimensions & weight

Length	1,150 mm
Width	795 mm
Height	1,350 mm
Weight	388 kg

Floor saw FSE1022		
11002122	Floor saw FSE1022	
11002123	Flush cut blade guard 800 mm	



Floor saw FSE1240

Cutting depth up to 480 mm





Suitable for construction site use, intelligent design with protected electronic components



Constant control and monitoring possibility thanks to precise displays



Easy handling due to logically arranged control panel

Thanks to intelligent weight distribution, the FSE1240 features excellent cutting behaviour. The hydraulic feed drive and electro-hydraulic cutting depth adjustment ensure convenient

and ergonomic operation. Increased flexibility using left- and right-handed cutting function and corner cutting function.

oorsawing

System & Accessories

Saw blade

Saw blade		
Max. cutting depth	480 mm	
Max. saw blade Ø	1 200 mm	
Saw blade speed	1 075 rpm	
Saw blade holder Ø	25.4 mm	
Carrier Ø	11.5 mm	
Reference circle Ø	57.4 mm	

Drive

Drive / motor	Electric
Output	30 kW
Voltage / frequency	400 V / 50 Hz
Engine cooling	Air cooling
Feed	Hydraulic
Blade drive	Via V-belt
Feed speed	0–61 m/min

Design

Electro-hydraulic cutting depth adjustment
Cutting depth indicator
Tool cooling using water fork
Left / right cutting function
Corner flush cutting function

Dimensions & Weight

Length	1 700 mm
Width	870 mm
Height	1 160 mm
Weight	840 kg

Floor saw FSE12	10	_
10984045	Floor saw FSE1240S	



Floor saw FSD1274E5 3-Speeds

Cutting depth up to 480 mm





Three speeds for ideal rotational speeds and optimised lifetime



Safe repositioning of the saw thanks to neutral position

Floor saw with powerful and economical, built-in longitudinal 74 PS Kubota turbo diesel engine. The cutting shaft in the oil bath minimises maintenance work and protects the bearing from slurry. An automatic On/

Off function simplifies handling and reduces cooling water consumption. The hydraulic drive system with no belts or chains to adjust and the hydraulic handle adjustment ensure effortless and time-saving work.

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System & Accessories

Saw blade

Saw blade	
Max. cutting depth	480 mm
Max. saw blade Ø	1 200 mm
No Load saw blade speed	1 700/1 250/975 1/min
Saw blade holder Ø	25.4 mm
Carrier Ø	11.5 mm
Reference circle Ø	57.4 mm

Drive

Drive / motor	Diesel Euro Stage V
Туре	Kubota
Output	55 kW / 74 HP
Fuel	Diesel
Fuel tank	41 I
Engine cooling	Water cooling
Feed	Hydraulic
Blade drive	Directly flange-mounted
Feed speed	0–76 m/min

Design

Electro-hydraulic cutting depth adjustment
Electronic depth stop and indication
Electronic blade speed control when selecting blade sizes
Hydraulic adjustable handle height
Left / right cutting function
Tool cooling using water fork
Electronic display with Controller Area Network (CAN) bus communication with Engine Control Unit (ECU)
3 speed gear box with neutral position

Dimensions & Weight

Length	1 650 mm
Width	927 mm
Height	1 486 mm
Weight	1 057 kg

Floor saw FSD1274E5		
11004700	Floor Saw FSD1274E5 3 Speed (1 200 mm guard)	
Accessories		
10985254	650 mm (26") blade guard	
10989836	750 mm (30") blade guard	
10989838	900 mm (36") blade guard	
10993459	1 000 mm (42") blade guard	
-		





Drives

Machines 180

MACHINES 180



Drive PPH25

Power 25 kW





Ergonomically arranged control panel



Safe due to high quality electronic components



Manometer display for main and feed cycle

The 2-stage control ensures optimum cutting speeds for all applications. A simple and uncomplicated drive

with product features reduced to the essentials.

Orives

System & Accessories



Technical data

Electric motor	
Power	25 kW
Hydraulic	
Pressure stages	2
2 feed circuits	Gear wheel
Main circuit	Dual gear pump
Power	
Stage 1	45 I/min at 230 bar
Stage 2	50 I/min at 200 bar
Electric	
Voltage	400/480 V
Frequency	50/60 Hz
Current consumption (400 V / 50 Hz)	42 A
Dimensions & Weight	
Length	720 mm
Width	475 mm
Height	988 mm
Weight	145 kg

System & Accessories

Drive unit PPH25	
10984200*	Drive unit PPH25 / 380–420 V / 50 Hz
976206	Hose package 5 pieces 8 m FD
975672	Hose package 2 pieces 8 m FF (feed)

Accessories

710000001100	
973074	Elplug CEE 63/5 pol.
999578	On/off valve for wire sawing

^{*} Different voltage and frequency types are available upon request.

MACHINES 182



Drive PPH25RR

Power 25 kW





Freedom of movement thanks to remote control. All remote control functions are adjustable



Three-way switch, secondary connections, operating hours counter



Plastic cover can be removed without tools

The 4-stage control ensures optimal cutting speeds for all applications and the potentiometer of the remote

control ensures a wire-conserving smooth start / soft start.

Drive

System & Accessories



Technical data

Electric motor	
Power	25 kW
Hydraulics	
Pressure stages	4
2 feed circuits	Radial piston pump
Main circuit	Triple gear pump

Output

•	
Stage 1	45 I/min at 230 bar
Stage 2	50 I/min at 200 bar
Stage 3	60 I/min at 170 bar
Stage 4	70 I/min at 140 bar

Electrical equipment

Voltage	380/480 V
Frequency	50/60 Hz
Current consumption (400 V / 50 Hz)	42 A
2 secondary connections, (230 V / 50 Hz / 10 A (400 V / 50 Hz)	

Dimensions & Weight

Length	760 mm
Width	550 mm
Height	1 140 mm
Weight	170 kg

System & Accessories

Drive unit PPH25RR		
10983900*	Drive unit PPH25RR / 380–420 V / 50 Hz / freq. 434 MHz	
976206	Hose package 5 pieces 8 m FD	
975672	Hose package 2 pieces 8 m FF (feed)	
Accessories		

⁹⁷³⁰⁷⁴ El.-plug CEE 63/5 pol.

* Different voltage and frequency types are available upon request.

MACHINES 184



Drive PPH40RR

Power 40 kW





Freedom of movement thanks to remote control. All remote control functions are adjustable



Three-way switch, secondary connections, operating hours counter



Plastic cover can be removed without tools

The 4-stage control ensures optimal cutting speeds for all applications and the potentiometer of the remote

control ensures a wire-conserving smooth start / soft start.

Drive

System & Accessories



Technical data

Electric motor	
Power	40 kW
Hydraulics	
Pressure stages	4
2 feed circuits	Radial piston pump
Main circuit	Triple gear pump

Output

Stage 1	65 I/min at 250 bar
Stage 2	75 I/min at 220 bar
Stage 3	80 I/min at 200 bar
Stage 4	90 I/min at 180 bar

Electrical equipment

Voltage	380/400/460/575 V
Frequency	50/60 Hz
Current consumption (400 V / 50 Hz)	60 A
2 secondary connections, 230 V / 50 Hz / 10 A (400 V / 50 Hz)	

Dimensions & Weight

Length	820 mm
Width	560 mm
Height	1 260 mm
Weight	238 kg

System & Accessories

Drive unit PPH40RR						
10983400*	Drive unit PPH40RR / 380–420 V / 50 Hz / freq. 434 MHz					
975672	Hose package 2 pieces 8 m FF (feed)					
976207	Hose package 3 pieces 8 m FD					

Accessories

973074	Elplug CEE 63/5 pol.	

^{*} Different voltage and frequency types are available upon request.

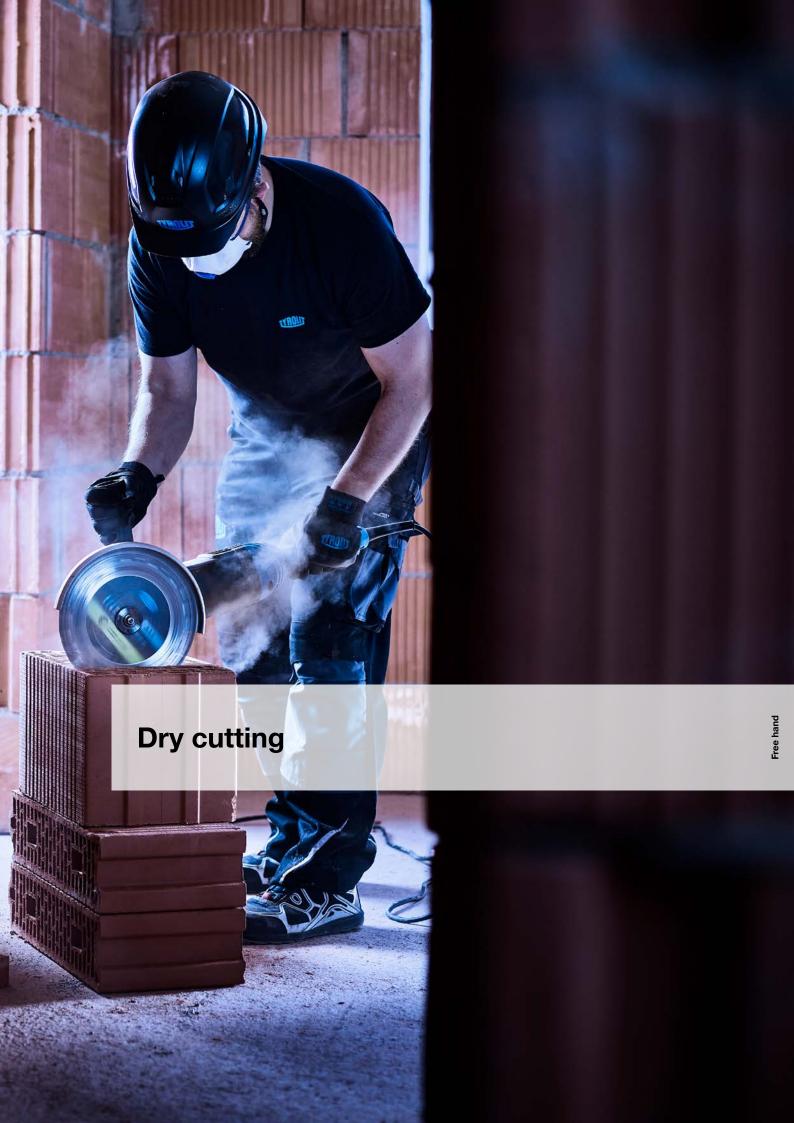




Free hand

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DRY CUTTING

Application recommendation Dry Cutting Assortment

						ı	★ ★	MIUM	1						STA	* *	(ARD				sic	
		● DCU TGD®	DCU -	OCU-FAST CUT	OCU-SILENT *	OCE-SILENT **	• DCC	bcc-fast cut	● DCH TGD®	ВСН	DCH-FAST CUT	DCA+C	OUT-ALL	DCU	OCU-FAST CUT	• DCC	DCC-LONG LIFE	DCA+C	DCU	OCU-FAST CUT	рсн	DCA+C
	Concrete	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	•	•	•
Universal Construction Materials	Armed concrete	•	•	0	•	•	•	0	•	•	0	0	0	•	0	•	•	0	•	0	•	0
truc	Cellular concrete	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	0	•	0	0	0	•
Sons	Natural stone	•	•	•	•	•	•	•	•	•	•	0		0	0	0	0		0	0		
sal C	Hard materials	•	•	•	•	•	•	•	•	•	•		0	•	0	0	0	0	0	0	0	0
iver	Roofing materials	•	•	•	•	•	0	•	•	•	•		0	•	•	•	•	0	0	0	0	0
ร≅	Bricks	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	•	•	•
	Masonry	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	•	•	•
	Hard limestone	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	0	0	0	0	0
	Concrete blocks	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	•	•	•
	Granite	•	•	•	•	•	0	•	•	•	•	0	0	0	0	0	0				0	
tone	Quartz	•	•	•	•	•	•	•	•	•	•		0	0	0	0	0				0	
Hard Stone	Paving slab	•	•	0	•	•	•	0	•	•	0	0	0	•	0	0	•	0	•	0	•	0
				,		,								<u> </u>			,					
	Green concrete	•	•	•	•	•	•	•	•	•	•	•	0	•	0	0	•	•	0	0	0	0
	Floor pavement	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	0	0	•
	Plaster	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	•	0	•	•
Asphalt & Concrete	Asphalt Sandstone	•	•	•	•	•	•	•	•	•	•	•	0	•	•	•	•	•	0	0	0	0
AS OC AS																						
eld	Marble	0							0	0	0											
Marble																						
	Refractory materials	0														0						
	Engineering bricks	•	•	0	0			0		•	0											
Industrial Ceramics	Engineering bloks	·	J	Ŭ.	Ü			O	•	•	Ü		O	O	O	O						

lacktriangle = optimal lacktriangle = good lacktriangle = acceptable " " = not recommended

Application recommendation Dry Cutting Assortment

				★ →	★			★ BASIC
		DCM	• DCT	• DCP	occi Combi	• DCCI	OUT-ALL	• DCT
Marble Marble	Marble	•						
	GFK	•					•	
	PVC	•			•		0	
	Carbon fibre	•	•	0	•	0	•	0
0	Composites	•			•	0	•	0
Plastic	Fibreglass	•	•				0	0
ā	Bulletproof glass	•					•	0
	Ceramic tiles	0	•	•			0	0
	Fine stoneware	0	•	•			0	
Tiles & Ceramics	Porcellain	•	•	•			0	0
	Cast iron					•	•	
	Steel profiles					0	0	
<u> </u>	Grey cast iron					•	•	
Cast iron	Spheroidal cast iron					•	•	

^{*}For wet cutting **For wet cutting, only for electric machines

DRY CUTTING 192



DCU dry cutting saw blades

for universal construction materials | in TGD® Technology

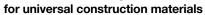


Machinable materials: Universal construction materials such as heavily reinforced concrete, natural stone, clay brick, cellular concrete etc.

	Shape		Type number	Dimension	Segment height	
		C3W	34468871	230×2.4×22.23	14	<u>é</u> :ar
<u> </u>		C73W	34434257	300×2.6×20	14	
	2		34462046	300×2.6×22.23	14	
			34462047	300×2.6×25.4	14	
			34435145	350×3.2×20	14	@
			34462048	350×3.2×22.23	14	
			34462049	350×3.2×25.4	14	
			34435148	400×3.2×20	14	
			34462050	400×3.2×25.4	14	



DCU dry cutting saw blades





Machinable materials: universal building materials such as reinforced concrete, natural stone, clay brick, masonry, hard stone, abrasive materials, etc.

	Shape		Type number	Dimension	Segment height	
A		C73W	34430790	115×2.4×22.23	10	
	3		34425401	125×2.4×22.23	10	
			34430832	150×2.6×22.23	12	<u>É</u> 3-
The last of the			34430833	180×2.6×22.23	12	
			34434386	230×2.6×22.23	12	
			34428610	300×2.6×20	12	
			34431007	300×2.6×22.23	12	
			34431008	300×2.6×25.4	12	
			34430834	350×3.2×20	12	
			34430835	350×3.2×22.23	12	
			34430836	350×3.2×25.4	12	
			34428721	400×3.2×20	12	
			34431009	400×3.2×25.4	12	

DCU-FAST CUT dry cutting saw blades

for universal construction materials





Machinable materials: universal building materials such as concrete, clay brick, masonry, hard stone, granite etc.

Fast and clean, no edge chipping. Not suitable for reinforced concrete.

	Shape		Type number	Dimension	Segment height
	The state of the s	C6R	474743	115×2×22.23	10
			474746	125×2×22.23	10
			474751	150×2.4×22.23	9
			474752	180×2.4×22.23	9
			474753	230×2.4×22.23	9



DCU-SILENT dry cutting saw blades

for universal construction materials





Machinable materials: universal building materials such as concrete, clay brick, masonry, hard stone, concrete blocks etc.

Reduces noise by up to 10 dB.

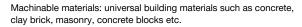
Shape		Type number	Dimension	Segment height	
	C3G	474771	230×2.6×22.23	9	



DCE-SILENT dry cutting saw blades

for universal construction materials | in TGD® Technology





Only for electric cutting machines. Reduces noise by up to 10 dB.



Snape	
No. of London	

(27:	3G	١

Type number	Dimension	Segment height	
34461143	350×3.2×20	14	
34461144	400×3.2×20	14	
34517728	350×3.2×25.4	14	
34517729	400×3.2×25.4	14	

DCU dry cutting saw blades

for universal construction materials







Machinable materials: Universal building materials, such as reinforced concrete, clay brick, natural stone, etc.

	Shape		Type number	Dimension	Segment height	
		C73	34499934	115×2×22.23	7	
			34499935	125×2×22.23	7	•
### B==			34499936	150×2.6×22.23	9	
			34499937	180×2.6×22.23	9	•
			34499938	230×2.6×22.23	9	
A STATE OF THE PARTY OF THE PAR		C7W	34499792	300×2.6×20	10	
	1		34499793	300×2.6×22.23	10	•
			34499794	300×2.6×25.4	10	
The said of the sa			34499795	350×3.2×20	10	•
			34499796	350×3.2×25.4	10	•
			34499797	400×3.2×20	10	



DCU-FAST CUT dry cutting saw blades

for universal construction materials







Machinable materials: Universal building materials such as concrete, clay brick, natural stone, etc. Fast and clean, no edge chipping.

Not suitable for reinforced concrete.

	Shape		Type number	Dimension	Segment height	
dama de la constitución de la co		C3R	34499939	115×2×22.23	7	
			34499940	125×2×22.23	7	_
***** O		C3R	34499991	150×2.4×22.23	9	<u> </u>
The second secon	3		34499992	180×2.4×22.23	9	_
			34499993	230×2.4×22.23	9	
			467433	300×3×20	10	_
			467434	300×3×22.23	10	_
			467435	300×3×25.4	10	
			467436	350×3×20	10	_
			467439	350×3×25.4	10	_



DCU dry cutting saw blades for universal construction materials

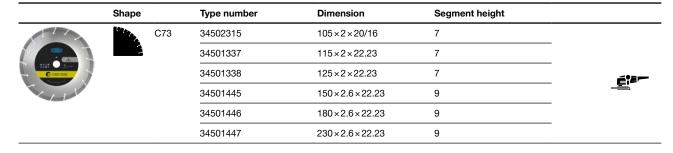






Machinable materials: Universal building materials, such as reinforced concrete, clay brick, natural stone, etc.

Details: A 20–16 mm reduction bush is supplied with a disc diameter of 105 mm.



•	Shape		Type number	Dimension	Segment height	,	
A MARCO		C7W	34501448	300×2.6×20	10		
	2		34501449	300×2.6×22.23	10	_	
			34501450	300×2.6×25.4	10	_	
The same of the				34501461	350×3.2×20	10	
			34501462	350×3.2×25.4	10	_	
			34501463	400×3.2×20	10	_	
			34502116	400×3.2×25.4	10	_	



DCU-FAST CUT dry cutting saw blades

for universal construction materials







Machinable materials: Universal building materials, such as concrete, clay brick, natural stone, etc. Fast and clean, no edge chipping.

Not suitable for reinforced concrete. Details: A 20-16 mm reduction bush is supplied with a disc diameter of 105 mm.

	Shape		Type number	Dimension	Segment height	
THE PERSON NAMED IN THE PE		C3R	34502314	105×2×20/16	7	
			34501464	115×2×22.23	7	
<u> </u>			34501465	125×2×22.23	7	
The second second		C3R	34501466	150×2.4×22.23	9	<u>=</u>
			34501467	180×2.4×22.23	9	
			34501468	230×2.4×22.23	9	
			467280	300×3×20	10	
			467281	300×3×22.23	10	
			467282	300×3×25.4	10	€ \$>
			467285	350×3×20	10	
			467288	350×3×22.23	10	
			467289	350×3×25.4	10	



FSU Floor saw blade for universal building materials





Materials able to be machined: Universal building materials, such as concrete, clay brick, natural stone, etc.

Shape		Type number	Dimension	Segment height	
777	C3W	34546443	450×3.6×25.4	10	
		34573300	500×3.6×25.4	10	

DRY CUTTING 196



DCC dry cutting saw blades



for concrete

Machinable materials: concrete, armed concrete, concrete products, hard materials etc.

	Shape		Type number	Dimension	Segment height	
A STATE OF THE PARTY OF THE PAR		C73W	34468730	115×2.4×22.23	10	
	3		34468731	125×2.4×22.23	10	
C			34468732	150×2.6×22.23	12	<u> </u>
San San San San			34468733	180×2.6×22.23	12	
			34468734	230×2.6×22.23	12	
			34468735	300×2.6×20	12	
			34468736	300×2.6×22.23	12	
			34468737	300×2.6×25.4	12	
			34468738	350×3.2×20	12	
			34468739	350×3.2×22.23	12	
			34468740	350×3.2×25.4	12	
			34468751	400×3.2×20	12	
			34468752	400×3.2×25.4	12	



DCC-FAST CUT wall chaser blade





Machinable materials: Concrete, clay brick, cellular concrete. Details: Tool for the milling of slots in concrete and masonry.

For use with all common wall chasers.

	Shape		Type number	Dimension	Segment height
		C3R	598008	125×2×22.23	7
	= 3		598010	140×2.4×22.23	9
The state of the s			598011	150×2.4×22.23	9

DRY CUTTING 197



DCC dry cutting saw blades

for concrete



Machinable materials: Concrete, reinforced concrete, concrete products, hard materials, etc.

	Shape		Type number	Dimension	Segment height	
	The land	C73	34500109	115×2×22.23	7	
	3		34500110	125×2×22.23	7	_
C			34500111	150×2.6×22.23	9	<u> </u>
			34500112	180×2.6×22.23	9	_
			34500113	230×2.6×22.23	9	_
A STATE OF THE PARTY OF THE PAR		C7W	34500114	300×2.6×20	10	
	2		34500115	300×2.6×25.4	10	_
			34500116	350×3.2×20	10	
			34500117	350×3.2×25.4	10	_
			34502313	400×3.2×20	10	_



DCC-LONG LIFE dry cutting saw blades

for concrete

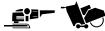


Machinable materials: Concrete, reinforced concrete, concrete products, hard materials, etc.

	Shape		Type number	Dimension	Segment height
A STATE OF THE PARTY OF THE PAR	17/2	C3W	484994	300×2.6×20	10
			484996	300×2.6×22.23	10
			484999	300×2.6×25.4	10
Charles and the same of the sa			485001	350×3×20	10
			485003	350×3×22.23	10
			485004	400×3.2×20	10



DCA+C dry cutting saw blades for asphalt & concrete









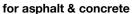
Machinable materials: asphalt, green concrete with soft to hard material aggregates and a small amount of cured concrete.

Details: Protective segments against the undercutting-effect for blades with a dia of 300 or more.

	Shape		Type number	Dimension	Segment height	
A 10 10 10 10 10 10 10 10 10 10 10 10 10	1000	C73W	34470453	115×2.4×22.23	10	
1000			34470454	125×2.4×22.23	10	
			34470455	150×2.6×22.23	12	
San Carlot			34470456	180×2.6×22.23	12	
-			34470457	230×2.6×22.23	12	
The state of the s	7	C73SW	34472010	300×2.6×20	10	
	$=$ $\frac{1}{2}$		34472041	300×2.6×22.23	10	
			34472044	300×2.6×25.4	10	
The same of the sa			34472046	350×3.2×20	10	
			34472061	350×3.2×22.23	10	
			34472008	350×3.2×25.4	10	
			34486088	400×3.2×20	10	
			34474151	400×3.2×25.4	10	



FSA+C Floor saw blade









Machinable materials: asphalt, green concrete with soft to hard material aggregates and a small amount of cured concrete.

Details: Protective segments against the undercutting-effect.

	Shape		Type number	Dimension	Segment height
A STATE OF THE PARTY OF THE PAR		C7SW	34527692	450×3.6×25.4	10
			34573481	500×3.6×25.4	10



DCA+C dry cutting saw blades for asphalt & concrete







Machinable materials: Asphalt, green concrete with soft to hard material aggregates and a small amount of cured concrete.

Details: Protective segments against the undercutting-effect.

	Shape		Type number	Dimension	Segment height
A THE PARTY.		C7SW	34502234	300×2.8×20	10
			34502235	300×2.8×25.4	10
			34502236	350×3.2×20	10
The same of the			34502237	350×3.2×25.4	10
a man fina			34502455	400×3.2×20	10
			34502238	400×3.2×25.4	10

DRY CUTTING 199



DCA+C dry cutting saw blades for asphalt & concrete









Machinable materials: Asphalt, green concrete with soft to hard material Details: Protective segments against the undercutting-effect. aggregates and a small amount of cured concrete.

	Shape		Type number	Dimension	Segment height
		C7SW	34500101	300×2.8×20	10
			34500102	300×2.8×25.4	10
			34500103	350×3.2×20	10
The second second			34500104	350×3.2×25.4	10
a man fine.			34502456	400 × 3.2 × 20	10
			34500105	400 × 3.2 × 25.4	10



FSA Floor saw blade for asphalt





Materials able to be machined: Asphalt, sandstone, extremely abrasive materials. Details: Protective segments against the undercutting-effect.

Shape		Type number	Dimension	Segment height
	C1SW	34546444	450×3.6×25.4	10
2		34573482	500×3.6×25.4	10





DCH dry cutting saw blades for hard stone | in TGD® Technology





Machinable Materials: Concrete blocks, granite, gneiss, porphyry, paving slab etc.

	Shape		Type number	Dimension	Segment height	
		C3W	34468872	230×2.4×22.23	14	<u> </u>
Comment		C73W	34435150	300×2.6×20	14	
			34462092	300×2.6×25.4	14	
			34435151	350×3.2×20	14	
			34462093	350×3.2×25.4	14	
			34435152	400×3.2×20	14	
			34462094	400×3.2×25.4	14	



DCH dry cutting saw blades for hard stone





Machinable materials: Granite, gneiss, porphyry, paving slab, hard limestone, etc.

	Shape		Type number	Dimension	Segment height
4	1000	C73W	34475858	115×2.4×22.23	10
			34475856	125×2.4×22.23	10



DCH-FAST CUT dry cutting saw blades for hard stone





Machinable materials: Granite, gneiss, porphyry, paving slab, hard limestone, etc.

	Shape		Type number	Dimension	Segment height
	7/2	C3	475790	115×1.2×22.23	7
	3	1	475793	125×1.2×22.23	7
Comment	77/2	C3W	475797	180×1.9×22.23	9
	2		475800	230×1.9×22.23	9



DCH dry cutting saw blades for hard stone







Machinable materials: Granite, porphyry, paving slab, hard limestone, etc.

	Shape		Type number	Dimension	Segment height	_
	ST. CO.	C73	34501469	115×2×22.23	7	_
	2		34501470	125×2×22.23	7	
C SERVICE OF			34501471	180×2.6×22.23	9	-
111			34501472	230×2.6×22.23	9	_
A MARCO		C7W	34501473	300×2.6×20	10	
	2		34501474	350×3.2×20	10	
			34572809	350×3.2×25,4	10	



DC ALL for any materials





Machinable materials: universal building materials, concrete, stone, cast iron, composite materials, plastic, glass, wood, sheets and metal sections.

Shape		Type number	Dimension	Segment height
	UC3	34503209	115×2.8×22.23	3
3		34502746	125×3×22.23	3
		34503208	230×3×22.23	3





DC ALL RESCUE

for any materials





Machinable materials: Building materials, concrete, stone, cast iron, composite materials, plastics, fibre and bulletproof glass, wood, sheets

and metal sections. Ideal for rescue operations by fire brigades and security forces.

Shape		Type number	Dimension	Segment height	
	UC3	34589656	300×3,9×20	3	
2		34589657	300×3,9×25,4	3	
		34589658	350×4,1×20	3	
		34589659	350×4,1×25,4	3	
		34589660	400×4,2×20	3	
		34589661	400×4,2×25,4	3	
		. 1100	UC3 34589656 34589657 34589658 34589659 34589660	UC3 34589656 300×3,9×20 34589657 300×3,9×25,4 34589658 350×4,1×20 34589659 350×4,1×25,4 34589660 400×4,2×20	UC3 34589656 300×3,9×20 3 34589657 300×3,9×25,4 3 34589658 350×4,1×20 3 34589659 350×4,1×25,4 3 34589660 400×4,2×20 3



DCAB Tuck point blade

for abrasive materials



Machinable materials: Mortar joints. Details: tool for milling and repairing mortar joints.

Shape	Type number	Dimension	Segment height
FRSU	563873	115×7.2×22.23	7
	535829	125×7.2×22.23	7



DCM dry cutting saw blades for marble





Machinable materials: Marble, fibreglass reinforced plastic, PVC, carbon fibre, composites, fibreglass, bulletproof glass, etc.

	Shape	,	Type number	Dimension	Segment height	
	77	UC3	315968	115×2.5×22.23	2	
100	2		315967	125×2.5×22.23	2	
0==			547611	150×3×22.23	2	
			315966	180×3×22.23	2	
			315965	230×3×22.23	2	



DCP dry cutting saw blades

for porcelain stoneware & tiles



Machinable materials: Especially for hard materials and fine stoneware, ceramic tiles, porcelain stoneware and kitchen counter tops.

	Shape		Type number	Dimension	Segment height
A CONTRACTOR OF THE PARTY OF TH		1A1R	34529134	115×1.4×22.23	10
(0)			34529153	125×1.4×22.23	10

DCT dry cutting saw blades

for tiles & ceramics



Machinable materials: Ceramic tile, porcelain. Details: A 20–16 mm reduction bush is supplied with a disc diameter of 105 mm.

 Shape		Type number	Dimension	Segment height	
	1A1R	639558	105×1×20	10	
		639559	115×1.2×22.23	10	
		639560	125×1.2×22.23	10	
		639634	180×1.4×22.23	10	
		676791	200×1.6×22.23	10	
		639635	230×1.6×22.23	10	



DCT dry cutting saw blades

for tiles & ceramics





Machinable materials: Ceramic tiles.

	Shape		Type number	Dimension	Segment height	
		1A1R	475975	100×1.6×22.23	7	
			475978	115×1.6×22.23	7	
			475980	125×1.6×22.23	7	
			475983	180×2×22.23	9	
			475986	230×2×22.23	9	

Accessories dry cutting saw blades

Sharpening plate for tiles





	11	Type number	Dimension
are.	SP6	662791	55×25×320
		34574956	320×55×320



Roofer's cutting wheel

for all common roofing materials

Type number

Type number









Shape

C6R 103283

 $230 \times 2.4 \times 22.23$

Dimension

Dimension

Segment height



Roofer's cutting wheel

for all common roofing materials





488	Maria Maria Maria Maria	-
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77	1

C3R	34485652	230×2.4×22.23

9

Segment height



DCCI Diamond cut-off wheel

for grey and spheroidal cast iron





DCCI diamond cut-off wheels from Tyrolit are the optimum tool for machining grey and spheroidal cast iron. These products combine a long lifetime with

maximum economic efficiency.



Shape UC3

Type number	Dimension	Segment height	
34551885	115×2.8×22.23	3	
34551886	125×3×22.23	3	
34551884	230×3×22.23	3	



DCCI Combi cutting and chamfering disc

for plastic pipes







UC3 34228075

Type number

Dimension 125×3×22.23

3

Segment height

Sharpening plate Accessories dry cutting saw blades

		Type number	Dimension
	SP1	497322	55×25×320
81		484627	160×30×320
		484672	320×55×320









Diamond cup wheels for angle grinders

Tyrolit diamond cup wheels enable quick and accurate grinding of uneven concrete, stone and floor pavement surfaces. In addition to their universal range of applications, high stock removal rates and a long lifetime are main characteristics of Tyrolit diamond cup wheels.

Service

- + Quick delivery
- + Available in all relevant diameters
- + Conventional dimensions on stock

Remarks / recommendations

- + Observe safety and user instructions
- + On request safety instructions may also be sent separately

DIAMOND CUP WHEELS 209

Application recommendation









Performance Level	Specification	Hard stone	Concrete	Abrasive materials	Universal	Pages
***	DGU Turbo				•	214
PREMIUM	DGU				•	215
**	DGU Single row				•	215
STANDARD	DGU Double row				•	215
	DGU Turbo				•	216
	DGU-T Continuous				•	216
	DGAB			•		216
	DGC		•			217
	DGH	•				217
	DGU-FAST CUT				•	217



DGU-Turbo Diamond cup wheels

for universal building materials | W-Segment

 Fine grinding surface pattern and clean shaping of corners and edges due to turbo style arranged segments.



+ Impressive performance and lifetime.

Quick dust removal.

Machinable materials: Concrete, natural stone and general building materials. Details: Turbo style arranged segments for a fine grinding surface pattern and shaping of corners and edges. Quick dust removal. A 22.23–16 mm reduction bush is supplied with a wheel diameter of 100 mm.



DGU-Turbo Diamond cup wheels for universal building materials | W-Segment





	Shape	Type number	Dimension	Segment height
Ha	STS-T	598061	100×20×22.23	5
		34179930	125×23×22.23	5
		34179971	180×32×22.23	5



DGU Diamond cup wheels

for universal building materials



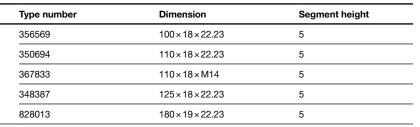


Machinable materials: Concrete, natural stone and general building materials. Details: With PU foam coating for quiet grinding and shaping

of corners and edges.









DGU Diamond cup wheels

for universal building materials | Single row

STS-S

Type number



Segment height



Machinable materials: Concrete, natural stone and general building materials. Details: Single row segments for high stock removal.

A 22.23–16 mm reduction bush is supplied.

Dimension





Shape

49	4333	100×18×22 23

100×18×22.23	5



DGU Diamond cup wheels

for universal building materials | Double row





Machinable materials: Concrete, natural stone and general building materials. Details: Double row segments for medium stock removal and long lifetime. A 22.23-16 mm reduction bush is supplied with wheel diameters of 100 and 110 mm.





STS-D

Type number	Dimension	Segment height
494339	100×18×22.23	5
494349	110×18×22.23	5
494361	125×18×22.23	5
494394	180×32×22.23	5

DGU-Turbo Diamond cup wheels

for universal building materials





Machinable materials: Concrete, natural stone and general building materials. Details: Turbo style arranged segments for a fine grinding surface pattern and shaping of corners and edges.

Quick dust removal. A 22.23–16 mm reduction bush is supplied with a wheel diameter of 100 mm.

Shape	Type number	Dimension	Segment height
STS-T	494342	100×18×22.23	5
	494365	125×20×22.23	5
	494391	180×32×22.23	5



DGU-T Diamond cup wheels for universal building materials | Continuous





Machinable materials: Concrete, natural stone and general building materials. Details: Turbo style arranged segments for exceptional surface finish

and high grinding power.

	Shape	Type number	Dimension	Segment height
	STS-TC 34247005 34247126 34247127	34247005	100×18.5×22.23	6
		34247126	115×18.5×22.23	6
		34247127	125×18.5×22.23	6
		34247128	180×18.5×22.23	6



DGAB Diamond cup wheels for abrasive materials | T-Segment





Machinable materials: Abrasive concrete, cellular concrete, floor pavement, plaster, pumice stone, etc.

Details: Grinding disc with T-segment for abrasive materials. Excellent grinding power.

	Shape	Type number	Dimension	Segment height
	STS-TS	34247129	100×21×22.23	5
		34247130	115×21×22.23	5
	•	34247151	125×21×22.23	5
		34247152	180×30.2×22.23	5



DGC Diamond cup wheels for concrete | T-Segment





Machinable materials: Concrete and general building materials. Details: Grinding disc with T-segment for universal use. Excellent grinding power.

	Shape	Type number	Dimension	Segment height
STS-TS	STS-TS	34247153	100×21×22.23	5
		34247154	115×21×22.23	5
		34247155	125×21×22.23	5
	34247156	180×30.2×22.23	5	



DGH Diamond cup wheels

for hardstone | T-Segment





Machinable materials: Natural stone, granite and hard building materials. Details: Grinding disc with T-segment for hard materials. Excellent grinding power.

	Shape	Type number	Dimension	Segment height
	STS-TS	34247157	100×21×22.23	5
		34247158	115×21×22.23	5
	•	34247159	125×21×22.23	5
		34247160	180×30.2×22.23	5



DGU-FAST CUT Diamond cup wheels

for universal building materials | L-Segment





Machinable materials: Concrete and general building materials. Details: Grinding disc with L-segment, with particularly large holes for better extraction, for universal use.

Fast Cut Version – very high stock removal rate.

Shape	Type number	Dimension	Segment height
34:	34247161	100×20.5×22.23	5
	34247162	115×20.5×22.23	5
	34247164	125×20.5×22.23	5
	34247165	180×30×22.23	5





DGU-PCD Diamond cup wheel

for coatings and glue residues | with protection segments





Removal of glue residues, plastic and resin based coatings (e.g. epoxy resin, acrylic, ...), thermoplastic coatings, mastic, on cementitious surfaces.

Details: Polycrystalline diamond (PCD) is an extremely hard material. Cup wheels with PCD segments can be used to remove tenacious materials and coatings. Aggressive performance and long lifetime. Protection segments for even and smooth grinding results.

	Shape	Type number	Dimension	Segment height
A	STS-S	34558007	125×22×22.23	4





DGU-PCD Diamond cup wheel

Type number

for coatings and glue residues





Removal of glue residues, plastic and resin based coatings (e.g. epoxy resin, acrylic, ...), thermoplastic coatings, mastic, on cementitious surfaces.

Details: Polycrystalline diamond (PCD) is an extremely hard material. Cup wheels with PCD segments can be used to remove tenacious materials and coatings. Aggressive performance and long lifetime.





<u>)</u>

STS-S 34558008

 $125\times22\times22.23$

Dimension

Segment height

MACHINES 214

Angle grinder AGE125

Blade diameter of 125 mm



The compact AGE125 angle grinder is useful for a wide range of applications and is a must-have for any craftsman, with its durable motor, high level of efficiency, and electronics with features such as a soft start, restart and overload protection. The anti-kickback feature

turns off the motor on the disc being blocked, ensuring safe operation. Effective cooling and extensive dust seal increase the lifetime of the angle grinder. In addition, the blade guard is tool-free adjustable and the slide switch is lockable.

Free hand

System & Accessories

Technical data

Max. Ø of saw blade	125 mm
Blade arbour	M14
Drive	
Drive / motor	Electric
Voltage / frequency	220-240 V/50-60 Hz
Motor power	900 W
No load speed	11,500/min

Length	300 mm	
Width	75 mm	
Height	105 mm	
Weight (without blade)	2 kg	
Cable length	4 m	

System & Accessories

Angle grinder AGE125	
11002625	Angle grinder AGE125/230 V
11006305	Cover plate for guard (cut-off grinding) Ø 125 mm
Tool recom	mendation
34425401	PREMIUM DCU Dry cutting saw blade
-	

Angle grinder AGE230

Blade diameter of 230 mm





Universal angle grinder Ø 230 mm for processing construction materials and metal



Robust, streamlined motor and transmission housing with vibration damping for easy handling



Soft vibration handle for reduced vibrations, can be mounted in three positions

The AGE230 is a handy, streamlined Ø 230 mm angle grinder with vibration damping and longer handle, incl. a soft inlay for secure grip, a soft start feature and a blade guard that can be adjusted without tools. The robust steel transmission and

a protected metal spindle bearing ensure reliability in use and a longer lifetime. As you would expect, this model has restart protection in case of power failure, a lock-on/off switch and a spindle lock.

Free hand

System & Accessories

Technical data

Cable length

Max. Ø of saw blade	230 mm
Blade arbour	M14
Drive	
Drive / motor	Electric
Voltage / frequency	220-240 V/50-60 Hz
Motor power	2,100 W
No load speed	6,500/min
Dimensions & weight	
Length	490 mm
Width	104 mm
Height	90 mm
Weight (without blade)	5.4 kg

System & Accessories

Angle grinder AGE230		
11002626 Angle grinder AGE230/230 V		
11006306 Cover plate for guard (cut-off grinding) Ø 230 mm		
Tool recom	nendation	

Wall chaser HCE150

Max. slot depth 45 mm





Supplied 3-blade spacer set for faster breakout through centre slot



Closed folding hood ensures optimum dust extraction



Ergonomic planer handle for convenient handling and precise cut guidance

The HCE150 wall chaser is the ideal machine for cutting grooves and ducts in concrete, sand-lime brick or masonry. The slot width can be adjusted in 1 mm steps in the range 7-46 mm and the depth of cut can be continuously adjusted up to 45 mm. The supplied 3-blade spacer set permits faster breakout through

a centre slot. An optional 4-blade arbour is available as an accessory. The ergonomic planer handle ensures convenient handling and precise cut guidance. Cleaner working with minimum dust is guaranteed by a closed folding hood and an integrated vacuum cleaner connection.

Free hand

System & accessories

Technical data

Wall chaser	HCE150
Nominal voltage/frequency	230 V / 50 Hz
Item no.	11003047
Blade diameter	150 mm
Max. slot depth	45 mm
Max. slot width	46 mm
Motor power	2.3 kW
Load speed	4300 rpm
No load speed	7500 rpm
Motor cooling	Air
Tool attachment Ø	22.2 mm
Operation	Hand-operated
Application	Dry

Design

Soft start	•
Thermal and overload cut-out	•
Depth adjustment without tools	•
Spacer set for 2 or 3 diamond blades	•
Vacuum cleaner connection	•

Dimensions & weight

Length	361 mm
Width	220 mm
Height	250 mm
Weight	6.1 kg

Accessories

11003044	Spacer set for 4 blades
11003045	Universal vacuum cleaner adapter

Handheld concrete grinder HGE125

Grinding width 125 mm





Fold-up protection cover for grinding right up to the edge



Speed control for optimum grinding speeds in every application



Parallel handle position for precise and balanced guidance

The HGE125 handheld concrete grinder is ideal for preparing surfaces, smoothing unevenness and removing coatings. The integrated speed control permits grinding of a wide range of construction materials and ensures optimum grinding speeds for every application. The fold-up front part of the protection cover allows

grinding right up to the edge of the working surface. The ergonomic position of the handles leads to a better grinding result. Cleaner working with minimum dust is guaranteed by a brush rim and an integrated vacuum cleaner connection.

Free hand

System & accessories

Technical data

Handheld concrete grinder	HGE125
Nominal voltage/frequency	230 V / 50 Hz
Item no.	11003046
Working width	125 mm
Motor power	1.5 kW
Speeds	6000-10000 rpm
Motor cooling	Air
Tool attachment Ø	22.2 mm
Operation	Hand-operated
Application	Dry

Design

Soft start	•
Speed control	•
Thermal and overload cut-out	•
Fold-up protection cover	•
Vacuum cleaner connection	•

Dimensions & weight

Length	180 mm
Width	276 mm
Height	250 mm
Weight	4.5 kg

Accessories

11003045	Universal vacuum cleaner adapter
11003045	Universal vacuum cleaner adapter







Hand- and ring saw blades

The leadership of Tyrolit is based on years of experience in the fields of production and application of hand saw blades. This allows us to provide innovative solutions for large scale projects and at the same time, our tools achieve efficient results in everyday use at construction sites.

Hand saw blades are especially suitable for openings and breaking through walls or ceilings with minor depths. Tyrolit ring saw blades convince with quick and simple handling and clean cutting edges. The outstanding cutting performance remains constant over the whole blade

lifetime. The range of Tyrolit products covers all common applications and machines (electrical, hydraulic, petrol driven).

Free han

Application recommendation

Operation only for wet cutting



Performance Level	Specification	Concrete	Pages
***	HSL TGD®	•	226
PREMIUM	RSL	•	226
	RSL-C	•	227
	RSL-FC	•	227
	RSM	•	227
★★ STANDARD	HSL-FC	•	226

Colour indication

Low Power / for hard, non-abrasive materials	
Medium Power / for soft, abrasive materials	







HSL Hand saw blade for concrete | in TGD®-Technology







Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 150 mm.

Details: Application in system with fuel operated, electric or hydraulic cutoff machines.

488	SHERRA
A A SA	THE SERVICE STREET



C77W

Type number	Dimension	Segment height
54902	405×2.8×25.4	10
732290	416×2.8×25.4	10





HSL-FAST CUT Hand saw blade for concrete





Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 150 mm.

Details: Application in system with fuel operated, electric or hydraulic cutoff machines.

Shape	Type number	Dimension	Segment height
C7W	34291707	350×4.2×25.4	10





RSL Ring saw blade for concrete | Ø 406 mm / 506 mm



Segment height

10

10



Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 400 mm (Ø 506 mm) / 300 mm (Ø 406 mm). Details: The ring saw blades have been optimised to work perfectly with

the Tyrolit Hydrostress machines. With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.





C1W

738471
738473

Type number

Dimension









Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 260 mm. Details: Application in system with fuel operated, electric or hydraulic ring saw machines.

With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.

 Shape	Type number	Dimension	Segment height
C1W	739886	366×4.2×288	10





RSL-C Ring saw blade for concrete | Ø 406 mm





Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 300 mm (Ø 406 mm). Details: The ring saw blades have been optimised to work perfectly with the Tyrolit Hydrostress

machines. With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.

	Shape	Type number	Dimension	Segment height
THE PARTY OF THE P	C1W	34506869	406×4.2×320	10
		34058668	406×3.9×326.78	10





RSL-FAST CUT Ring saw blade for concrete | Ø 306 mm / Ø 406 mm





Machinable materials: For fast cutting on reinforced or normal concrete with wall thicknesses of up to 300 mm (Ø 406 mm). Details: The ring saw blades have been optimised to work perfectly with the Tyrolit Hydrostress

machines. With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.

	Shape	Type number	Dimension	Segment height
IN THE PARTY OF	C1W	34249061	306×3.9×225.2	10
E	2	34258692	406×3.9×326.78	10
o E		34438701	406×3.9×320	10





RSM Ring saw blade for concrete | Ø 366 mm





Machinable materials: Usage on reinforced or normal concrete with wall thicknesses of up to 260 mm. Details: Application in system with fuel operated, electric or hydraulic ring saw machines.

With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.

Shape	Type number	Dimension	Segment height
C1W	739887	366×4.2×288	10





RSM / RSM-FC Ring saw blades for Husqvarna ring saws for concrete | Ø 425 mm | in TGD®-Technology







Machinable materials: Usage on reinforced or normal concrete. Details: For Husqvarna K7000 ring saws. With every replacement blade the wear plate is included and should also be replaced with each ring saw blade.

Shape		Type number	Dimension	Segment height	Details
	C1W	34556651	425×3.9×337.9	10	FAST CUT Version
		34556652	425×3.9×337.9	10	



Hand saw HBE400

Cutting depth up to 150 mm





405 mm saw blade with cutting depth up to 150 mm and flush cutting function with optional accessories

230



3.2 kW electric motor with fully integrated electronics



Integrated dust extraction connection for dust-free, clean working

The HBE400 is a 3.2 kW hand-held saw for cutting depths up to 150 mm. In combination with our accessories kit, this hand-held saw is excellently suited to flush cutting.

This model can be used for both wet and dry applications and its integrated dust extraction connection enables clean working. The compact design, low weight and detachable guide rollers guarantee ease of handling and machine guidance for the user. The 230 V electric drive enables flexible working indoors and outdoors.

Free hand

System & Accessories

Technical data

Weight (without blade)

Saw blade	
Max. cutting depth	150 mm
Max. saw blade Ø	405 mm
Saw blade uptake	25.4 mm
Drive	
Drive / motor	Electric
Voltage / frequency	230 V / 50–60 Hz
Power	3.2 kW
Dimensions & Weight	
Length	735 mm
Width	259 mm
Height	365 mm

9.1 kg

System & Accessories

Hand saw HBE400				
10991700	Hand saw HBE400 / 230 V			
Accessories				
10998741	Flush cut kit (Hole pattern 7M243)			
Tool recommer	ndation			
34462050	PREMIUM DCU TGD® Dry cutting saw blade			



Ring saw HRE410

Depth of cut up to 300 mm





Ideal cutting performance due to a 6.5 kW P2® motor in conjunction with Tyrolit ring saw blades



Intelligent ergonomics – handle can be rotated 90° for horizontal cuts



Modular use with WSE1621 wall saw system or electric control unit PPE6

The HRE410 is an electric hand saw for wall and floor cuts to a depth of 300 mm. The ring saw is an ideal supplement to the WSE1621 wall saw system, enabling work without overcuts and therefore provides

a better alternative to corner drilling or diamond chain saws. The combination of a powerful 6.5 kW P2® motor and Tyrolit ring saw blades ensures exceptional cutting performance – for fast, precise

work. The intelligent ergonomics are another feature of this machine; the rear and front handle can be adjusted to enable an ideal position for cutting with less fatigue.

System & Accessories



Technical data

Saw blade		
Max. depth of cut	300 mm	
Max. ring saw blade Ø	410 mm	

Drive

High-frequency motor	
Power	6.5 kW
Speed	1938 rpm
Cooling	Water

Design
Modular use with WSE1621
P2® high-frequency technology
Adjustable, ergonomic handles
Front handle for left- and right-handed users
Rear handle can be rotated 90°
Water intake can be controlled directly on handle
IP 55 protection class
Overload and excess temperature display

Dimensions & weight

Length	505 mm
Width	320 mm
Height	520 mm
Weight	14.5 kg

System & Accessories

Ring saw HRE410/Electric control WSE1621			
10999300	Ring saw HRE410		
11002700	Electric control WSE1621 400V	_	
11002643	Transport case HRE410		

Ring saw HRE410/Electric control PPE6

ning saw nne4	hilly saw fine410/Electric control PPE6				
10999300	Ring saw HRE410				
11000500	Electric control PPE6 400V 10A IP65 12.5kg				
11002643	Transport case HRE410				
10998110	Water hose kit 8 m				
34438701	Ring saw blade RSL-FC (C1W 406x3.9x320)				
34506869	Ring saw blade RSL (C1W 406x4.2x320)				
11002010	Drive wheel				







Table sawing

Information	236
Table saw blades	238
Machines	242



Diamond saw blades for table saws

Tyrolit table saw blades impress with an excellent cutting performance and a long lifetime. They are optimised for the relevant material or application.

Tyrolit table saw blades are developed to work perfectly with Tyrolit Hydrostress machines and therefore

meet all cutting work challenges and deliver the best results.

Application recommendation













Performance Level	Specification	Universal	Hard stone	Engineering bricks	Abrasive materials	Soft stone	Tiles/Fine stoneware	Pages
***	TSU	•						236
PREMIUM	TSU-SILENT	•						237
	TSH		•					237
	TSH-SILENT		•					237
	F40				•			238
	TSS10			•				238
	TSM					•		238
	DCT						•	239
	DCP		,				•	239

Service

- + Quick delivery
- + Available in all relevant diameters
- + All relevant dimensions on stock
- Designed to perfectly harmonise with Tyrolit Hydrostress machines
- + Reduction bushes for various machine types

Remarks / Recommendations

- + Please observe the safety and user instructions
- On request safety instructions may also be sent separately
- + Maximum working speed 63 m/s
- Tools only to be used for wet-cutting (exceptions are explicitly stated)



TSU Table saw blade

for universal building materials

+ Universal use

for various building materials, such as clay brick, concrete, sand-lime brick, etc.



+ Broad product range.

 Maximum performance and lifetime.

Materials able to be machined: Cellular concrete, sand-lime brick, pumice stone, clay brick, etc. Details: 35–30 mm and 30–25.4 mm reduction bushes are included with disc diameters up to 550 mm. A 60–55 mm reduction bush is supplied with disc diameters of 625 mm and upwards.



TSU Table saw blade for universal building materials





	Shape		Type number	Dimension	Segment height
		C2W	34180849	250×2.2×35	10
			34180294	300×2.4×35	10
			34180293	350×2.8×35	10
			34180291	400×3.2×35	10
			34180270	450×3.2×35	10
			34218744	500×3.6×35	10
			34180268	550×3.6×35	10
		C1W	34180264	600×3.6×25.4	10
	2		34180265	600×3.6×60	10
			34180263	625×3.6×60/55	10
			34171018	650×3.9×60/55	10
			34243555	650×3.9×60/25.4	10

Shape	Type number	Dimension	
1 2.	34171019	700×3.9×60/55	
2	34339679	750 × 3.9 × 60/55	
	34171020	900 × 4.8 × 60/55	
			_

34171031



TSU-SILENT Table saw blade

for universal building materials



Segment height

10 10

10



Materials able to be machined: Cellular concrete, sand-lime brick, pumice stone, clay brick, etc. Reduces noise by up to 10 dB.

Details: 35-30 mm and 30-25.4 mm reduction bushes are included with disc diameters up to 550 mm. A 60-55 mm reduction bush is supplied with disc diameters of 625 mm and upwards.



Shape		Type number	Dimension	Segment height
	C2GW	34180292	350×2.8×35	10
3		34485805	400×3.2×35	10
	C1GW	34181275	625×3.6×60	10
		34180295	700×3.9×60/55	10
		34305288	900 × 4.8 × 60/55	10

1000 × 4.8 × 60/55



TSH Table saw blade

for hardstone





Materials able to be machined: Granite, gneiss, hard sand-lime brick, hard clay brick.

Details: 35–30 mm and 30–25.4 mm reduction bushes are supplied.







Type number	Dimension	Segment height
34277672	250×2.2×35	10
34221327	300×2.8×35	14
34221325	350×2.8×35	14
34495775	400×3.2×35	14



TSH-SILENT Table saw blade for hardstone

C2G





Materials able to be machined: Granite, gneiss, hard sand-lime brick, hard clay brick. Reduces noise by up to 10 dB.

Details: 35-30 mm and 30-25.4 mm reduction bushes are supplied.

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C HARRIMEN.
The second second



Type number	Dimension	Segment height
34221324	300×2.8×35	14
34097755	350×2.8×35	14



F40 Table saw blade for abrasive materials





Materials able to be machined: Type F40 is designed primarily for refractory cutting.

	Shape	Type number	Dimension	Segment height
A STATE OF THE PARTY OF THE PAR	C2W	817603	350×2.8×25.4	7
7		817607	400×3.2×25.4	7
		547136	500×3.6×25.4	7



TSS10 Table saw blade for engineering bricks





Materials able to be machined: Type TSS10 has been specially designed for the machining of engineering bricks (e.g. Stradalit).

Details: 35–30 mm and 30–25.4 mm reduction bushes are supplied.

	Shape	Type number	Dimension	Segment height
670	C1	894258	350×2.8×35	9



TSM Table saw blade for marble





Materials able to be machined: Soft stone, such as marble and sand-lime brick. Details: 35–30 mm and 30–25.4 mm reduction bushes are supplied.

	Shape	Type number	Dimension	Segment height
	C2	5679	250×2.2×35	7
	2	5684	300×2.4×35	7
		5685	350×2.8×35	7



DCP Table saw blade for tiles and fine stoneware





Materials able to be machined: especially for hard materials and fine stoneware, ceramic tiles, porcelain stoneware and kitchen counter tops.

35–30 mm and 30–25.4 mm reduction bushes are supplied.

	Shape		Type number	Dimension	Segment height
No. of Concession, Name of Street, or other Persons, Name of Street, or ot		1A1R	34553442	250×1.8×35	10
(\bigcirc)			34553443	350×2.5×35	10



DCT Table saw blade for tiles and ceramic materials



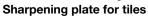


 $\label{thm:matterials} \mbox{Materials able to be machined: Ceramic tiles, porcelain, terrazzo slabs.}$

Details: ultra-thin saw blades with excellent properties. 35–30 mm and 30–25.4 mm reduction bushes are supplied.

	Shape	Type number	Dimension	Segment height
	1A1R	639566	180×1.4×35	10
		701934	200×1.6×35	10
		639568	230×1.6×35	10
		639569	250×1.6×35	10
		639570	300×2×35	10
		639571	350×2×35	10

Accessories dry cutting saw blades







		Type number	Dimension	
aru	SP6	662791	55×25×320	
		34574956	320×55×320	

Cutting depth up to 60 mm





Innovative telescopic system makes long cuts possible



Additional deployment options due to cap cutting function with adjustable cutting depth



Precise angle and mitre cutting using included stops

The TTE250 is a portable professional tile saw that combines large cutting length with small overall dimensions. Numerous settings and application options ensure maximum flexibility. The saw is easy to clean thanks to the detachable water tray made from high-quality and robust plastic.

Compact design, lightweight construction and an optional foldable table make it easy to transport and position on a job site. The fine-tuning between machine and diamond tool as an integrated system guarantees optimal cutting performance.

System & Accessories

Technical data

Tile saw TTE250

Dimensions & Weight

Length

Width

Height

Weight

Type no.	10983906	
Saw blade		
Max. cutting depth	60 mm	
Max. saw blade Ø	250 mm	
Cutting length	730 mm	
Saw blade speed	3420 rpm	
Saw blade holder Ø	25.4 mm	
Drive		
Drive / motor	Electric	
Motor power	1.1 kW	
Voltage / frequency	230 V / 50 Hz	
Motor cooling	Air	
Saw blade drive	Direct	
Application	Wet	
Design		
Infinitely adjustable cutting depths	•	
Angle cutting function (angle stop)	•	
Mitre cutting function (mitre stop)	•	
Cap cutting function	•	
Included table extension	•	

900 mm

600 mm

500 mm

26 kg

System & Accessories

Accessories		
11002433	Foldable saw table	
10985921	Table extension	
10988374	Mitre stop (jolly table) for 600 mm tiles	

Tile saw TRE250

Cutting depth up to 60 mm





Cutting length up to 1 m for cutting large tiles



Clean cuts thanks to precise saw head guide and robust design



Safe and easy transport thanks to folding feet and transport wheels

The TRE250 tile saw enables the cutting of various tile sizes and types to a cutting length of 1 m. A range of adjustment and application options ensure maximum flexibility. The

robust design and precise saw head guide guarantee a clean cut. Transport wheels and folding table feet facilitate transport and position at the location of use.

System & Accessories

Technical data

Saw blade	
Max. cutting depth	60 mm
Max. saw blade Ø	250 mm
Cutting length	940 mm (1 050 mm)*
Saw blade speed	2 800 rpm
Saw blade holder Ø	25.4 mm
* Plunge cut	

Drive

Drive / motor	Electric
Output	1.3 kW
Standard voltage / frequency	230 V / 50 Hz
Optional voltage / frequency	110 V / 60 Hz
Engine cooling	Air cooling
Saw blade drive	Direct

Design

Infinitely adjustable cutting depths
Angle cutting function (angle stop)
Mitre cutting function
Cap cutting function
Electric water pump
Folding legs

Dimensions & Weight

Length	1 375 mm
Width	740 mm
Height	1 275 mm
Weight	79 kg

System & Accessories

Tile saw TRE250)
10989500	Tile saw TRE250 / 230 V
10989100	Tile saw TRE250 / 110 V
Accessories	
10995459	Side splash quard

Parallel guide

Tool recommendation

10995489

639569	PREMIUM DCT Table saw blade

Masonry saw CSE350D

Cutting depth up to 125 mm





Versatility: infinitely adjustable cutting depths

246



Efficient dust extraction directly by the saw blade



Foldable saw table is available as an accessory

The CSE350D is a professional dry masonry saw that is particularly suitable for chop cuts thanks to the variable cutting depth. One of the highlights of this saw is its innovative dust extraction system, that collects dust directly by the saw blade and thus ensures clean working environment. Numerous settings

and application options ensure maximum flexibility. Compact design, lightweight construction and an optional foldable table make it easy to transport and position on a job site. The fine-tuning between machine and diamond tool as an integrated system guarantees optimal cutting performance.

System & Accessories

Technical data

Tile saw CSE350D		
Type no.	11002435	
Saw blade		
Max. cutting depth	125 mm	
Max. saw blade Ø	350 mm	
Cutting length	400 mm	
Saw blade speed	3600 rpm	
Saw blade holder Ø	25.4 mm	
Drive		

Drive / motor	Electric
Motor power	2.2 kW
Voltage / frequency	230 V / 50 Hz
Motor cooling	Air
Saw blade drive	Direct
Application	Dry / wet (optional)

Design

Cap cutting function	•
Infinitely adjustable cutting depths	•
Angle cutting function (angle stop)	•
Built-in dust extraction	•
Vacuum cleaner connection	•

Dimensions & Weight

Length	865 mm
Width	510 mm
Height	510 mm
Weight	40 kg

System & Accessories

Accessories	
11002433	Foldable saw table
11002434	Water hose kit

Masonry saw TBE400

Cutting depth up to 125 mm





Swivelling saw head enables 45° mitre cuts



Folding feet, transport wheels and carrying handles ensure total manoeuvrability at the location of use



Angle stop provided for cuts of 30° to 90°

The TBE400 table saw offers an uncompromising price-performance ratio as well as high flexibility through numerous settings and application options. A sturdy saw table with antislip support guarantees clean cuts. The swivelling saw head allows mitre

cuts to be made with ease. Transport wheels and folding table feet facilitate transport and position at the location of use.

System & Accessories

Technical data

Saw blade	
Max. cutting depth	125 mm
Max. saw blade Ø	400 mm
Cutting length	600 mm
Saw blade speed	2 800 rpm
Saw blade arbour Ø	25.4 mm

Drive

Drive / motor	Electric
Power	2.2 kW
Voltage / standard frequency	230 V / 50 Hz
Motor cooling	Air cooling
Saw blade drive	Direct

Design

Design.
Continuously variable cutting depth
Angle cutting function (angle stop)
Mitre cutting function (swivelling saw head)
Cap cutting function
Water tank made of powder-coated steel
Easy to replace electric water pump
Folding feet and transport handles

Dimensions & weight

Length	1 210 mm
Width	655 mm
Height	1 285 mm
Weight	86 kg

System & Accessories

Masonry saw TBE400				
10998400 Masonry saw TBE400 / 230 V				
Tool recommendation				
34180291	PREMIUM TSU Table saw blade	_		

Masonry saw TME700

Cutting depth up to 270 mm

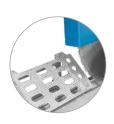




Removable water tank for easier cleaning



Sturdy, balanced transport hook for easy crane transport



Precise mitre cutting thanks to mitre stop

The TME700 convinces through maximum stability and robustness. The precise stainless-steel saw table guide guarantees a clean cut. Construction-site suitable leading pulleys, forklift guides and a crane hook ensure trouble-free transport.

The anti-contamination positioning of the water pump reduces servicing requirements to a minimum and ensures permanent tool cooling. The intelligent blade guard construction enables quick and easy blade installation.

System & Accessories

Technical data

Saw blade	
Max. cutting depth	270 mm
Max. saw blade Ø	700 mm
Cutting length	600 mm
Saw blade speed	1 380 rpm
Saw blade holder Ø	60 mm
Carrier Ø	11.5 mm
Reference circle Ø	120 mm

Drive

Drive / motor	Electric
Output	5.5 kW
Standard voltage / frequency	400 V / 50 Hz
Engine cooling	Air cooling
Saw blade drive	Direct

Design

Infinitely adjustable cutting depths
Angle cutting function (angle stop)
Mitre cutting function (swiveling saw head)
Transport hook and fork lift guides
Pull-out water tank
Electric water pump

Dimensions & Weight

Length	1 470 mm
Width	910 mm
Height	1 350 mm
Weight	220 kg

System & Accessories

Masonry saw TME700		
10989600	Masonry saw TME700 / 400 V	
Accessories		
10978735	Mitre stop (Jolly table)	
Tool recommendation	n	
34171019	PREMIUM TSU Table saw blade	

Masonry saw TME1000

Cutting depth up to 380 mm





Large cutting depths to 380 mm possible (with saw blade \varnothing 1 000 mm)



Precise mitre cutting due to mitre stop



Fork lift guides for easy and secure transport

The TME1000 convinces through maximum stability and robustness. The precise stainless-steel saw table guide guarantees a clean cut. Construction-site suitable leading pulleys, forklift guides and a crane hook ensure trouble-free transport.

The intelligent blade guard construction enables quick and easy blade installation. Servicing requirements are reduced to a minimum due to low-maintenance saw blade drive via a transmission.

System & Accessories

Technical data

Saw blade	
Max. cutting depth	380 mm
Max. saw blade Ø	1 000 mm
Cutting length	660 mm
Saw blade speed	910 rpm
Saw blade holder Ø	60 mm
Carrier Ø	11.5 mm
Reference circle Ø	120 mm

Drive

Drive / motor	Electric
Output	7.5 kW
Standard voltage / frequency	400 V / 50 Hz
Engine cooling	Air cooling
Saw blade drive	Via gears

Design

Infinitely adjustable cutting depths
Angle cutting function (angle stop)
Mitre cutting function (optional mitre stop)
Transport hook and fork lift guides
Pull-out water tank
Electric water pump

Dimensions & Weight

Length	1 800 mm
Width	1 030 mm
Height	1 500 mm
Weight	324 kg

System & Accessories

Masonry saw IME1000		
10989800	Masonry saw TME1000 / 400 V	
Accessories		
10978735	Mitre stop (Jolly table)	
Tool recommend	lation	
34171031	PREMIUM TSU Table saw blade	

Cellular concrete band saw TBS510

Cutting height up to 510 mm





Fast, simple saw band replacement thanks to quick-release fastener



Automatic saw band shutdown ensures no unnecessary load on the saw band



Constant and optimum saw band tension for excellent cutting accuracy and long life time

The TBS510 cellular concrete band saw is designed for the machining of cellular concrete and all kinds of bricks. The ideally sized saw band rollers guarantee durability and the automatic saw band tensioning system enables consistent band tension for exceptional cutting

accuracy and reduced risk of fracture on the saw band. A particular feature is the low need for maintenance ensured due to the direct drive of the saw band wheels. Cuttings are removed freely thanks to the large opening in the lower saw roller box.

sawing

System & Accessories

Technical data

Cutting height	510 mm
Cutting length	700 mm
Saw band length	3 750 mm
Saw rollers Ø	500 mm
Bar / saw band outlet	490 mm
Max. load bearing capacity of saw bench	50 kg

Drive

Motor	Electric
Power	1.5 kW / 230 V
Current consumption	12.5 A

Dimensions & weight

Max. saw bench dimensions	920 / 710 mm	
Length	1 080 mm	
Width	750 mm	
Height	1 840 mm	
Weight	173 kg	

System & Accessories

Cellular concrete band saw TBS510		
11000101 Cellular concrete band saw / 230 V, incl. saw ba		
Tool recommer	ndation	
34453058	HM saw band, length 3,750 x 27 mm, 3 teeth/inch	





Other

Filter presses	258
Pressing and crushing	260
Notes	267



Filter press SPP400

Cake volume 2.4 litres





Clear, user-friendly control panel



Filter unit



Suction pump

The SPP400 filter press was specially developed for small construction sites and, due to its compact design, is the most mobile and easiest to use filter press on the market. Thanks to its low weight, patented air cushion

technology and trolley chassis, oneman operation is no problem.

With this filter press, Tyrolit enables concrete and stone slurry to be disposed of in an expert and environmentally friendly way. The recycled water can be discharged into the sewers or reused without problem, and the residues (cakes) in the filter can be disposed of at low cost as building rubble.

System & Accessories

Technical data

Filter press SPP400	
Brief description	Mobile solution for temporary construction sites
Operation	Compressed air
Required pressure	250 I / 8 bar
Recycling capacity	400–600 l/hr.
Cake volume	2.41
Dimensions and weight	
Length	600 mm
Width	630 mm
Height	950 mm
Weight 79 kg	
Recommended compressor	
Capacity	340 I/min
Supply pressure	8 bar
Revolutions	1450 rpm

Other versions

Filter press SPP600		
Brief description	For continuous mobile or stationary use on construction sites	
Operation	Compressed air	
Required pressure	250 I / 6 bar	
Recycling capacity	400–600 l/hr.	
Cake volume	6.4	

Dimensions and weight

Length	1 200 mm
Width	800 mm
Height	1 620 mm
Weight	320 kg

Recommended compressor

Capacity	340 I/min
Supply pressure	10 bar
Revolutions	1 450 rpm

Other versions

Filter press SPP1200	
Brief description	High filter capacity for industrial use on large construction sites, in concrete plants and natural stone companies
Operation	Compressed air
Required pressure	500 I / 7 bar
Recycling capacity/hr.	2 000 l/hr. – 160 kg solids
Recycling capacity/cycle	400 l/hr. – 32 kg solids
Cake volume	30 I
Dimensions and weight Length	1 200 mm
Width	800 mm
Height	1 600 mm
Weight	520 kg
Recommended compressor	
Capacity	500 I/min
Supply pressure	8 bar

System & Accessories

Filter presses	
10998274	SPP400
10998275	SPP600
10998276	SPP1200



Press tool CP-110/BTH350

Pressing force of 110 and 260 tons



Tyrolit pressing tools enable controlled demolition without water, noise, dust or vibrations.

System & Accessories

Technical data

CP-110	BTH350
108 tons	260 tons
3	2
24 mm	50 mm
130 mm	200 mm
110 mm	Not recommended
15 kg	36 kg
2 off (short/straight)	2 off (long/curved)
Screw version	
	108 tons 3 24 mm 130 mm 110 mm 15 kg 2 off (short/straight)

System & Accessories

970303

971383

970271

978272

CP-110	
975756	Burster head CP-110 with screw connection
BTH350	
10986983	Burster head BTH350P
Under die beee	
Hydraulic hose	
975604	HP-hose 5 m screwed
975608	Low pressure hose 5 m
Concrete press	s system accessories
973886	Male coupling for LP-hose
979401	Cap Ø 20 mm LP-hose
970285	Double fitting for HP-hose
980397	Cup 1/4" HP-hose
970301	HP-pipe short straight CP/SP

HP-pipe long straight CP/SP

Pressure plate CP-110 250 mm

HP-pipe long bended SP

Pressure plate

Drive AU

Working pressure up to 2 000 bar





User-friendly thanks to clear inspection and control panel



Accessories: Distributor head for 8 pressing tools



Two separately adjustable outputs for controlled pressing work

Suitable for pressing tools CP110 and BTH350. The high-pressure drive generates a pressing force of up to 2 100 tonnes.

System & Accessories

Technical data

Hydraulics	
Press force	0.5 I/min at 2 000 bar
Low pressure	2.4 I/min at 150 bar
Booster pressure	14.4 I/min at 80 bar
Oil tank capacity	13 litres

Motor

Electric motor	Air-cooled
Voltage	200/230/380/400/460 V
Current (400 V / 50 Hz)	10 A
Frequency	50/60 Hz
Output	2.2 kW

Connections

High pressure	2 pcs. (optionally 8 pcs.)
Low pressure	4 pcs. (optionally 8 pcs.)

Dimensions & Weight

Length	750 mm	
Width	560 mm	
Height	755 mm	
Weight	127 kg	

System & Accessories

Drive unit AU	
975754*	High pressure drive unit AU 400/50 EU
975761	Tool box

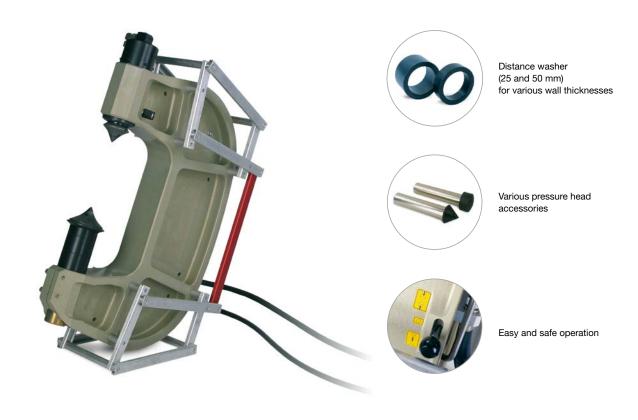
Accessories

973071	Elplug CEE 16/5 pol.
974045	4-way HP adaptor unit
960827	2 way inlet connection
970300	Adaptor M24-G1/4" for SP
974053	Return nipple complete CP/SP
974054	Screw nipple complete CP/SP
974050	Screwing set CP/SP

^{*} Different voltage and frequency types are available upon request.

Crusher BZ

For wall thicknesses of 120 to 300 mm



The crusher for controlled demolition without water, noise, dust or vibrations. The weight-optimised high-strength aluminium body can be comfortably operated by 2 persons.

System & Accessories

Technical data

Crusher BZ

Crushing force	30 tons	
Wall thicknesses	120–300 mm	
Dimensions & Weight		
Length	530 mm	
Width	290 mm	
Height	910 mm	
Weight	47 kg	

System & Accessories

Crusher BZ

975197	Crusher BZ
975728 Tool box BZ	
Accessories	
977522	Steel point BZ
974203	Special head BZ for stair removal
974204	Pressure head BZ for thickness <150 mm
970632	Distance washer 50 mm
970630	Distance washer 25 mm

Drive BW-2

Working pressure up to 750 bar





Easy transport due to detachable motor

Suitable for crusher BZ. The small, handy and lightweight drive with removable main motor.

Technical data

Hydraulics	
Hydraulic power	7.4 I/min at 750 bar
Oil cooling	Oil/water heat exchanger
Oil tank capacity	6 litres

Motor

Motor	Water-cooled electric motor
Voltage	200/230/380/400/460 V
Current (400 V)	16 A
Frequency	50/60 Hz
Output	10 kW

Dimensions & Weight

Length	800 mm
Width	510 mm

Height	1,050 mm
Weight with motor	64 kg
Weight without motor	34 kg

System & Accessories

Drive unit Dw-	2
975698*	High-pressure drive BW-2 400/50 EU
Accessories	
973071	Elplug CEE 16/5 pol.

* Different voltage and frequency types are available upon request.



Safety

Safety and the brand Tyrolit

Our aim was and is to make our products even safer for our users:

Through our work as the founder member of the "Organisation for the Safety of Abrasives" (oSa®), through close cooperation with the safety authorities and through practical communication with our users all over the world.

For safe working with grinding tools, it is necessary that

machine manufacturer
abrasive manufacturer and

operator

contribute their part in equal measure. Tyrolit guarantees that the tools meet the requirements of the oSa® and the European standards. The CE marking of our machines guarantees the complete compliance with the applicable EU safety requirements.

Tyrolit recommends not to use grinding tools, which do not have the symbols oSa®, EN13236 (diamond tools), EN12413 (cutting and grinding wheels) or EN13743 (flap discs).

Assembly / repair

Diamond tools must be visually inspected for cracks or other possible damage before mounting.

Don't use damaged diamond tools!

The dimension of the diamond tool must correspond to the information on the machine and shouldn't exceed those.

Make sure that the maximum operating speed (RPM) of the tool is not exceeded.

Please note when mounting, that the arrow on the diamond tool corresponds with the direction of rotation of the machine.

Make sure the bore of the diamond tool fits the machine spindle properly – the bore must not be manipulated.

Make sure that the machine spindle is clean and intact. An out of round condition will cause damage to the blade and the saw.

Flanges should be clean, flat, of equal size and of the proper type for the diamond tool. Don't use damaged flanges.

The diamond tool must be properly mounted, rotate freely and the flanges must be tightended properly.

Never force a wheel onto the machine.

Only use machines with suitable blade guards.

Disconnect the machine from its power supply before mounting or removing a diamond tool.

Have your machine repaired solely by qualified personnel using original spare parts.



Application

Avoid unintentional starting of the machine. Make sure that the machine is switched off before connecting to power supply.

Secure the workpiece to prevent accidental slipping.

Support plates or large workpieces in order to reduce the risk of wheel pinching and kickback.

Large workpieces tend to sag under their own weight.

Always wear personal safety equipement and eye protection. Wearing personal safety equipement, such as gloves, non-slip safety shoes, helmet and ear protection, always depending on nature and purpose of the tool, may reduce the risk of injury.

Ensure adequate ventilation and protective measures that correspond

to the material to be machined when working with cutting and rough grinding wheels.

Maintain a firm grip on the machine and keep balance at all times. Bring your body into a position where you can intercept kickback forces.

Do not position your head in line with the rotating wheel. Do not position your body in the area in which the machine will move in case of a kickback.

If the cutting wheel gets jamed or when interrupting a cut for any reason, turn off the machine and hold the machine motionless until the wheel comes to a complete stop.

Never attempt to remove the wheel from the cut while the wheel is in motion otherwise kickback may occur.

Do not restart the cutting operation

in the workpiece. Let the wheel reach full speed before you re-enter the cut.

After turning off the machine, allow the wheel to come to rest naturally. Never use an "artificial" brake such as soil, wood pallets or shoes and never lay the machine down before the wheel has come to rest. The rotating wheel may grab the surface.

For rotating grinding tools with diamond or boron nitride, the maximum permissible peripheral speeds according to EN13236 must be observed. Information on the maximum permissible speeds can be found in the laser signature of your diamond saw blade, as well as on request.

For recommended speeds for wet drilling, see chapter wet drill bits page 19.

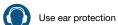
Safety information

Use eve protection



Use gloves







Use dust mask



Personal safety



Pay attention to the safety recommendations



Only permitted for wet grinding



For dry applications



Not permitted for wet grinding



Do not use damaged wheels



Not permitted for side grinding



No freehand work

Trouble-shooting **Wet core drill**

1. Excessive wear of diamond segments

- Insufficient coolant supply. Adjust the water supply and/or check the water lines.
- The operating speed of the core drill is too low. Increase the RPM (see RPM recommendations).
- The engine power is too high.
 Match the motor power to the drilling diameter.
- The machine is vibrating. Fix the drill rig and/or check the general state of the machine (e.g. bearings and rollers).
- The selected core drill may not be suitable for the material being drilled, or the material is too abrasive. Use a harder specification (e.g. CDL - CDM).

2. Excessive wear of the steel tube

- The machine is vibrating. Fix the drill rig and/or check the general state of the machine (e.g. bearings and rollers).
- The core drill is warped / is not running true.
- The core drill is not fixed properly.
 Check if the core drill is aligned with the motor spindle.
- There are remains in the hole, which have not been removed by the coolant. Increase the coolant supply temporarily.
- You are drilling in loose material (e.g. gravel).

3. Broken segments

- In case of brazed segments, a short interruption of the cooling can lead to overheating and thus to a destruction of the soldered joint.
- The core drill has struck multiple times against reinforcements or fragments. Remove all loose steel and segment parts before introducing a new core drill.
- The core drill is cutting into loose reinforcement. Reduce the RPM when drilling reinforcements in order to avoid damage to the core drill.

4. Drill bit does not drill Segments are overloaded

Flat segment surface, possible deformation of the segments, high number of pull-outs (>50 %), drill chatters

- The operating speed is too low. Increase the RPM.
- The grinding pressure is too high. Reduce the pressure.
- The material may be too soft and abrasive for the used specification.
 Use a harder specification (e.g. CDL CDM).

5. Drill bit does not drill Segments are underchallenged

Smooth segment surface, polished diamonds (shining, no sharp edges)

The diamond segments are smooth (polished).

- Re-sharpen the drill bit by drilling into soft, abrasive material or use a Tyrolit sharpening plate.
- The operating speed is too high. Reduce the RPM.
- The grinding pressure is too low. Increase the pressure.
- The engine power is too low.

 Match the motor power to the drilling diameter.
- Excessive coolant supply, only clear water is coming out of the drill hole (no slurry). Reduce the coolant supply and check the consistency (should be milky/cloudy).
- The material may be too hard for the used specification. Use a softer specification (e.g. CDL - CDM).

6. The core drill is jammed

- Debris is blocked between the core and the tube wall (steel, pieces of material). Remove the drill rig and, using a wrench, turn the core drill alternately in both directions until it can be removed. Take the debris out of the drill hole before introducing a new core drill.
- The drill rig was not fixed correctly and has moved during drilling. Drill rig and core drill are no longer aligned. Align and re-fix the drill rig.



Trouble-shooting **Diamond saw blade**

1. Excessive wear

- The saw blade is not suitable for the material being cut. Use a harder specification.
- Insufficient water supply. Adjust the water supply and/or check the water lines.
- The blade is pounding, which accelerates the wearing. The reasons could be poor bearings, a worn spindle shaft or the use of a too hard specification for the material being cut. Check the state of the machine or use a softer specification.
- The operating speed (RPM) is too low. Use the correct RPM for the diameter of the blade (see RPM recommendations).

2. Undercutting

Undercutting is a condition in which the steel center wears faster than the diamond segment, especially in the areas where the segment and core are joined. This is caused by highly abrasive material grinding against the blade during the sawing operation. Finally this can lead to segment loss.

- Be sure to have sufficient water supply. Only with sufficient water the abrasive grinding slurry will be transported out of the contact zone and will thus reduce the undercutting effect.
- Do not cut into the sub base of the pavement (lose gravel or sand). The loose material scrubs strongly on the body and tips it below the segments.

Caution! For safety reasons, do not use the saw blade any longer!

3. The blade does not cut

- The saw blade is too hard for the material being cut. Check if the specification is appropriate. A glazed blade can be sharpened by cutting into soft, abrasive material.
- The output power of the machine is insufficient to permit the blade to cut properly. Make sure that the specification is appropriate for the machine power and the material being cut. Repeatedly check the tension of the V-belt in order to guarantee an optimal transmission of power.
- The speed is too high. To reduceThe speed. Should theSpeed can not be changedcan perform the cut inseveral deliveries.
- The blade is not mounted correctly. Look for the correct oneDirection of the saw (direction of rotation arrow).

4. Overheating

Overheating may lead to several problems like loss of core tension, cracks in the steel core and segment loss (in case of brazed segments). Overheating can be identified by a discoloration (blue and/or black oxidation) of the blade or the segments.

- Make sure that wet-cutting saws have a sufficient water supply.
 Check the water lines and make sure flow is adequate on both sides of blade.
- An excessive cutting pressure leads to overheating of dry-cutting tools. Use several passes of 2 to 5 cm deep for cutting solid materials

On a regular basis, release the pressure on the diamond blade and allow it to rotate freely for cooling in the air. Do not use excessive pressure – the weight of the machine is sufficient.

5. Loss of blade segment

- The machine was not held firmly or the material was not fixed, which caused the blade to twist or jam in the cut. Secure the material firmly while cutting and and maintain a firm grip on the machine.
- The blade is too hard for the material being cut which causes the blade to chatter. Use a softer specification.
- The blade has been undercut.

 Make sure that there is sufficient water supply and do not cut into the base layer of the pavement (gravel).
- In case of brazed segments, a short interruption of the cooling can lead to overheating and thus to a destruction of the soldered joint.
- The saw has not been mounted correctly and starts to chatter.

Caution! For safety reasons, do not use the saw blade any longer!

6. Cracks in the segment

- The saw blade is too hard for the material being cut; the saw blade starts to chatter during cutting.
 Use a softer specification.
- Insufficient cooling supply (overheating). Adjust the water supply and/or check the water lines.

7. Cracks in the steel core

- The saw blade is too hard for the material being cut. Use a softer specification.
- Excessive cutting pressure.
 Extreme strain on the blade can create material fatigue, which can then lead to a fracture in the steel core.
- The saw blade is chattering.
 Check the state of the machine
 (e.g. spindle and bearings) and the mounting of the saw blade.
- The cut is not straight which results in friction and heat. Properly align the machine and do not exert excessive side pressure on the handles as a method of steering. Check the alignment of the drive shaft.

Caution! For safety reasons, do not use the saw blade any longer!

8. Uneven segment wear

Make sure that wet-cutting saws have a sufficient water supply. Check the water lines and make sure flow is adequate on both sides of blade.

- The saw blade is irregularly worn due to defective bearings, a damaged blade bore or machine spindle. Exchange or repair the bearings and/or spindle. Ensure the engine runs smoothly and does not cause the blade to chatter on a regular cycle basis.
- The cut is not straight which results in friction and heat. Properly align the machine and do not exert excessive side pressure on the handles as a method of steering. Check the alignment of the drive shaft.

9. Loss of tension

- Blade has been overheated. Make sure that wet-cutting saws have sufficient water cooling.
- The saw blade is too hard for this application. The reason for the loss of tension is a high lateral friction.
- Check if the correct RPM has been chosen and if the proper flanges are being used.
- Ensure that the saw blade has been fixed correctly on the spindle. Make sure that drive pins are used for all machines.
- The cut is not straight which results in tension and heat. Properly align the machine and do not exert excessive side pressure on the handles as a method of steering. Check the alignment of the drive shaft.

In case of loss of tension send the saw blade back to the manufacturer for repair.

10. Damaged bore

- The flanges or the spindle are worn out. Check the flanges and spindle for wearing and replace the worn parts.
- The saw blade has not been mounted properly. Ensure that the blade is mounted on the proper diameter of spindle. Fix the wheel flanges properly (with a wrench, not by hand). Do not remove the drive pins, because they guarantee an optimal transmission of power.

Send the saw blade back to the manufacturer for repair.

POS 274

Working together successfully

We regard our customers as partners. The success of our customers lies in the quality of our products, our knowledge in application technology and the provision of customer-specific on-site solutions. Close collaboration with our customers leads to remarkable strategic developments and ensures long-term success for both parties.

Promotion as a key factor

For choosing the right tool, the Tyrolit POS system offers complete support. Clear colour guidance systems, pictograms easy to understand and application advices: a flexible and easy to use presentation medium, optionally as Wall Display, Floor Display or Counter Display.

By request we also undertake the planing of your product assortment based on your customers' requirements and advise you on the optimum promotional positioning.



POS





Poster



Leaflets



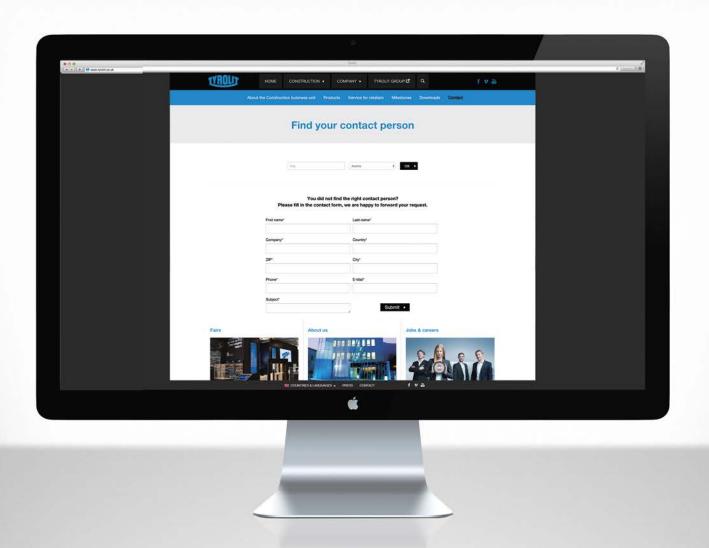
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Tyrolit addresses

Find your local representative on our website.

Please find all locations and contact information
via the »contact« tab.

www.tyrolit.com



Tyrolit Project Services Special project services at the highest level

Tyrolit is known for reliable diamond technology and premium products. However, we offer much more than merely products for classic areas of application. In addition to renovation solutions, the demolition of bridges and other large-sized structures made from steel and steel-reinforced concrete, the Tyrolit Project Services Team offers competent support even in delicate surroundings, such as nuclear power plants or offshore platforms.



Adaptable product solutions let customers reach their goals efficiently and economically

For special applications in complex projects, the Tyrolit Project Services Team delivers sophisticated solutions that can be adequately adjusted to the customer's requirements. In addition to the classic concrete drilling and cutting equipment, for example, we offer our customers drilling systems for large-scale drilling diameters and depths, curved tracks or pile cutters for separating pipes and pillars. The adaptation of the products is usually fast and straightforward – true to Tyrolit's philosophy to support customers to get their job done as quickly and efficiently as possible.



The professional partner in controlled decommissioning

Tyrolit is an especially strong partner in the controlled decommissioning of nuclear power plants and offshore facilities – the supreme discipline of special construction projects. In such high-stakes operations, not only an extremely professional manner of proceeding, but also a great deal of experience is required, no matter where these projects take place. In the past, Tyrolit has already supported customers all over the globe, for instance with the restoration of water dams in Australia and South America, with underwater-cutting in the Atlantic Ocean, or with the decommissioning of nuclear power plants like the one in Belene (Bulgaria).

The only ATEX-certified wire saw system worldwide comes from Tyrolit

The unique ATEX-certified wire saw system by Tyrolit is mainly used for cutting pipes or other steel structures in working environments where explosion-hazardous gases can escape. Tyrolit is the first supplier worldwide to fulfil the stringent European Union explosion protection directive.

- + Certified for explosion hazardous areas (EX Zone 1, II 2G, IIA c T3)
- + Modular, combinable system, also suitable for the use with already certified drives
- Robust DWH-S ATEX diamond wire with a very high cutting performance, an outstanding lifetime, noticeable smooth running and a high number of beads
- Hydraulic SB wire saw with large wire storage (up to 10 m), high power transfer thanks to multiple roller transfer, and hydraulic wire tensioner
- + PPH40RR drive with certified protective cabin
- + For all metals except for titanium
- Wire speed 10 max. 18 m/s



Our services for special projects comprise

+ Feasibility studies

+ Planning concepts

+ Principle sketches

+ Customised products for

Find out more at www.tyrolit.com

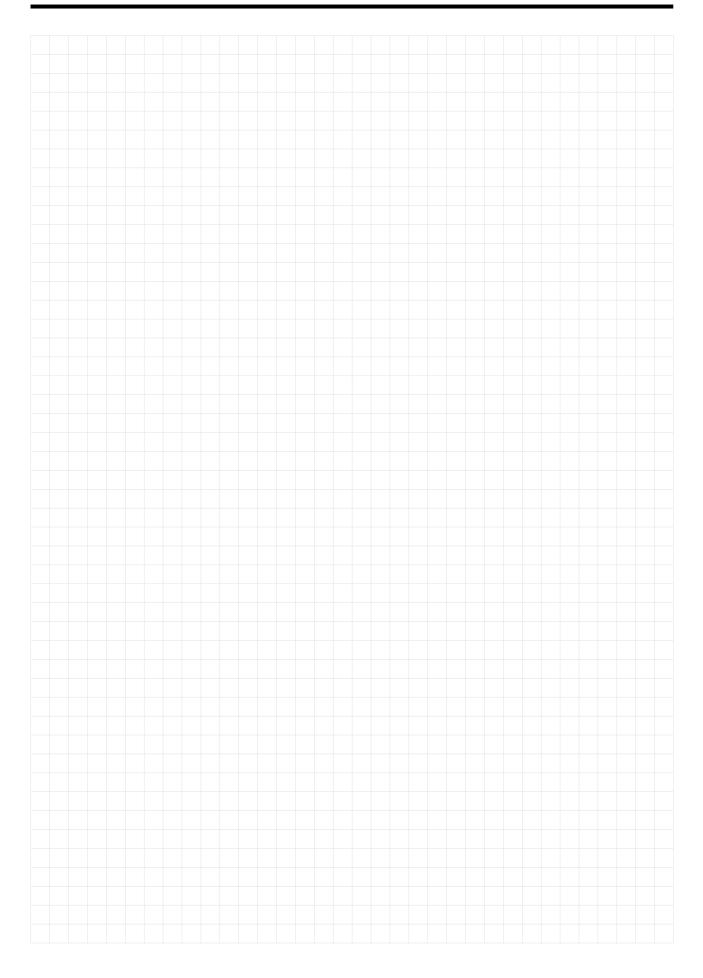
machines & tools

+ Project management

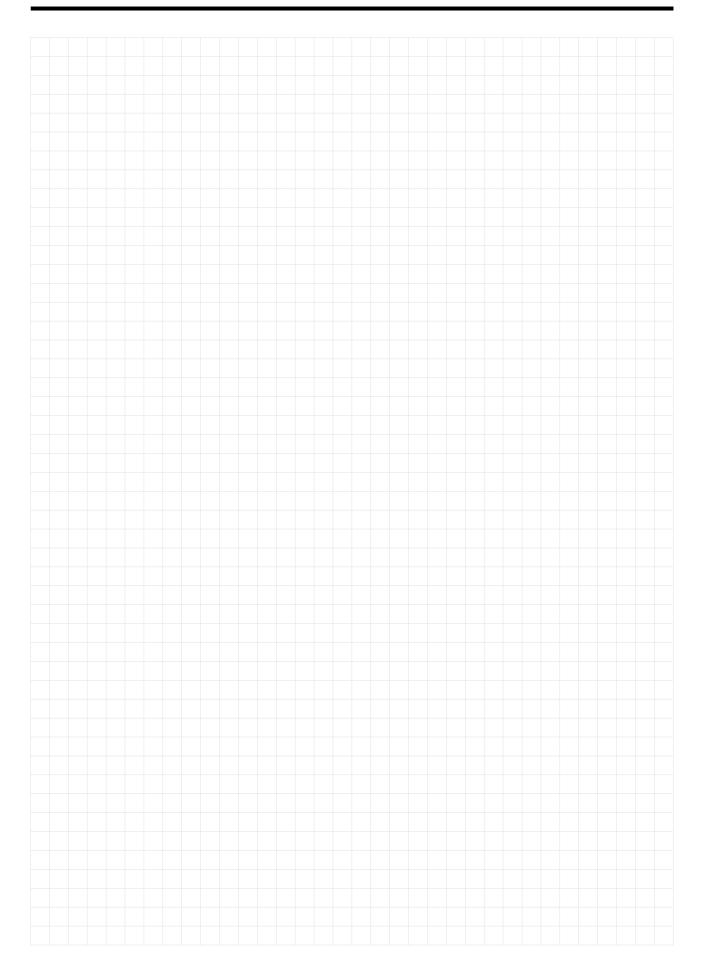
+ Trainings



GENERAL 278



GENERAL 279



GENERAL 280

Catalogue

General information

The tools shown in this catalogue, the information regarding delivery, appearance, performance and dimensions shall comply with the according status at the time of printing. We develop our products continuously. We reserve the right to change without prior notice. All errors and misprints reserved.

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